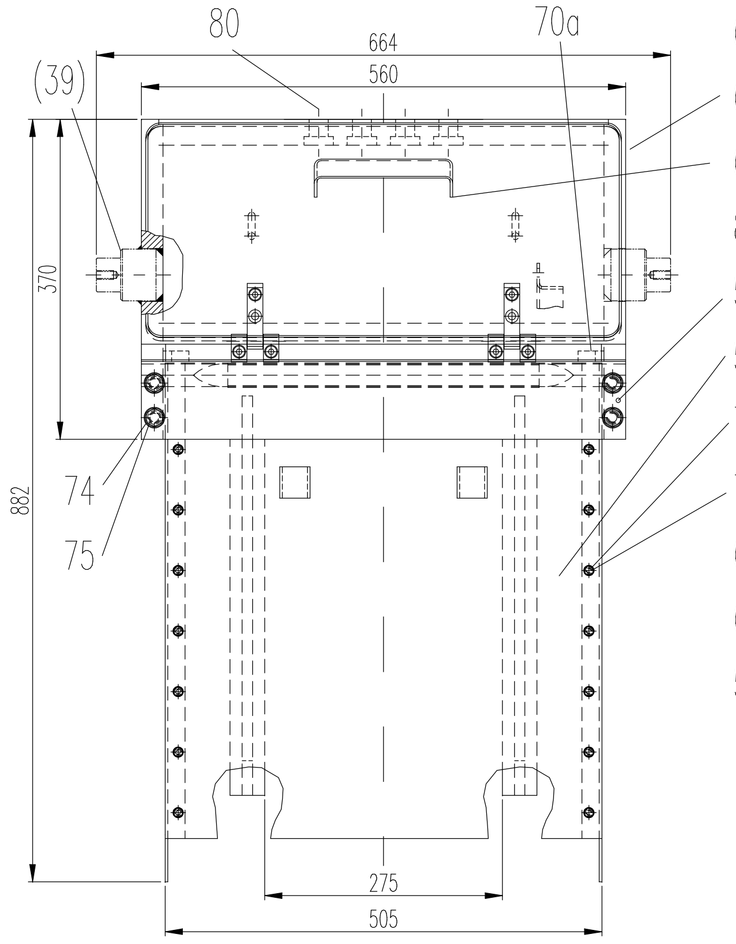

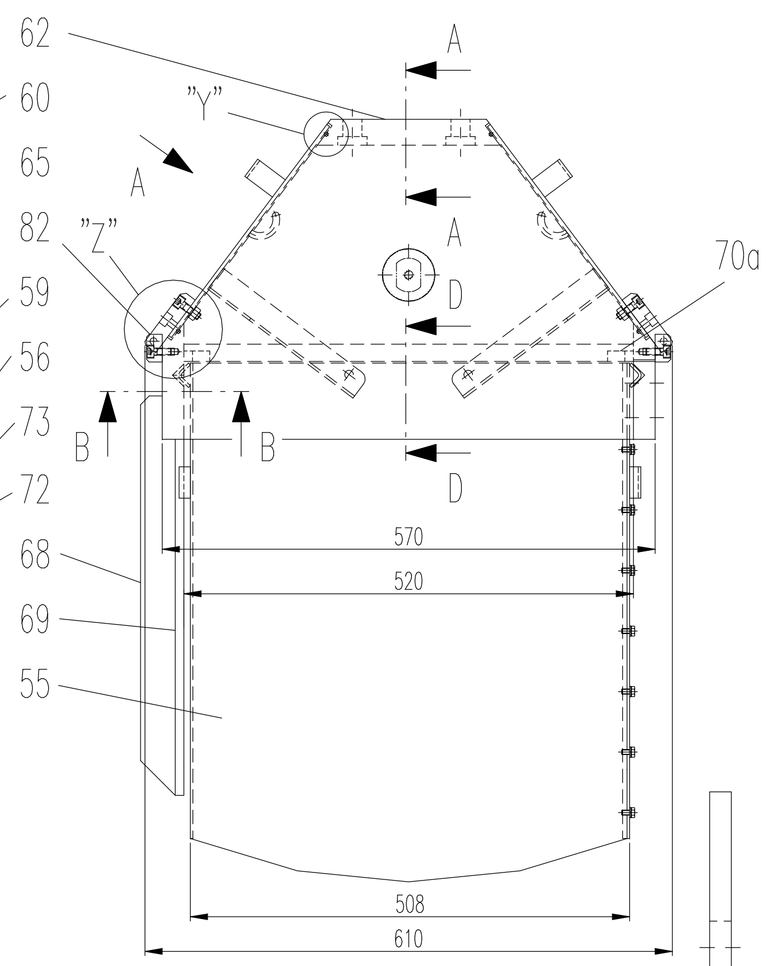

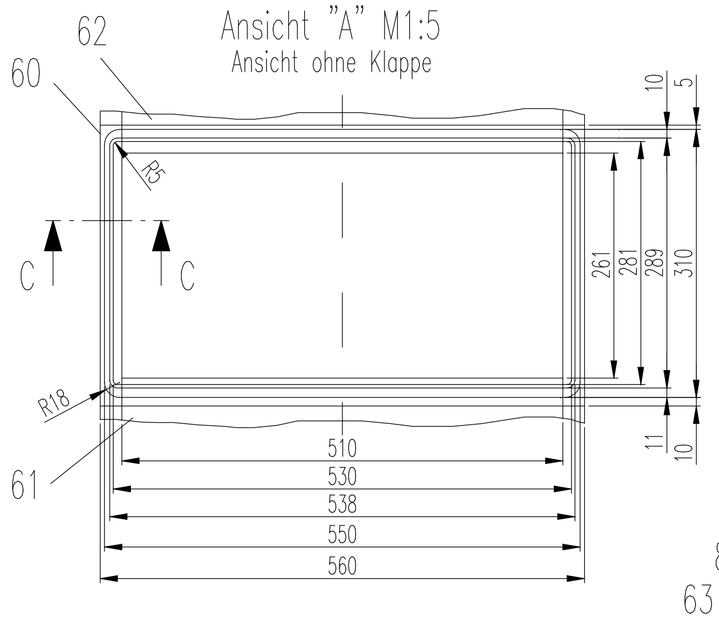

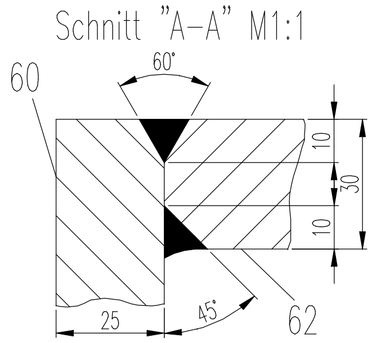

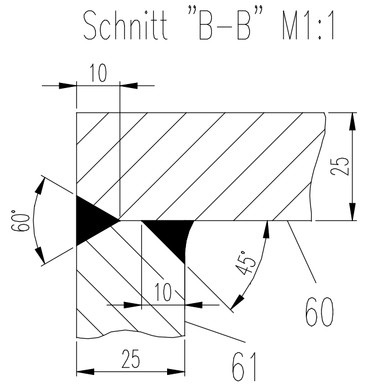

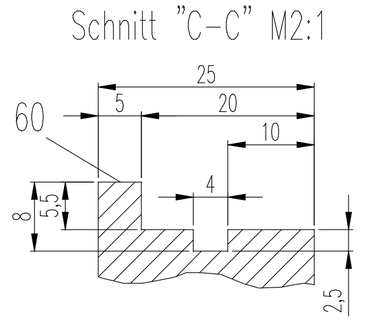

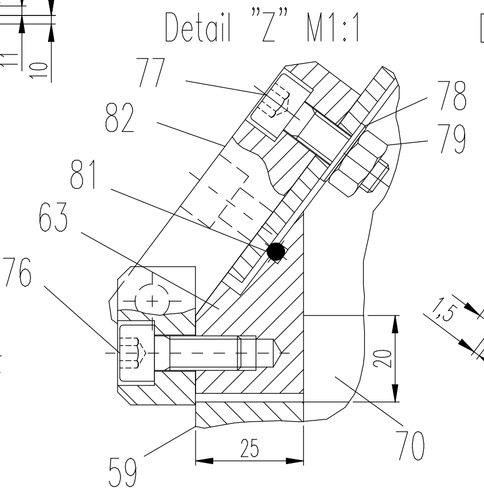

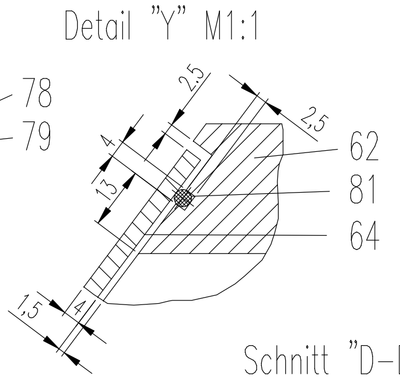

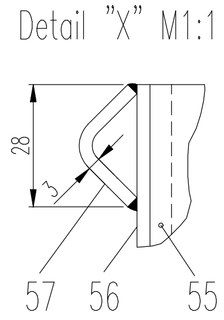

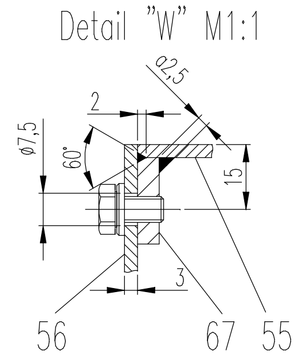

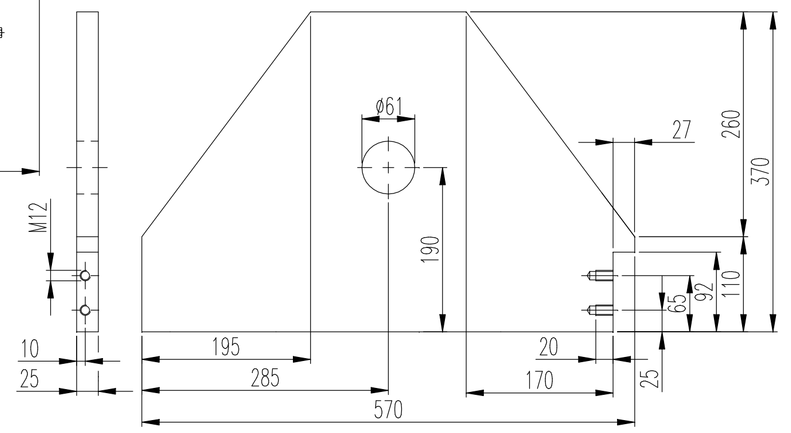

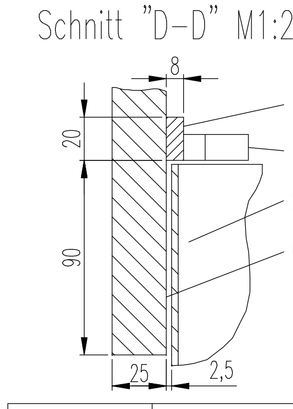

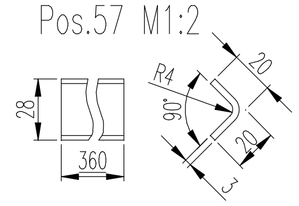

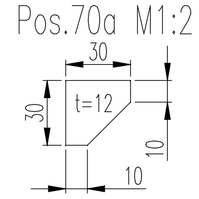

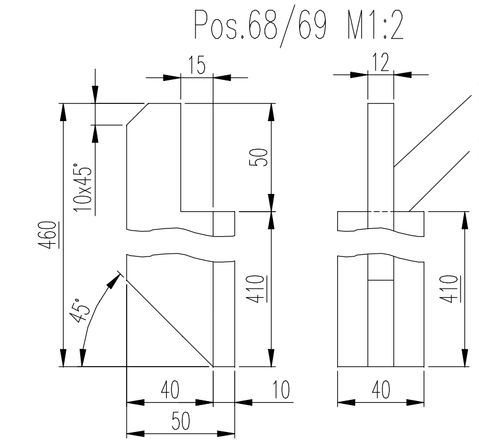

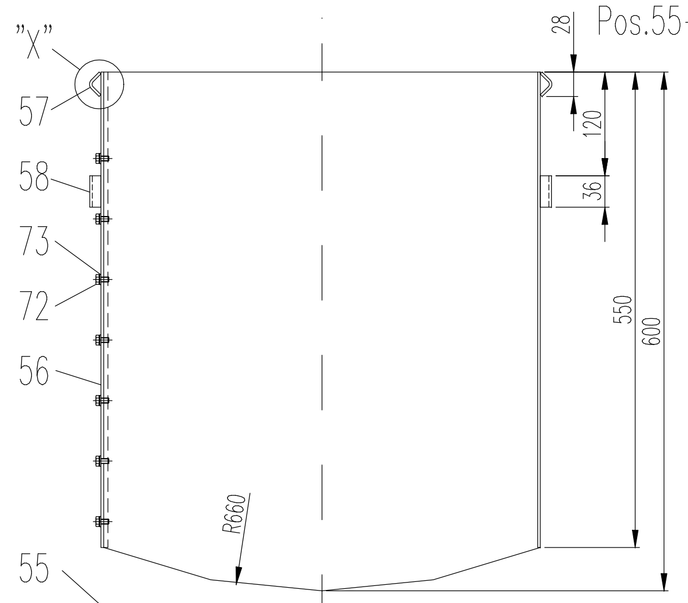

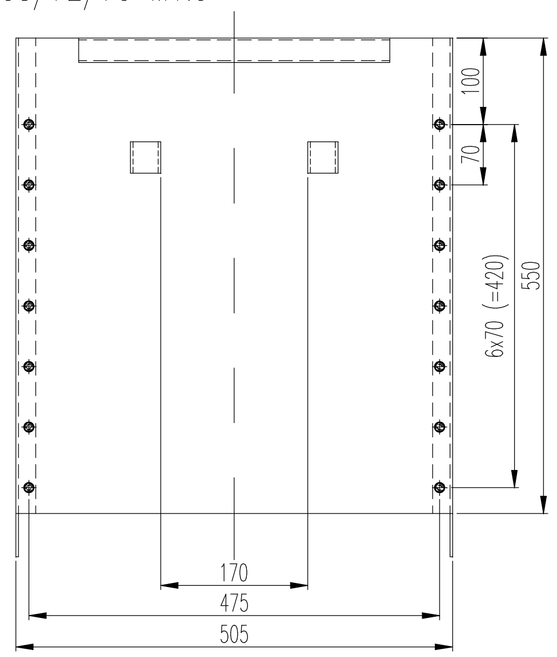

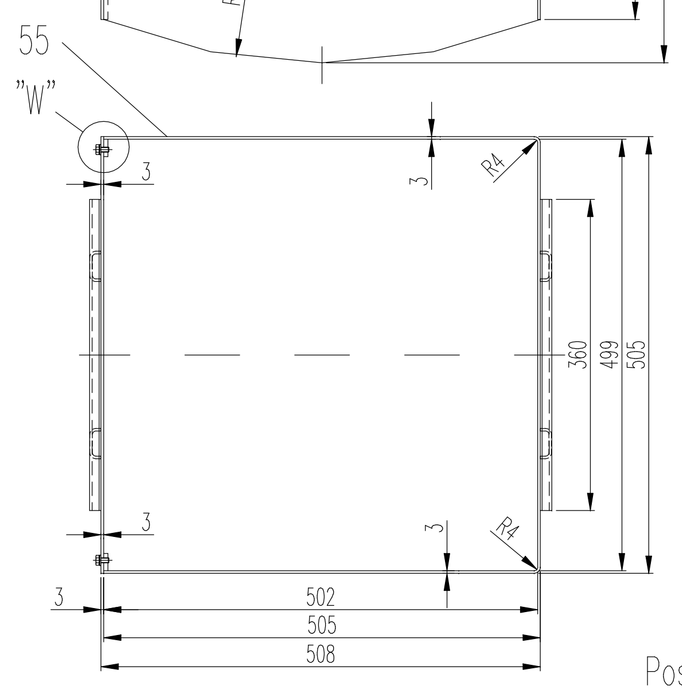

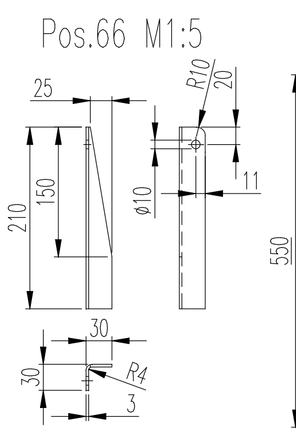

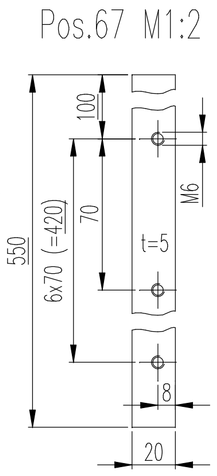

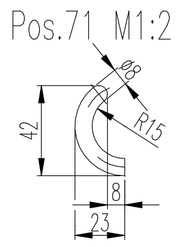

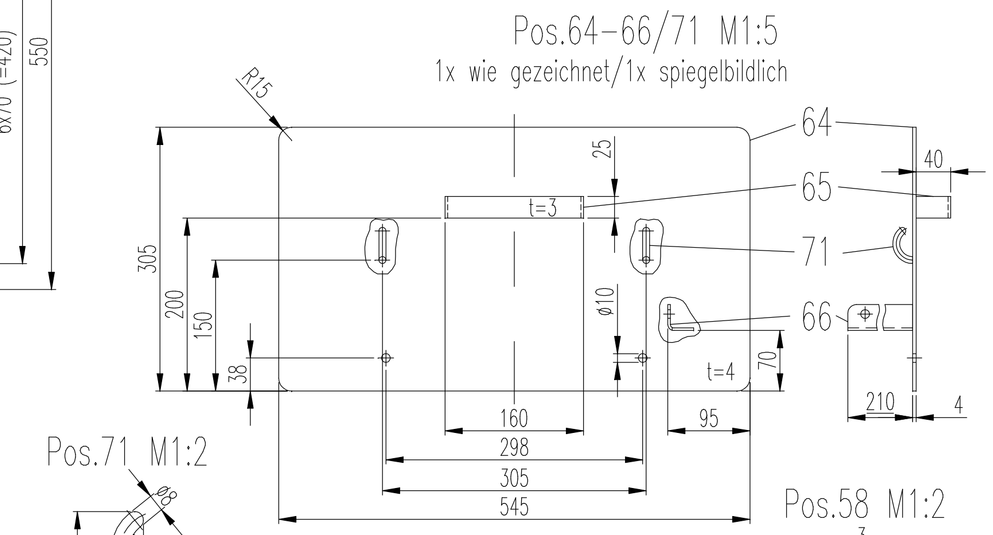

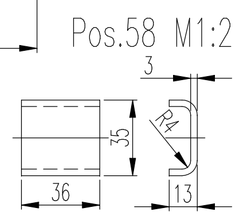

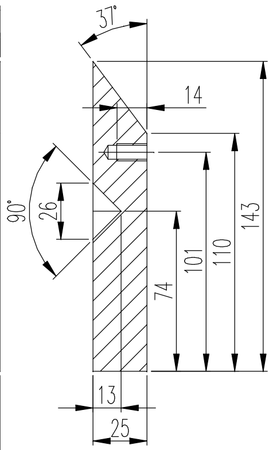

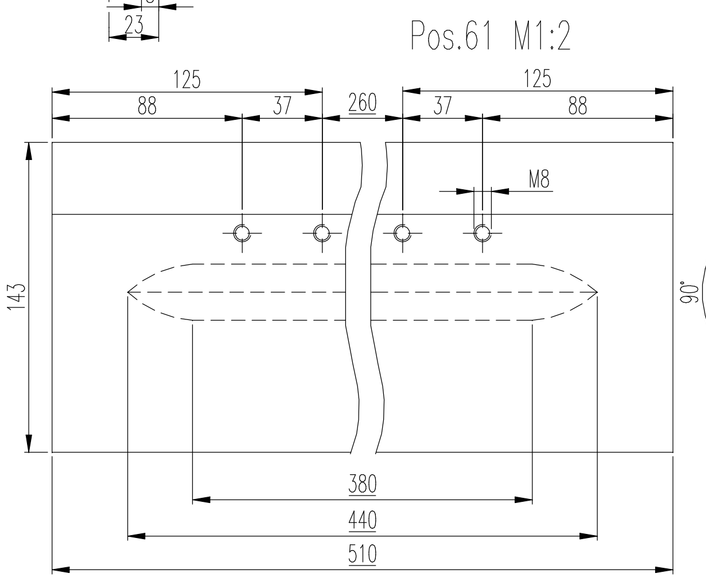

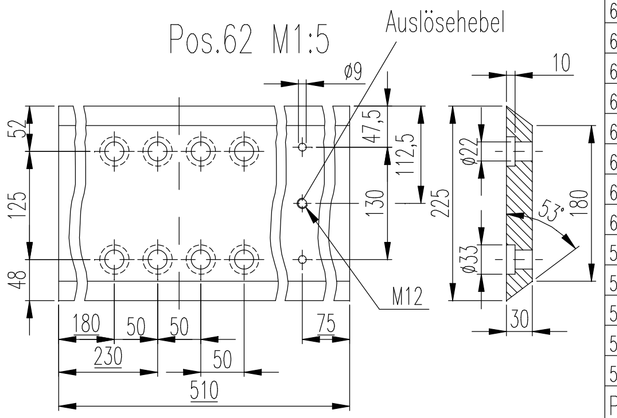

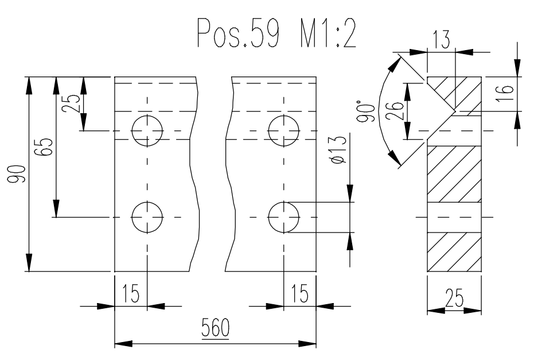

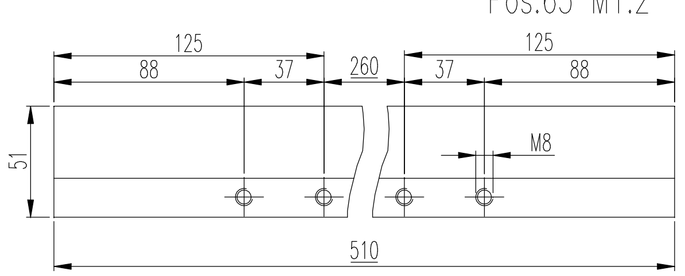

Bemerkungen:			Alle Schweissnähte a=3, wenn nicht anders angegeben.			
			Zwischen Scharnier und Klappe 1mm POM legen.			
			Gesamtgewicht:			178,5 kg
82	4	Stck.	Anschraubscharnier , Fa. DIRAK – siehe Datenblatt	1.4571		1,0 kg
81	2	Stck.	Gummi-Rundschnur Ø4x1655	Neoprene		– – –
80	8	Stck.	Zylinderschraube DIN 912 – M20x45 – 8.8	A4		2,0 kg
79	4	Stck.	Sechskantmutter DIN 934 – M8	A4		– – –
78	4	Stck.	Scheibe DIN 125– A 8,4	A4		– – –
77	4	Stck.	Zylinderschraube DIN 912 – M8x25 – 8.8	A4		– – –
76	8	Stck.	Zylinderschraube DIN 912 – M8x20 – 8.8	A4		1,0 kg
75	4	Stck.	Scheibe DIN 125– A 13	A4		– – –
74	4	Stck.	Sechskantschraube DIN 931 M12x45 – 8.8	A4		– – –
73	14	Stck.	Scheibe DIN 125– A 6,4	A4		– – –
72	14	Stck.	Sechskantschraube DIN 933 M6x10 – 8.8	A4		1,0 kg
71	4	Stck.	Rund DIN 1013 ø8x50	1.4571		– – –
70a	4	Stck.	Blech 30x30x12	1.4571		– – –
70	2	Stck.	Flach DIN 1017 20x8x520	1.4571		1,0 kg
69	2	Stck.	Flach DIN 1017 40x10x410	1.4571		2,5 kg
68	2	Stck.	Flach DIN 1017 40x12x460	1.4571		4,0 kg
67	2	Stck.	Flach DIN 1017 20x5x550	1.4571		1,0 kg
66	2	Stck.	Blech 55x210x3	1.4571		0,5 kg
65	2	Stck.	Blech 230x25x3	1.4571		– – –
64	2	Stck.	Blech 305x545x4	1.4571		10,5 kg
63	1	Stck.	Blech 51x510x25	1.4571		5,0 kg
62	1	Stck.	Blech 225x510x30	1.4571		28,0 kg
61	1	Stck.	Blech 143x510x25	1.4571		15,0 kg
60	2	Stck.	Blech 370x570x25	1.4571		70,0 kg
59	1	Stck.	Blech 90x560x25	1.4571		8,0 kg
58	4	Stck.	Blech 36x50x3	1.4571		– – –
57	2	Stck.	Blech 35x360x3	1.4571		0,5 kg
56	1	Stck.	Blech 505x550x3	1.4571		6,5 kg
55	1	Stck.	Blech 600x1510x3	1.4571		21,0 kg
Pos	Menge	Einh.	Benennung/Abmaße/Halbzeug	Werkstoff	Nachw.	Gewicht

AWI

01	div. Positionen	06.12.2005	S. Trakowsky
Nr./No.	Posten/Item	Datum/Date	Name

Engineering– und Produktionsgesellschaft mbH
EnPro
Riedemannstraße 3
D–27572 Bremerhaven
Tel.: +49–471–98406–0
Fax: +49–471–98406–112

Maße ohne Toleranzangabe nach DIN 7168 "mittel"
Dimensions without tolerance according DIN 7168 "middle"

Projekt/Project: AWI
Kunde/Client
G12–0020–0

	Datum/Date	Name
gezeichnet/designed	21.10.2004	S. Trakowsky
geprüft/checked		

Schutzvermerk nach DIN 34/copyrights reserved DIN 34

Zeichnung/Designation
Grosskastengreifer (Edelstahl–1.4571)
Baugruppe 03

Maßstab/Scale	Dateiname/Filename	Entstanden aus/Odginated from	Zeichnungs–Nr./Drawing–No.	Blatt/Sheet
1:5	G12–0020–0.dwg		G12–0020–100	4/5