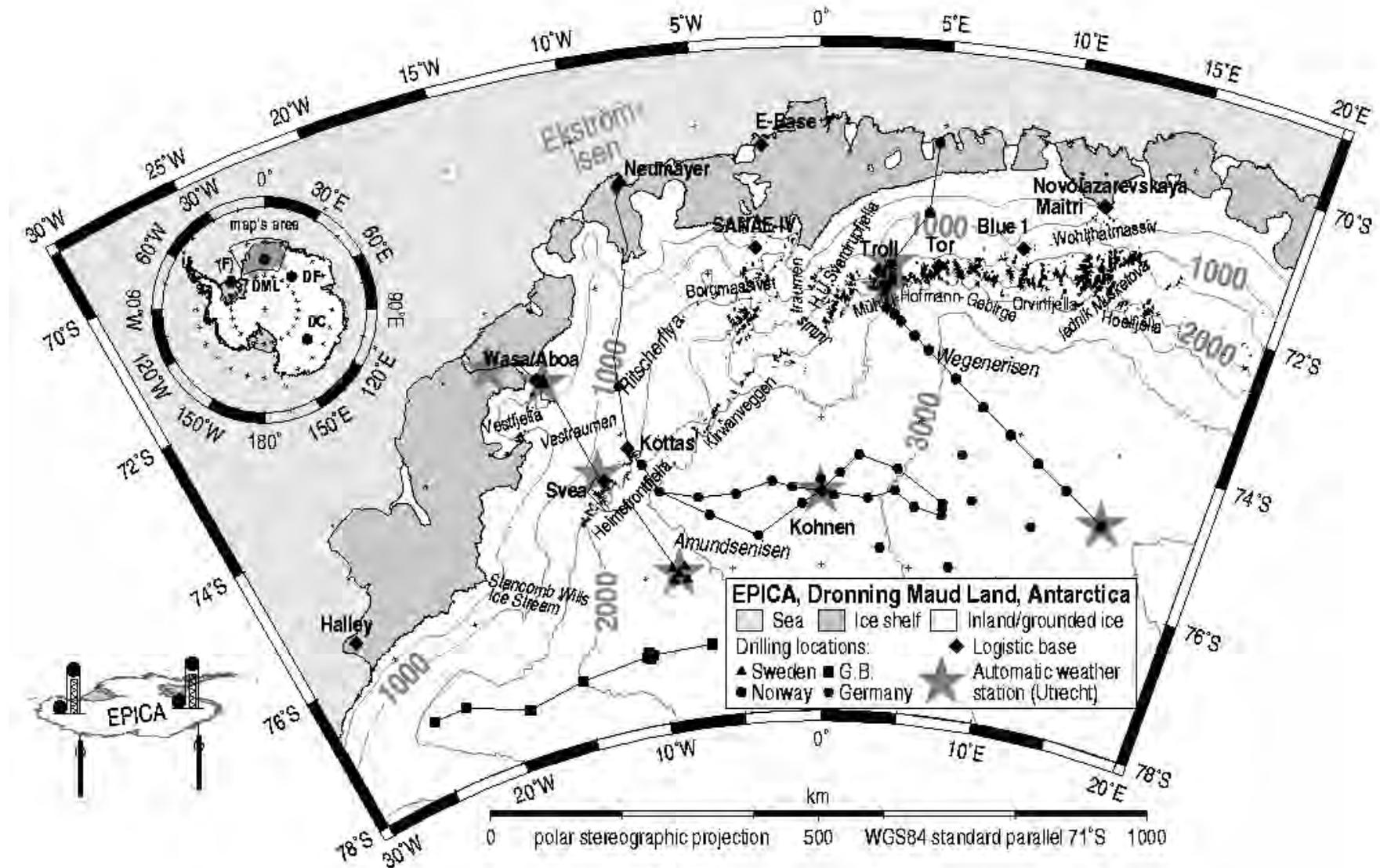


Deep drilling at Base Kohnen, Antarctica: results and future development

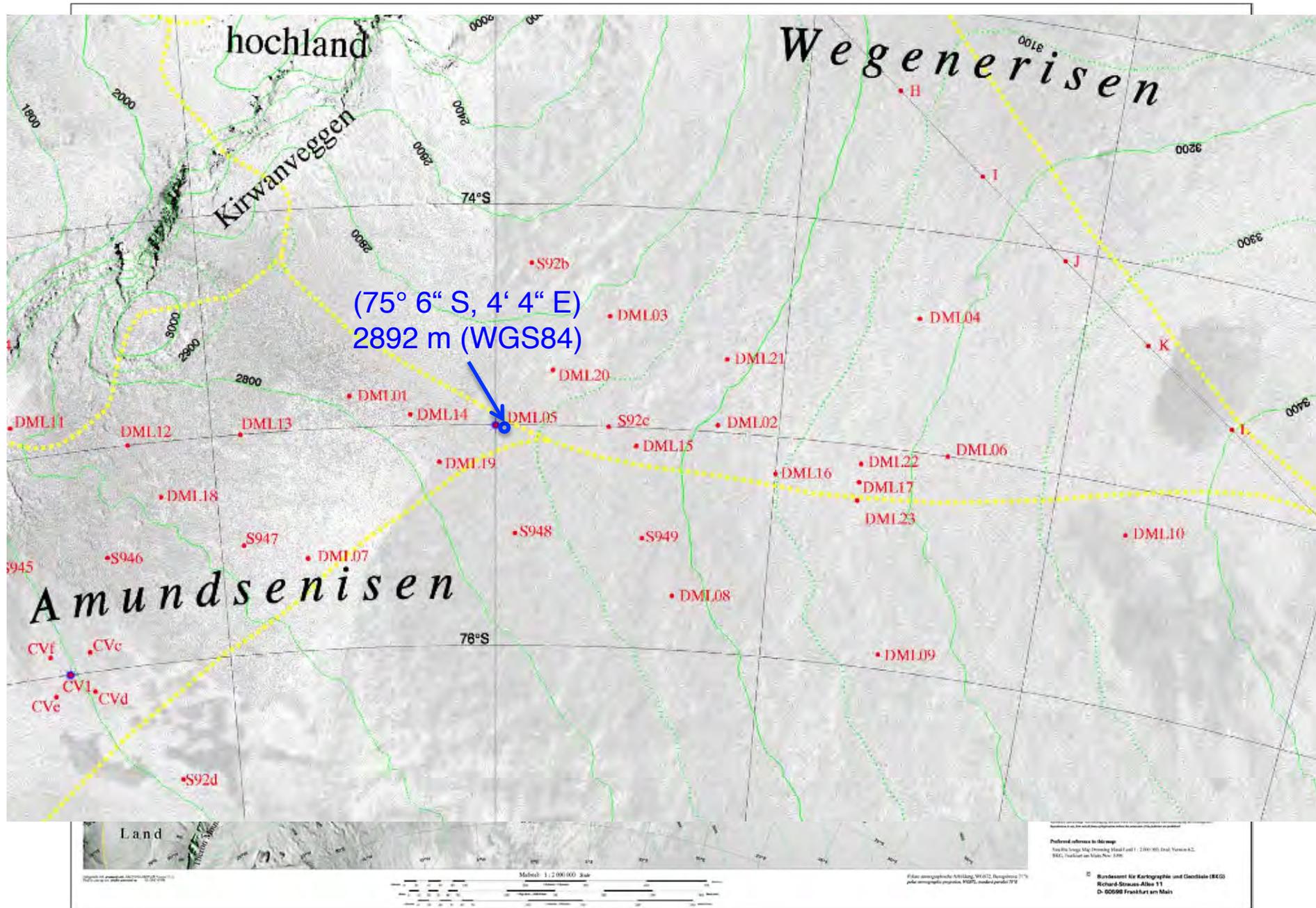


F. Wilhelms, D. Fritzsche, S. B. Hansen, S. Æ. Hilmarsson,
H. Grobe, A. Karsten, L. Karsten, A. Jaeschke, M. Takata,
S. S. Jakobsdottir, G. Lawer, M. Gerasimoff, K. Hörnby,
P. Juckschat, I. Schärmeli, A. Frenzel, As. Lambrecht, J. Schmitt,
M. Kaczmarska, G. Hoffmann, S. G. Sheldon, M. Trenke,
H. Miller, An. Lambrecht, D. Dick, B. Twarloh, F. Valero-Delgado,
T. Karlin, P. Kaufmann

The EDML vicinity



The area



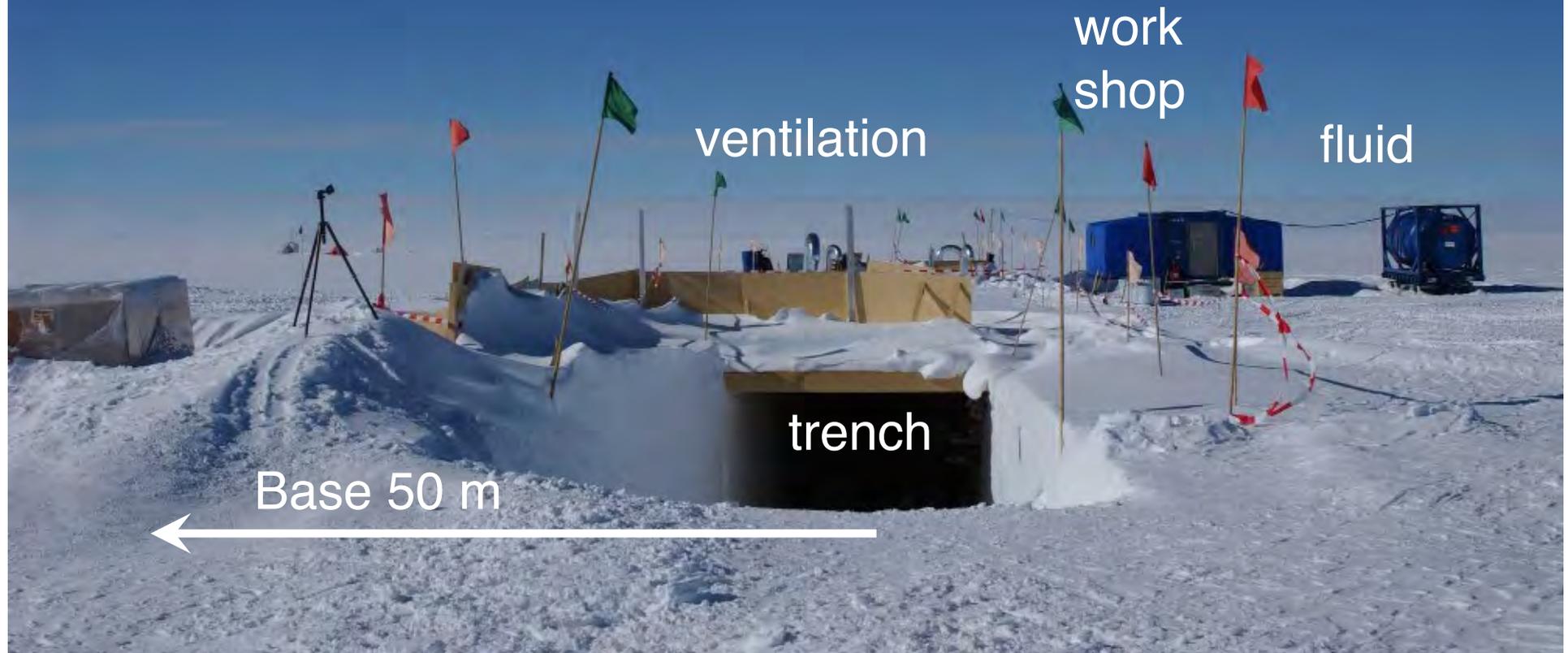
Base Kohnen (75°S, 0°E)



Trench 50 m



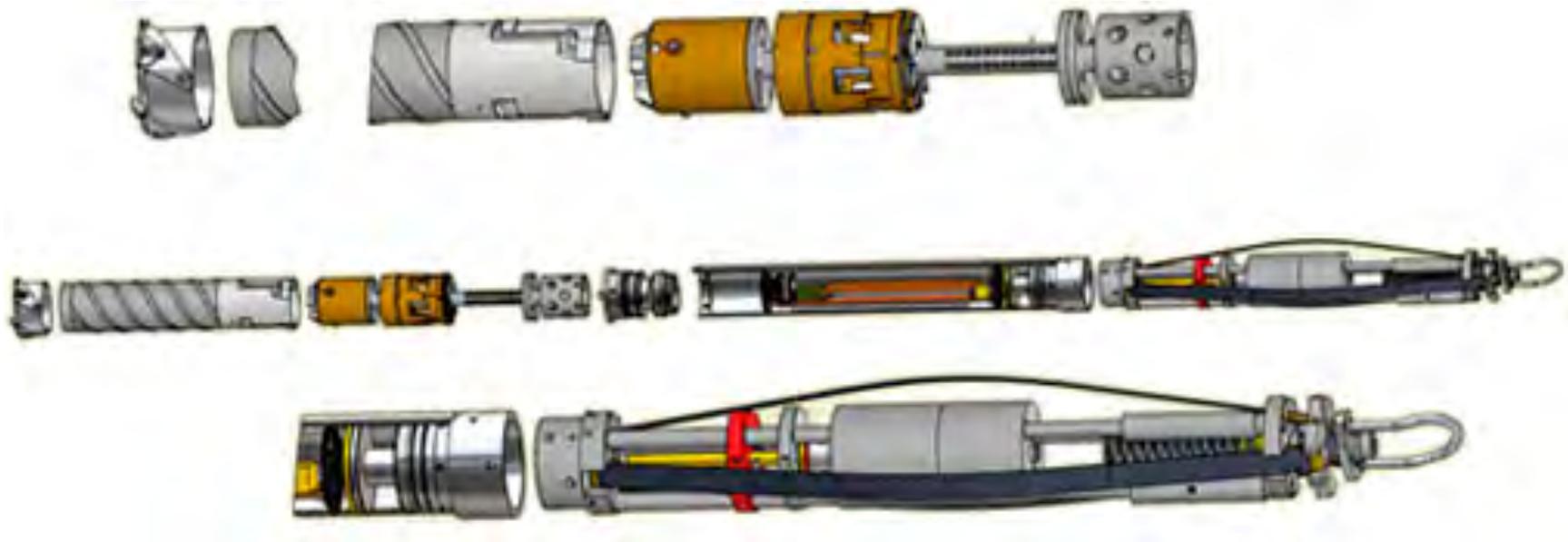
The drill & science trench



The interior
during
operation

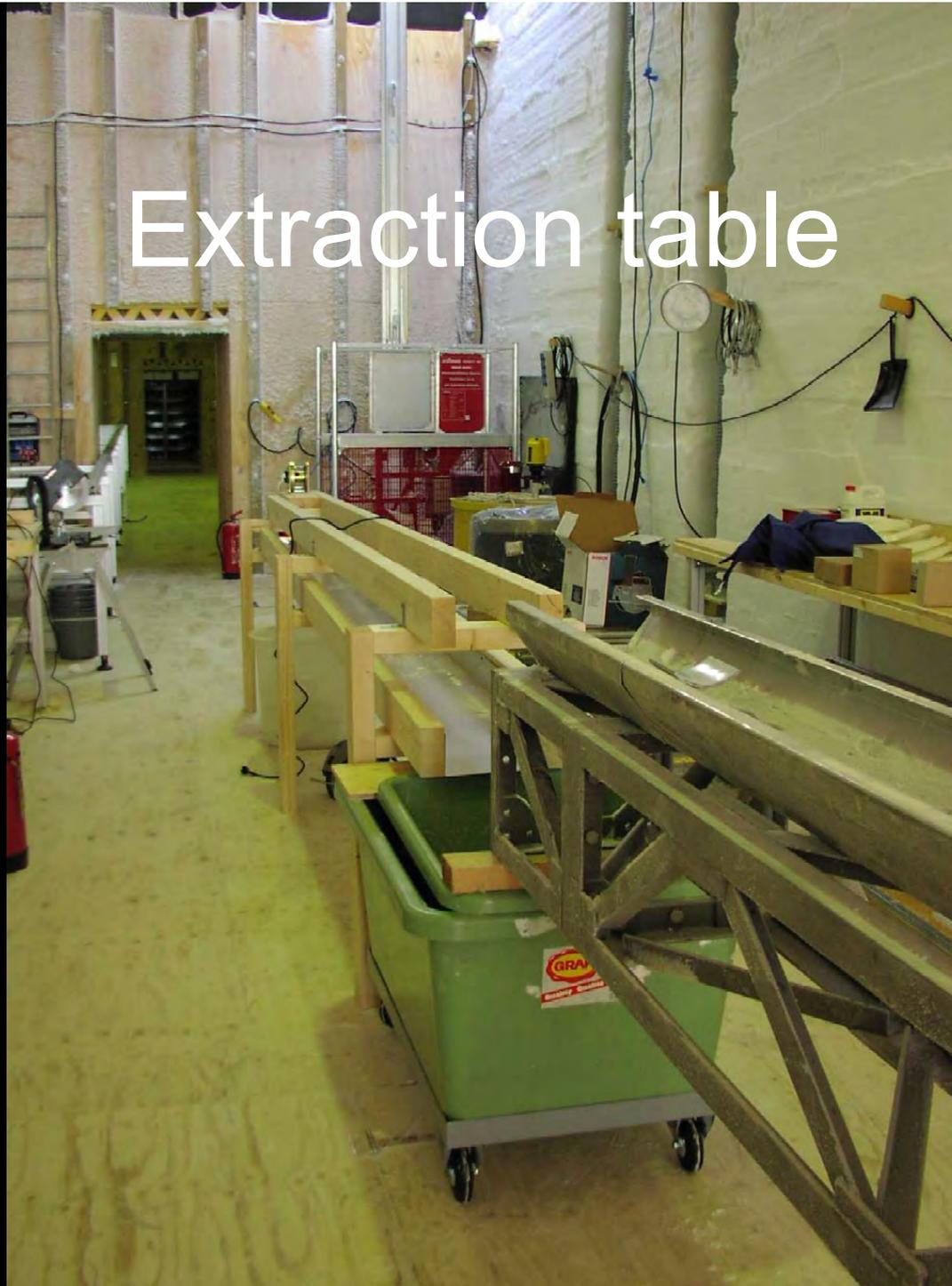


The EPICA/NGRIP drill

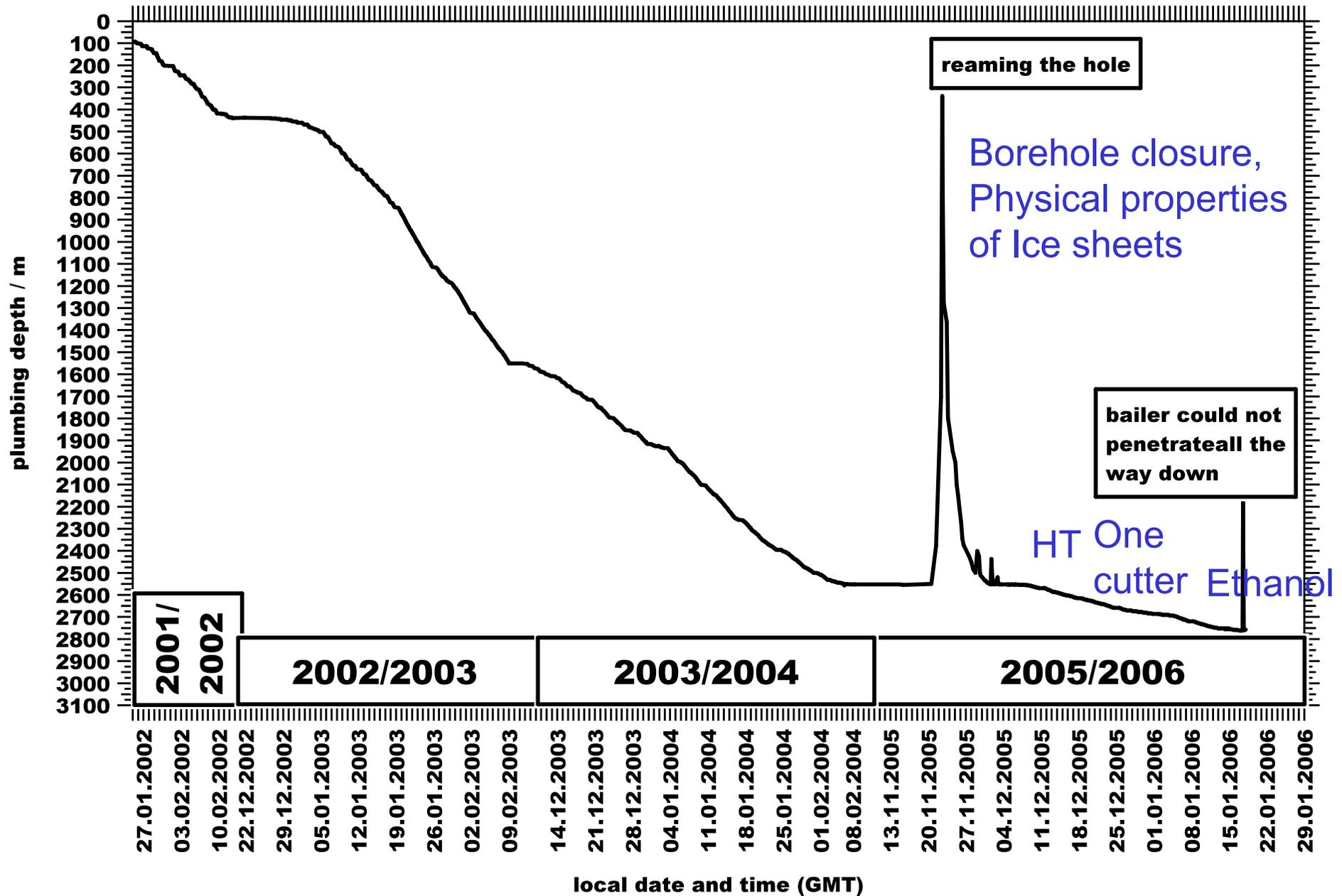


graphics: S.B. Hansen

Extraction table



The penetration



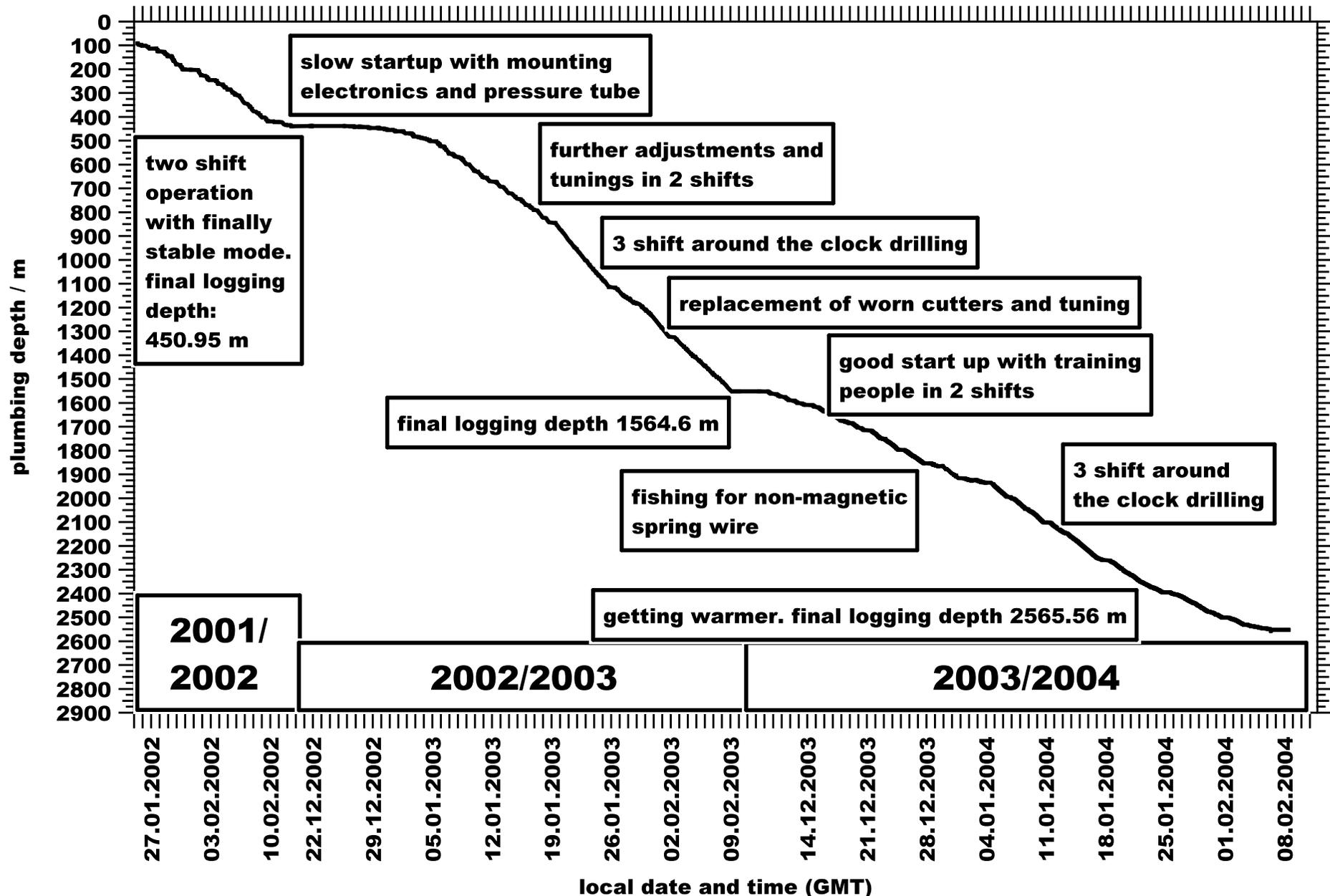


At the end of the
3rd season warm
ice problems

- bad penetration
- core sticking in the barrel

The one armed bandit

The penetration in the first three seasons



Lessons learnt

1. Don't send equipment around between different projects
 - Too short maintenance times
 - Significant air cargo costs
 - A lot of management
 - Conclusion: Stress!!!

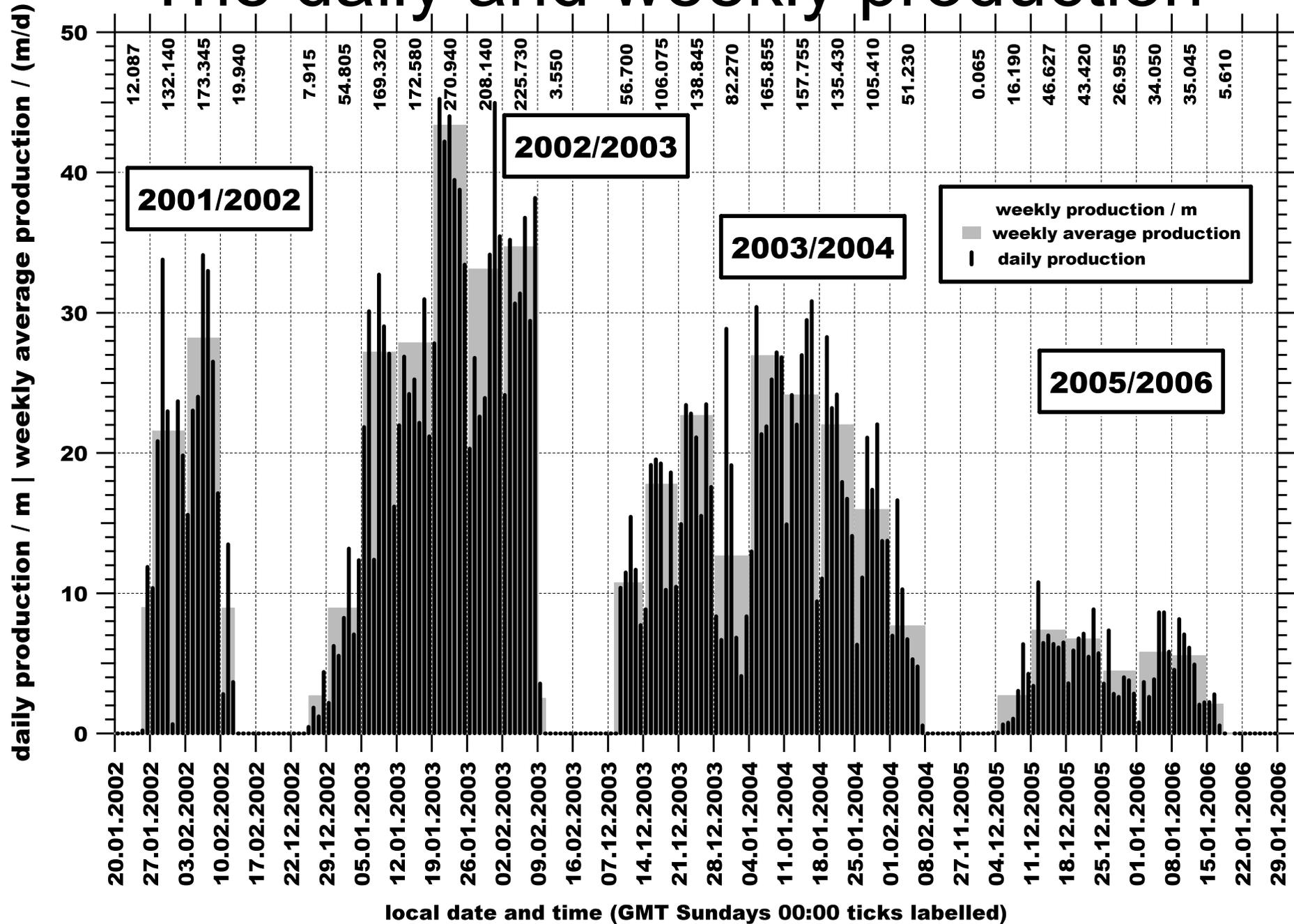
A big thank you to the cooperating people for such a smooth performance: Steff, Laurent, Heiri, Sigfus, Niels, Jakob!!!

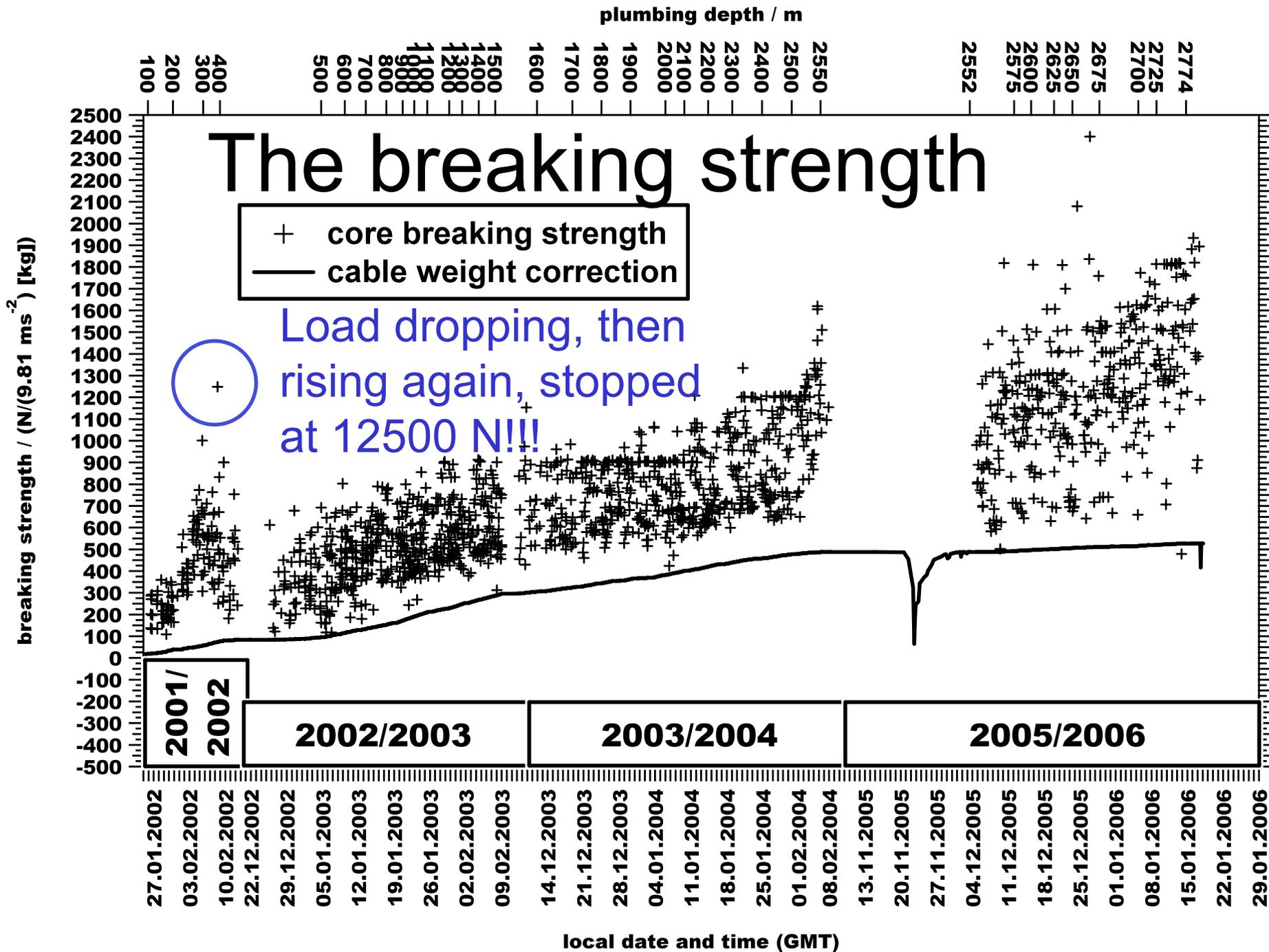
Lessons learnt

2. Never engage in an adventure without sufficient manning
 - Train enough drillers and keep them throughout the project
 - Get a drill mechanic and have him/her involved in the preparation and operation
 - Get an electronics engineer and have him/her involved in the preparation and operation
 - Training periods cost you a significant amount of time if you train new people every year

A big thank you to esp. the drillers who joined several years (e.g. Diedrich) and people joining in when needed: Steff!!!

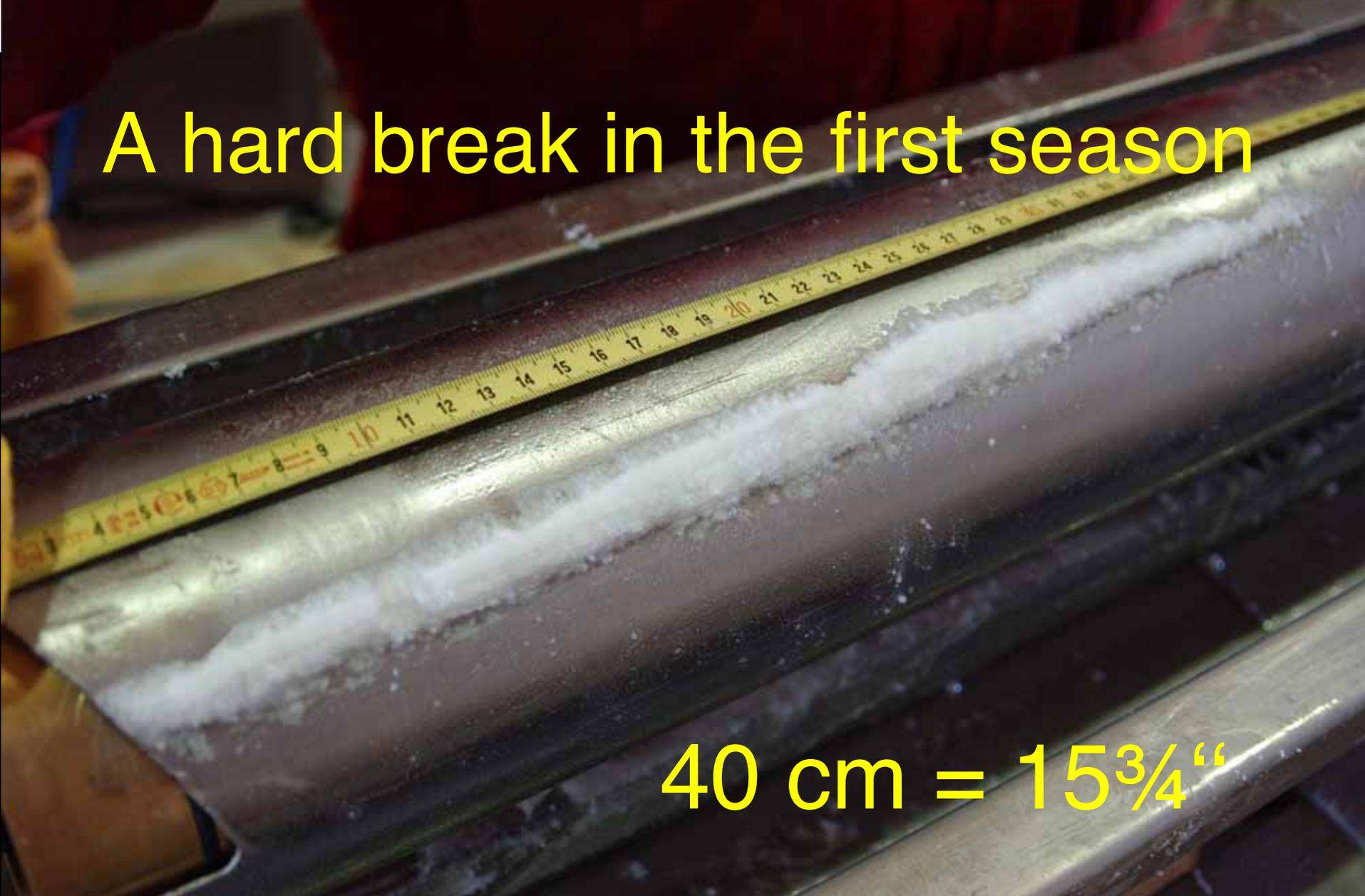
The daily and weekly production





What had happened?

- It was drilled in the usual mode: Stop when power rises
- This one was pressing it very far, the cable load had dropped by 30-40 kg.
- Decision to idle (pump) for some time and then pull up
- Moderate core-break
- When pulling further load came up, stopped it at 12500 N
- Went forth and back, finally put load and rotated
- Got free some time



A hard break in the first season

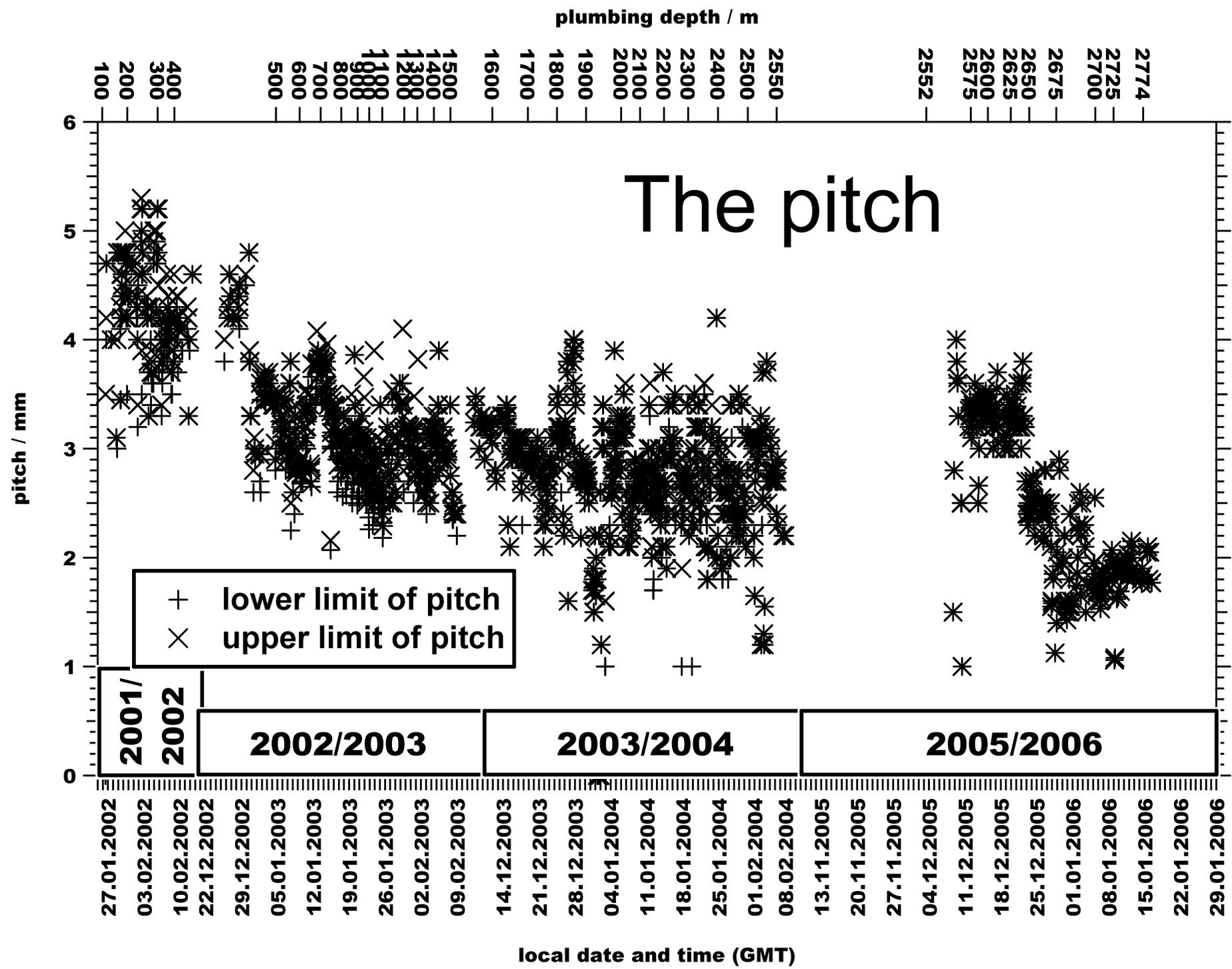
40 cm = 15³/₄"

Very hard scraping with screw driver, no other chance!!!

We closed the windows



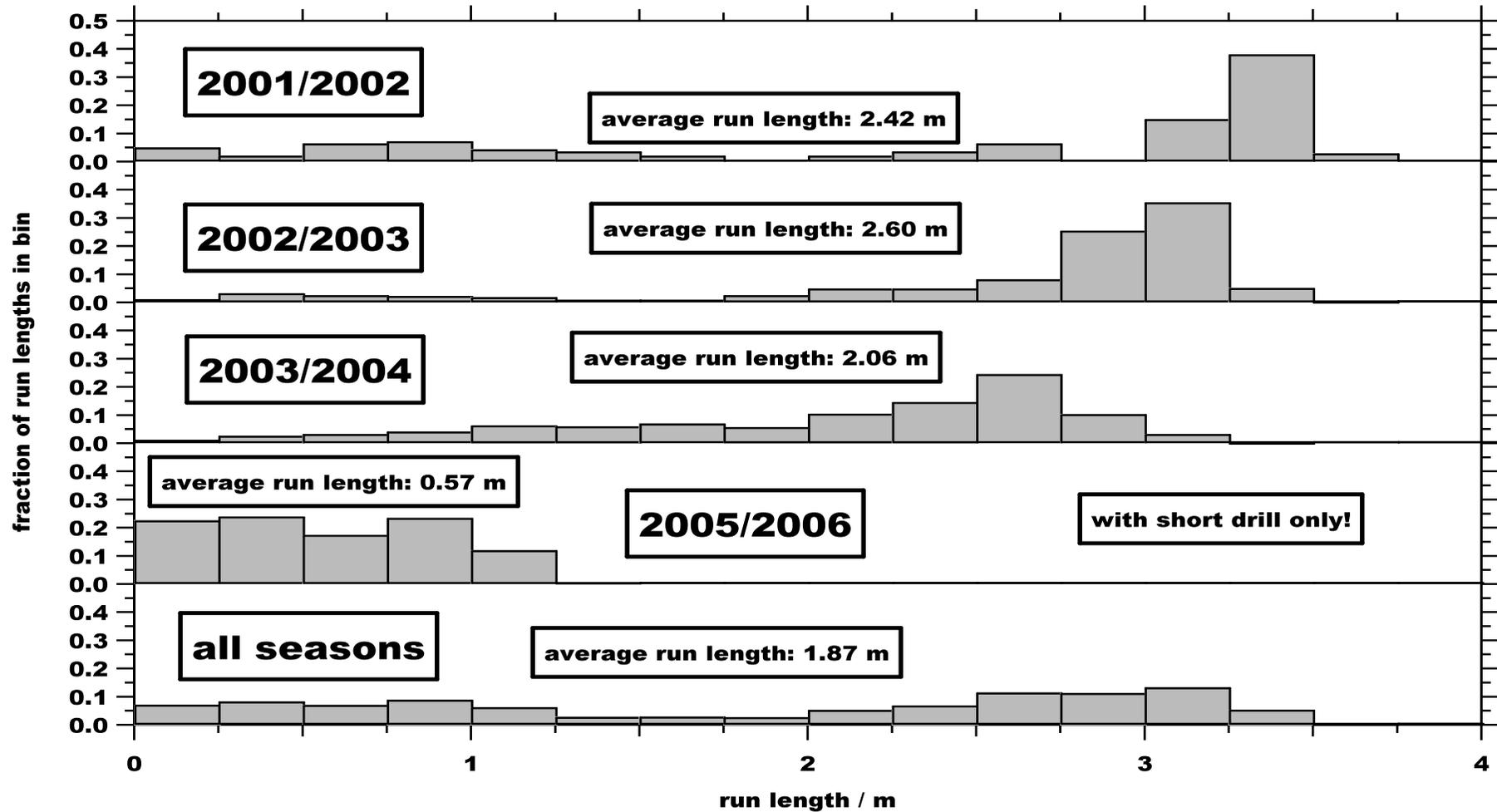
The pitch



Lessons learnt

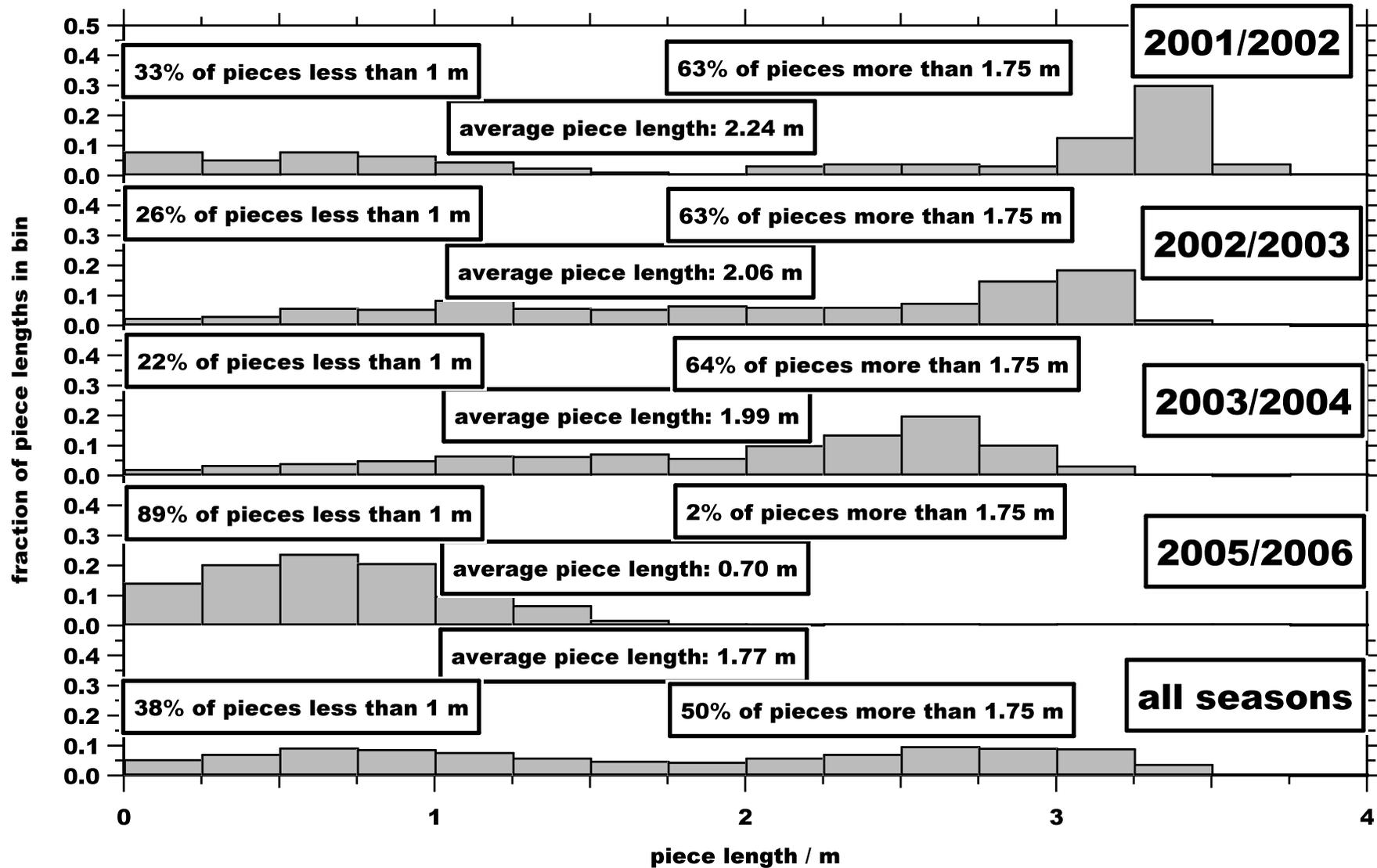
3. Drilling mode based on length and power should be changed to judgement on load and power
 - Drill should not be immersed in chips
 - Later we drilled on a judgement to have the load not dropping more than 10 kg, additionally to of course power consumption
 - One core break and restart at the utmost!!!

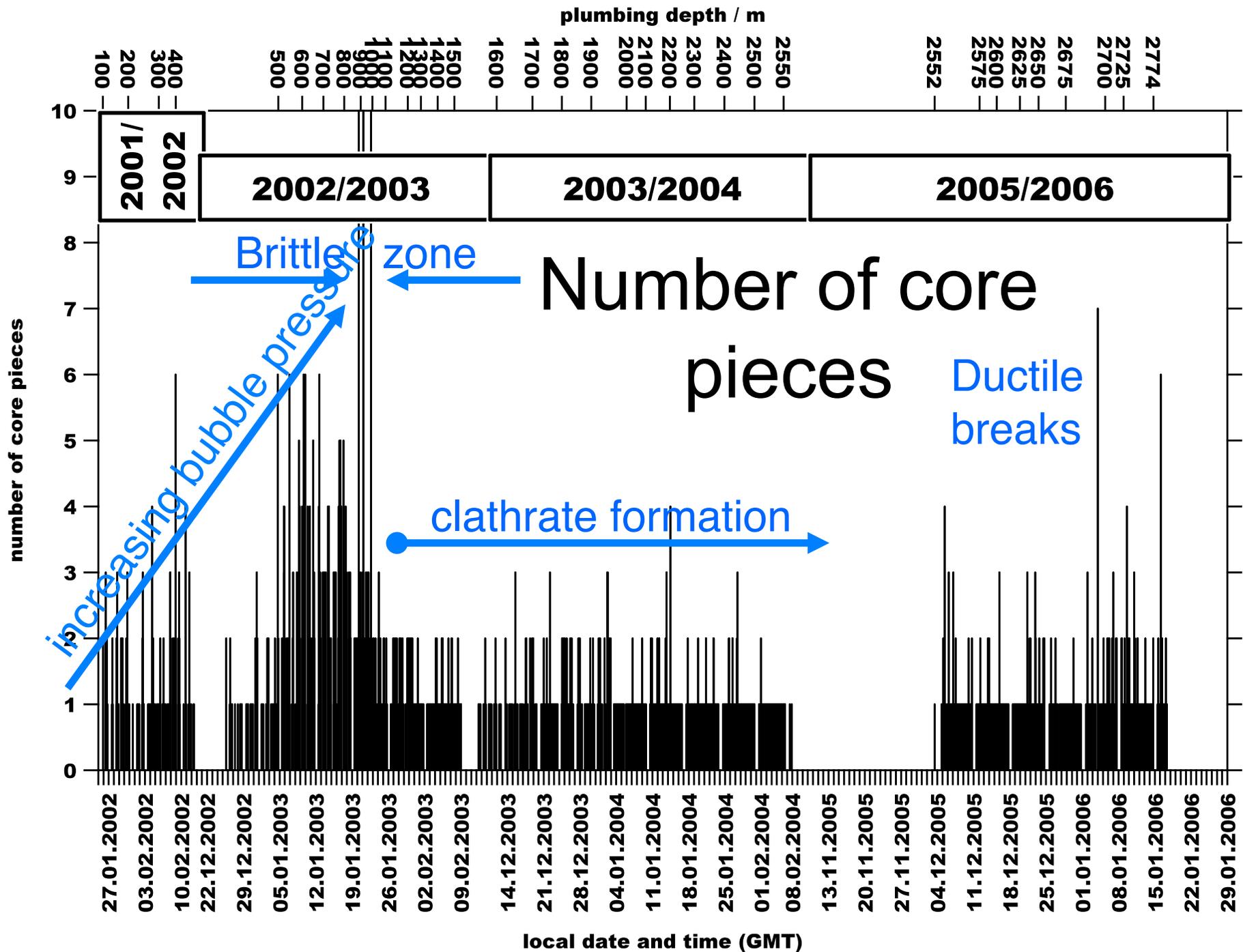
Run length statistics

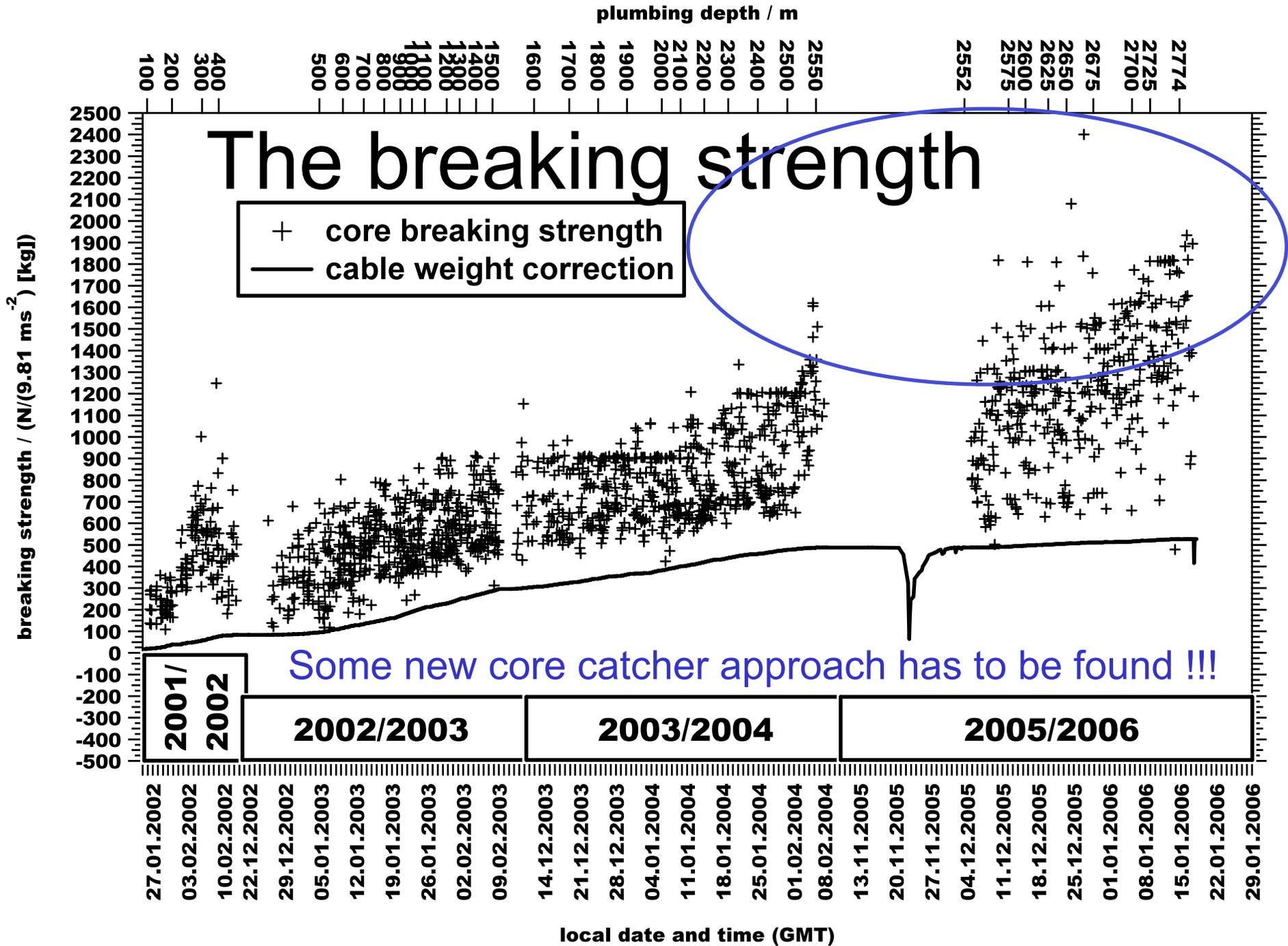


2660 m core production/1457 runs = 1.83 m

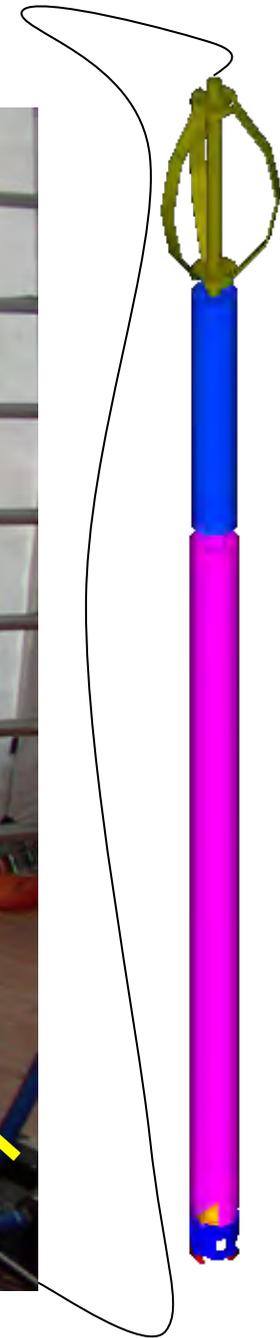
Piece length statistics

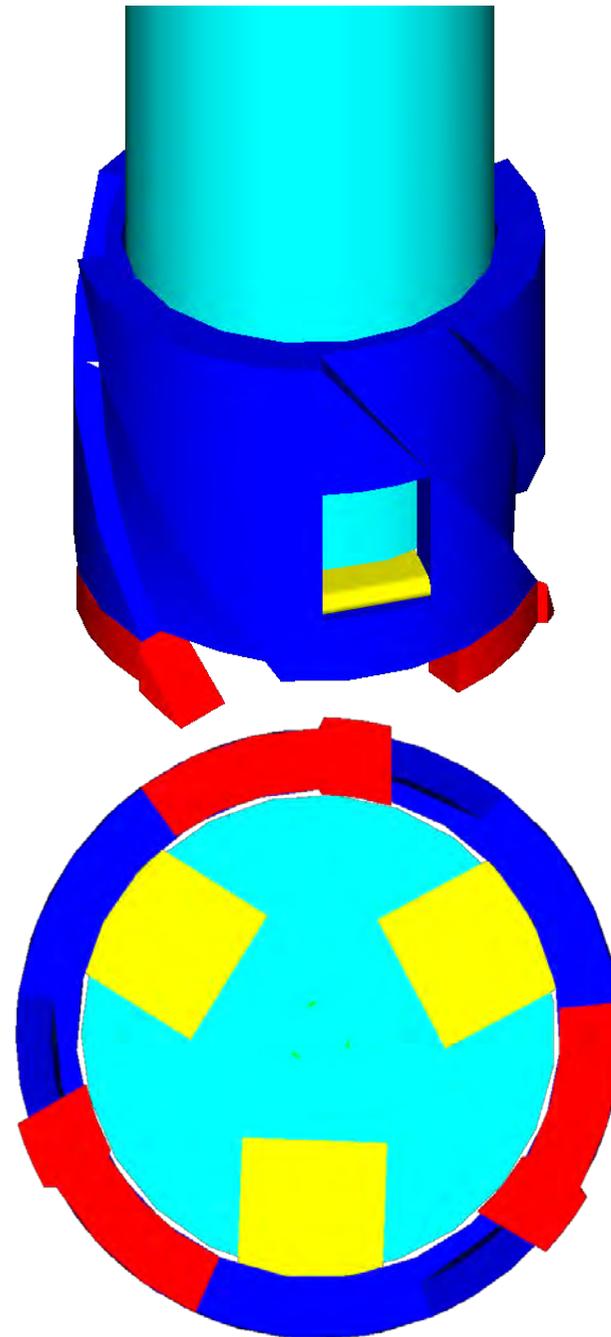
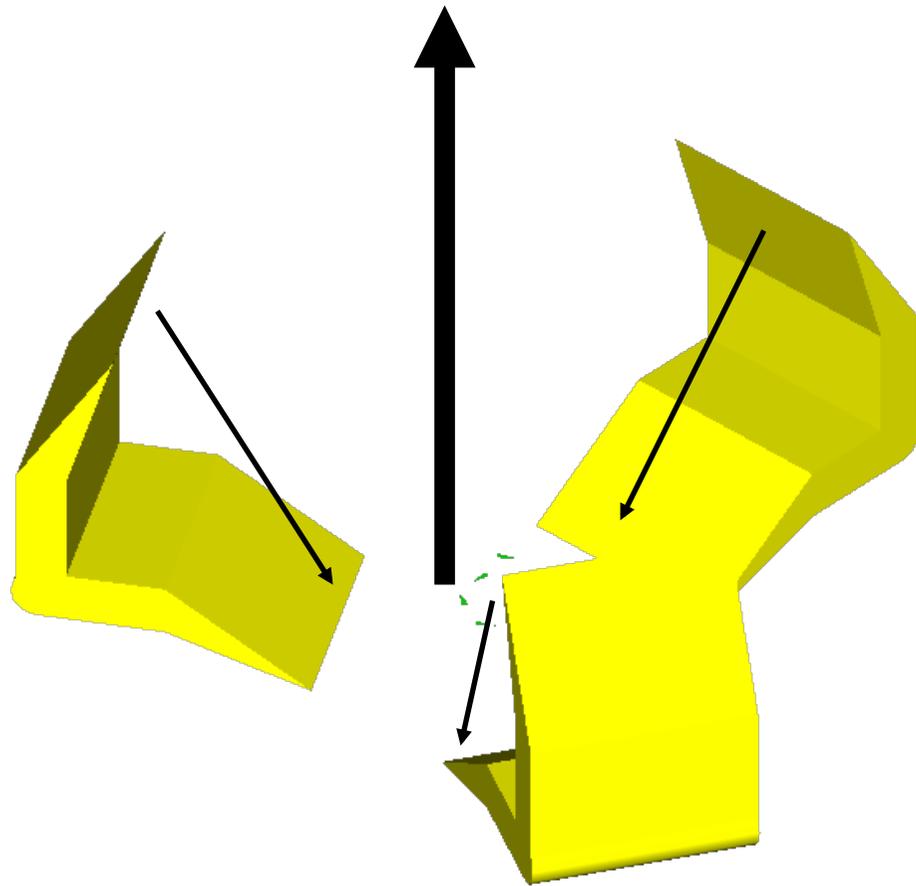






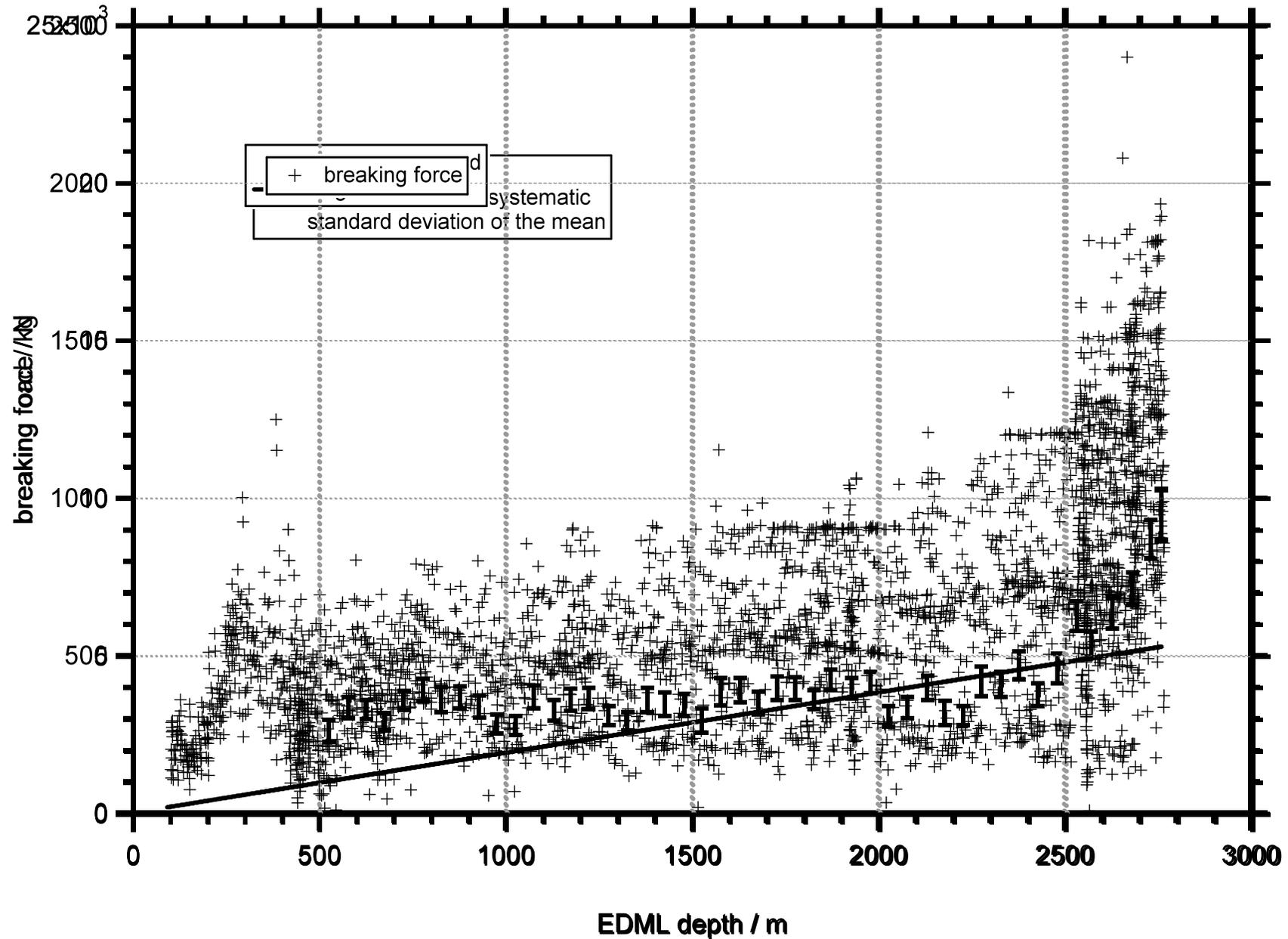
The winch moves the underground unit on a cable





By pulling they are forced into the core, break and hold it (in reality they are much smaller compared to the core)

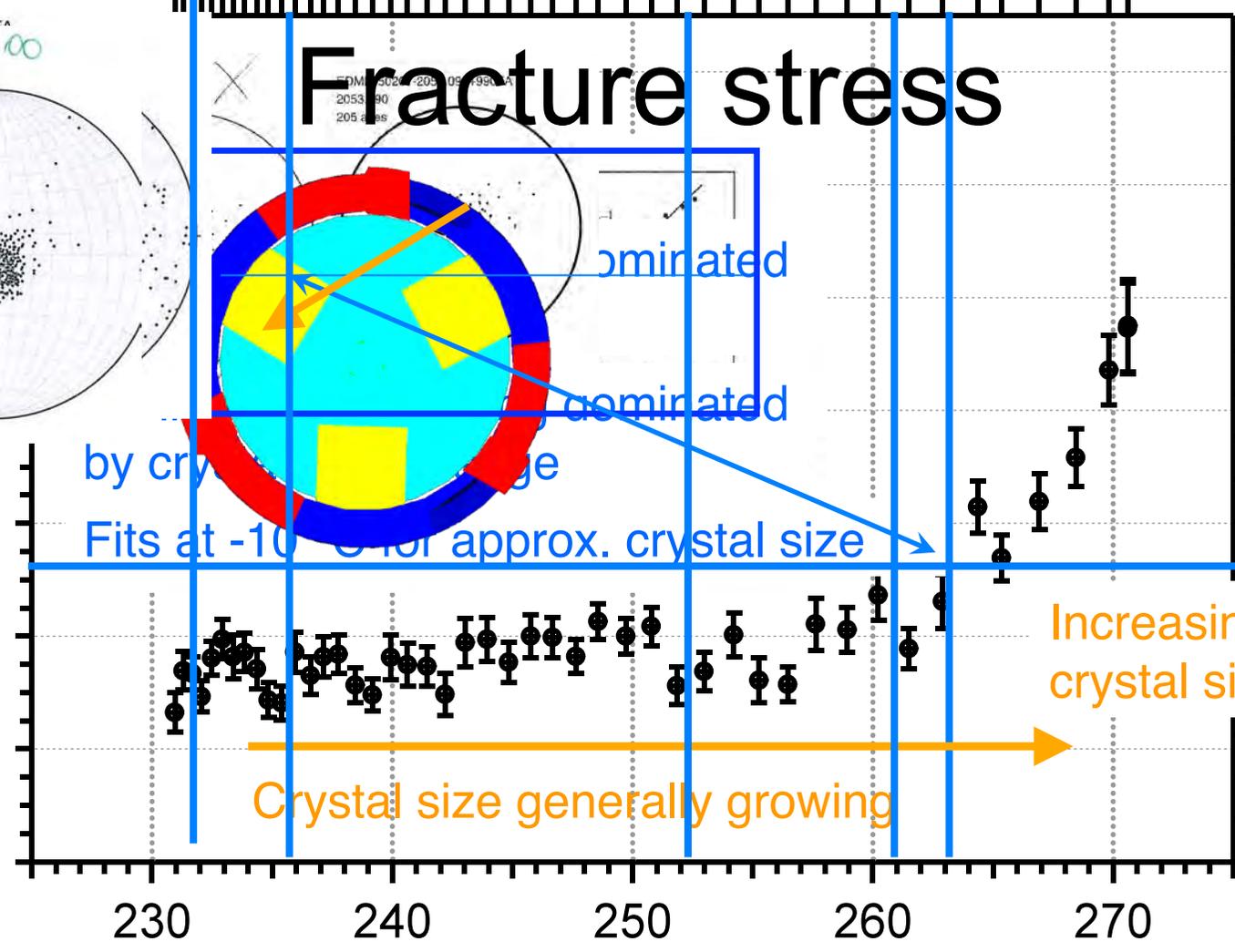
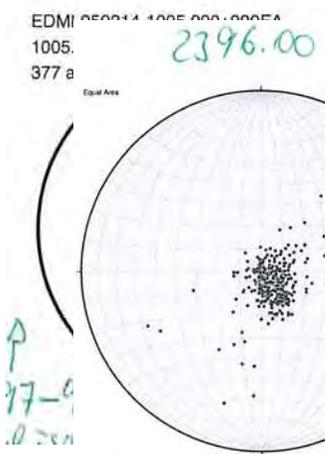
The breaking force



EDML depth / m

524.76
725.18
926.54
1128.1
1324.9
1424.4
1523.4
1626.5
1726.2
1824
1926
2024.3
2129
2225.1
2325.2
2423.9
2476.5
2529.3
2624.2
2678.3
2755.8

Fracture stress



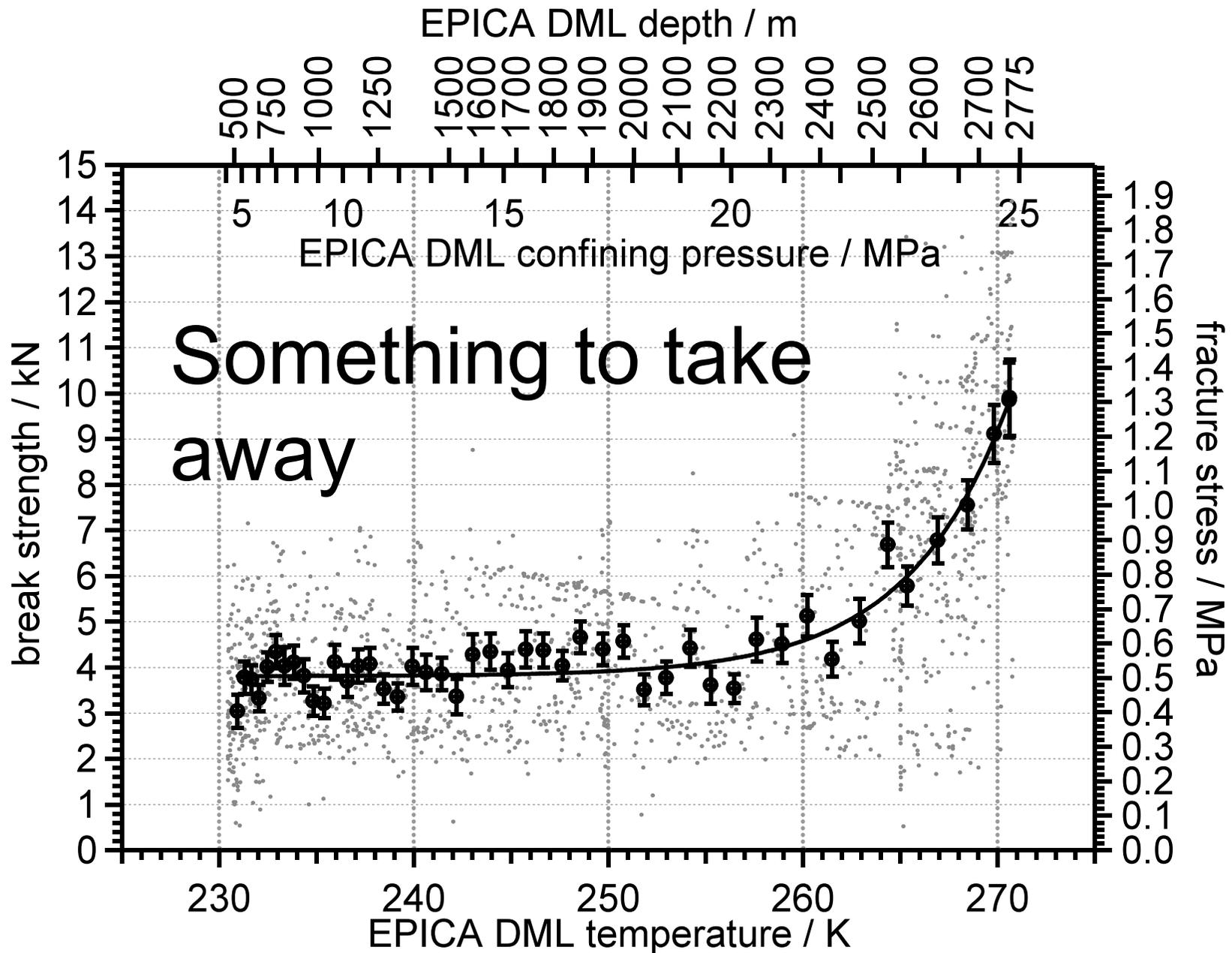
EDML temperature / K Wilhelms et al. 2006

This fits my practical experience
of changing from brittle ...



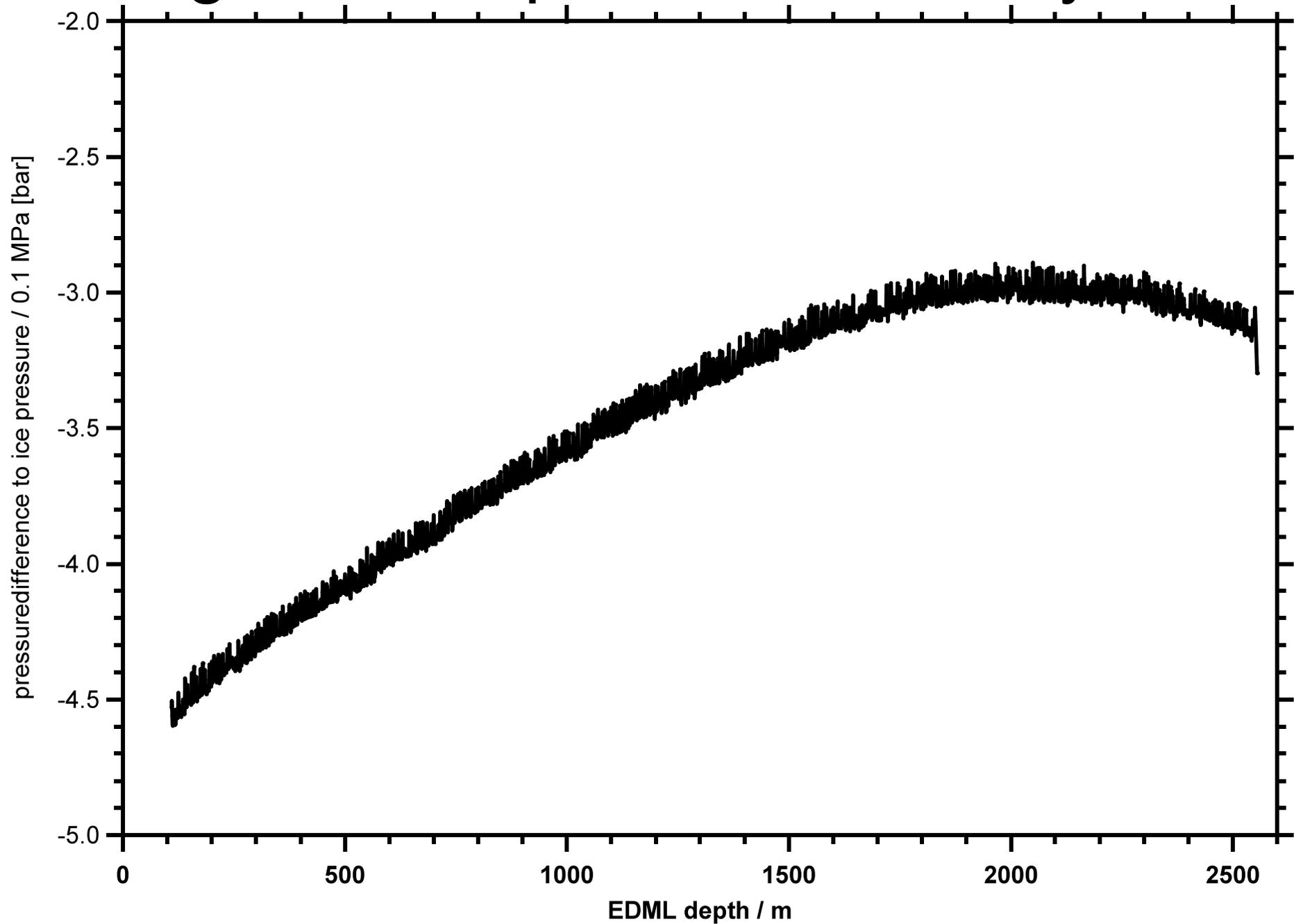
.... to ductile



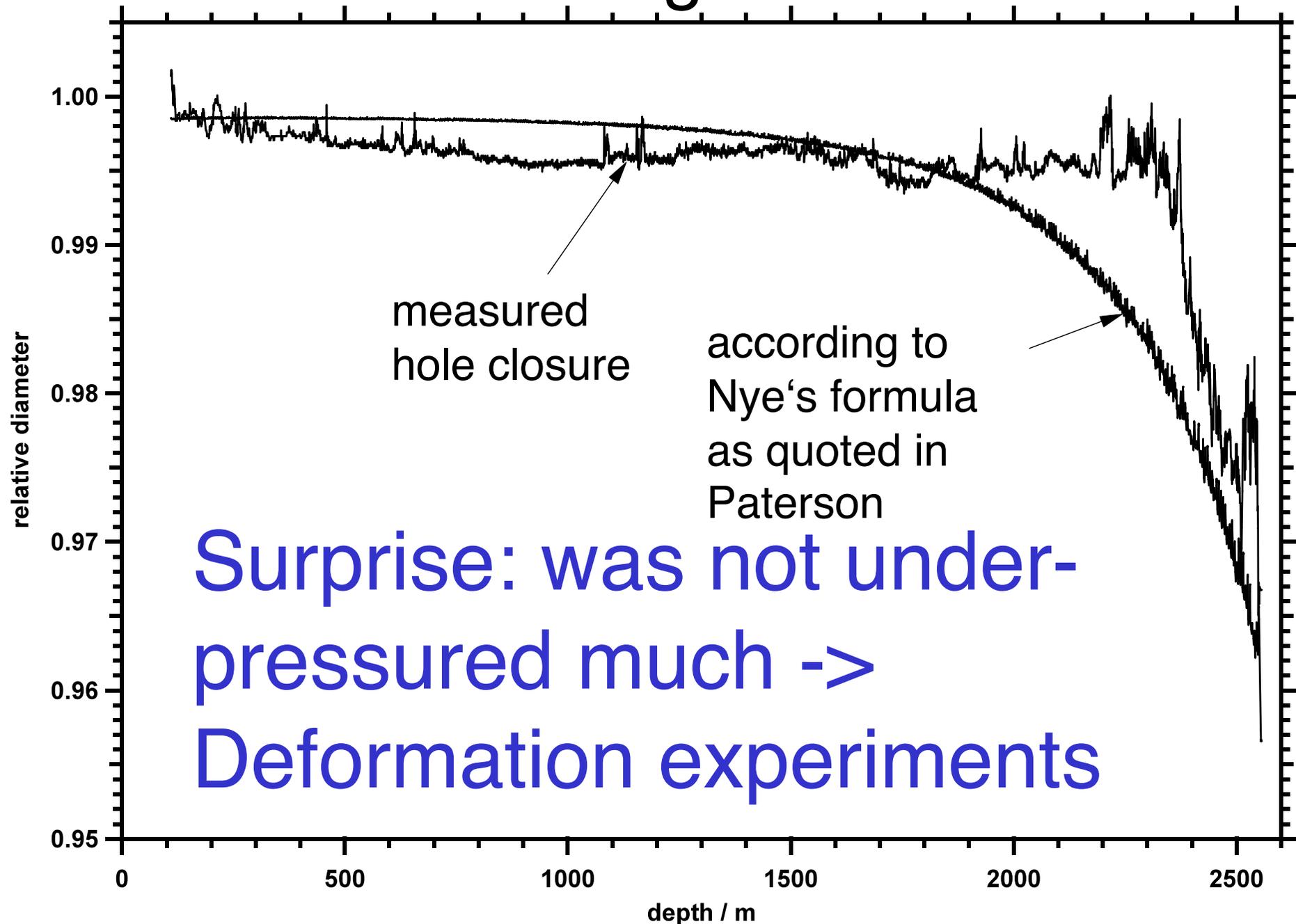


(fracture stress)/kPa = $505 + 1.4E-20 \cdot \exp(\text{absolute temperature}/5.17 \text{ K})$

Slight under-pressure over 2 years

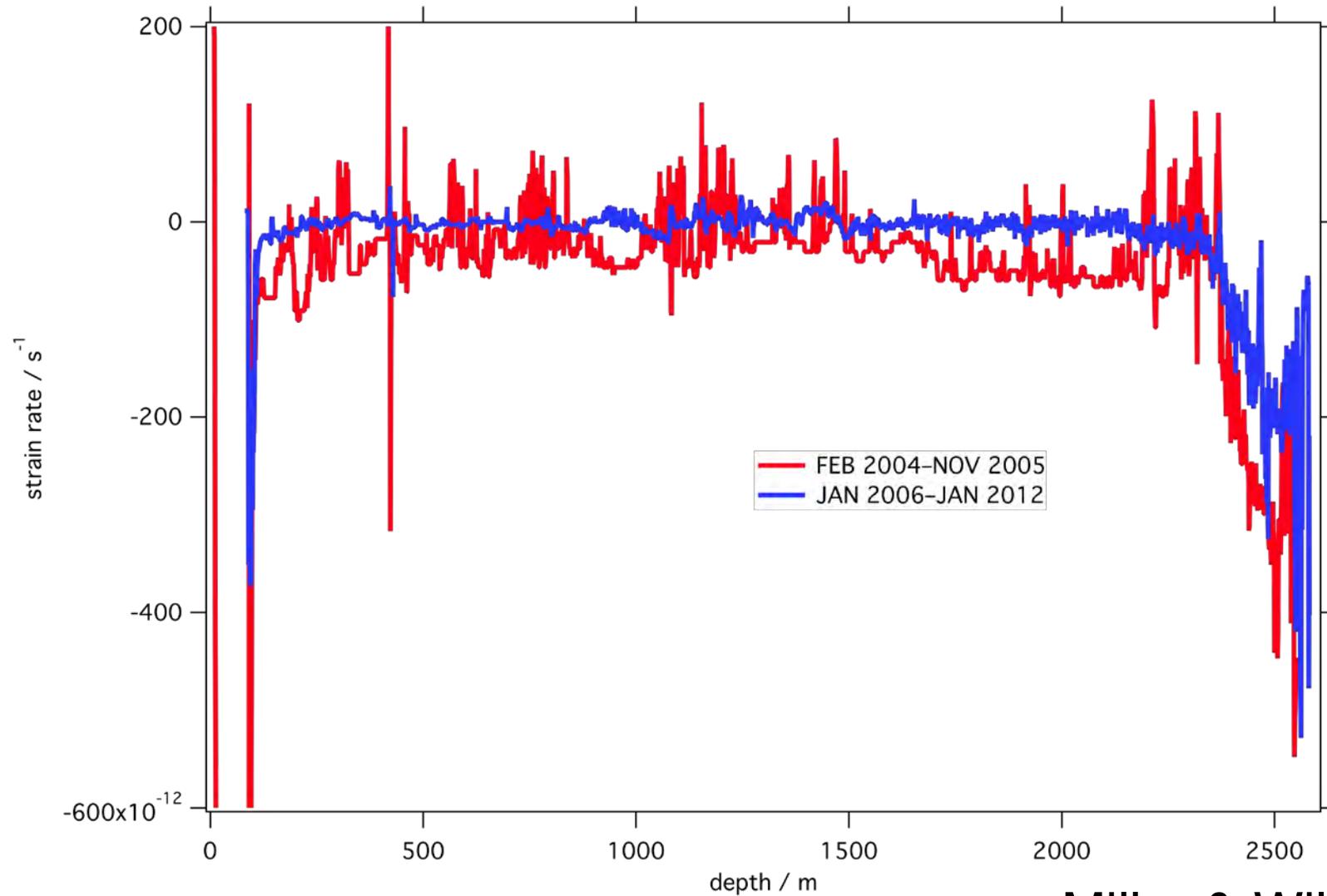


First log the hole



Surprise: was not under-
pressured much ->
Deformation experiments

recent bore-hole log



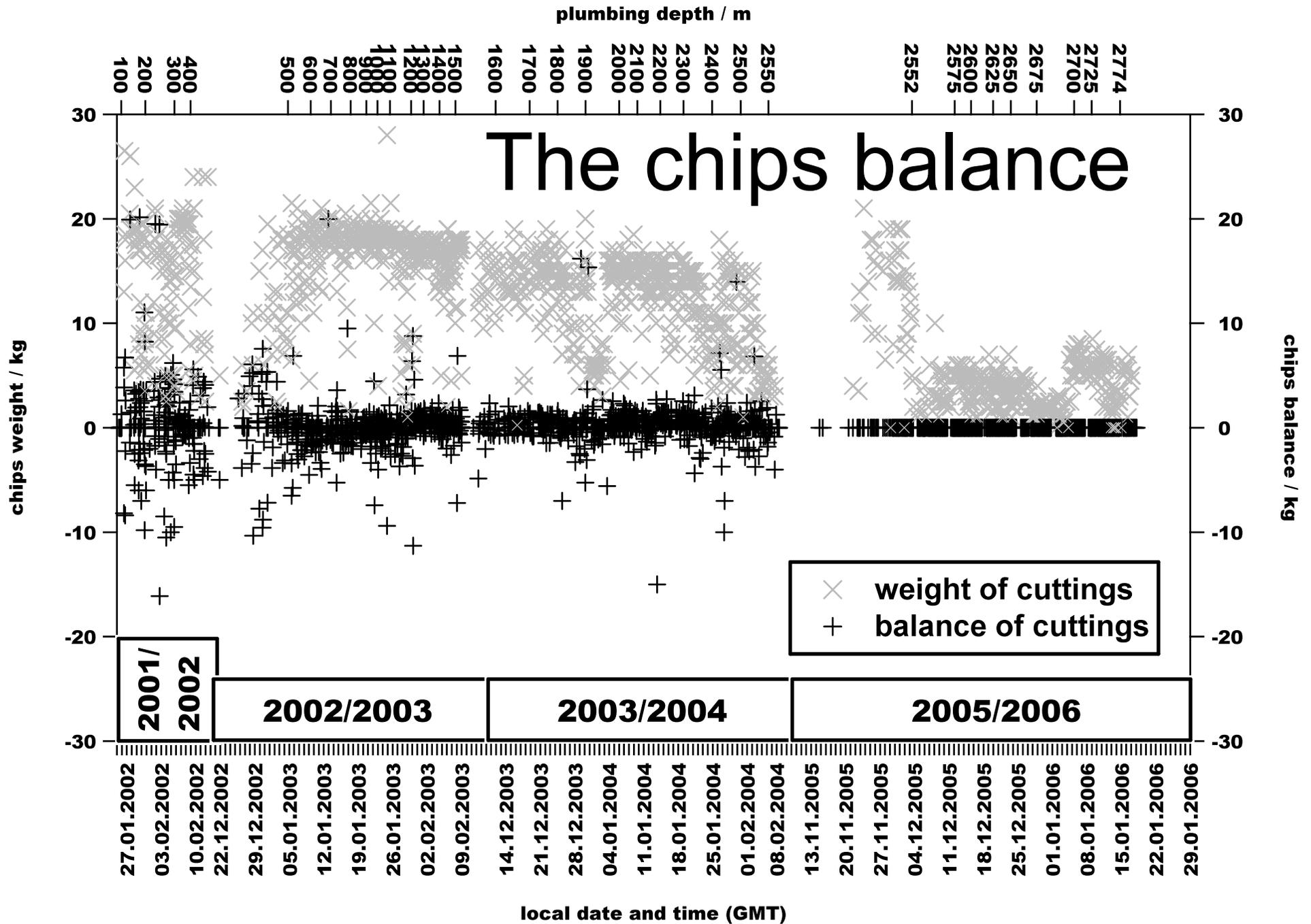
Miller & Wilhelms

Conclusions

- Ice Drilling Community: log as much of the parameters as possible: any core break is a stress test, any unbalanced hole is a flow test
- Physical Properties of Ice Community: discuss mechanical design to get maybe even better defined experimental set-up
- Use boreholes for ice flow deformation tests.

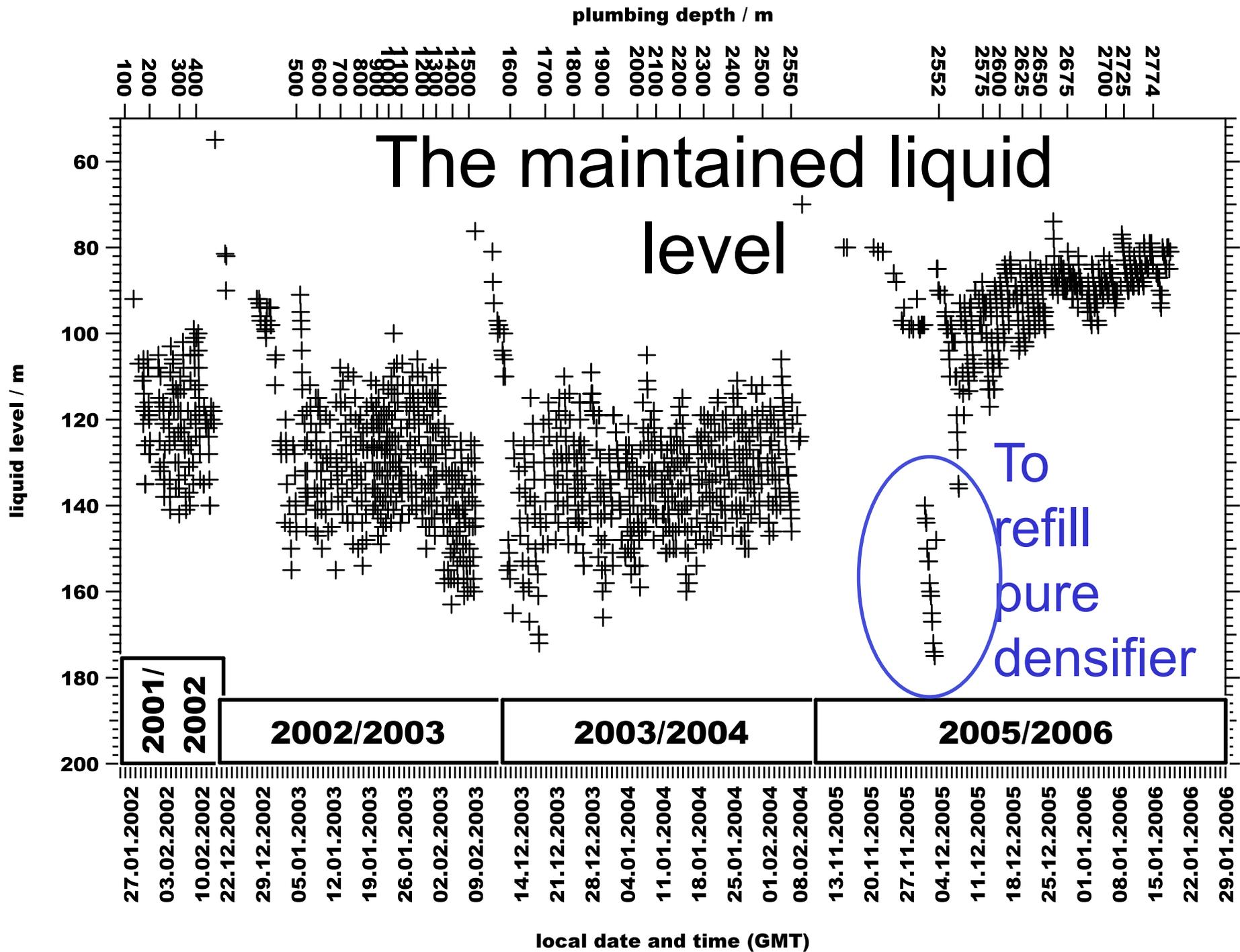
The chips





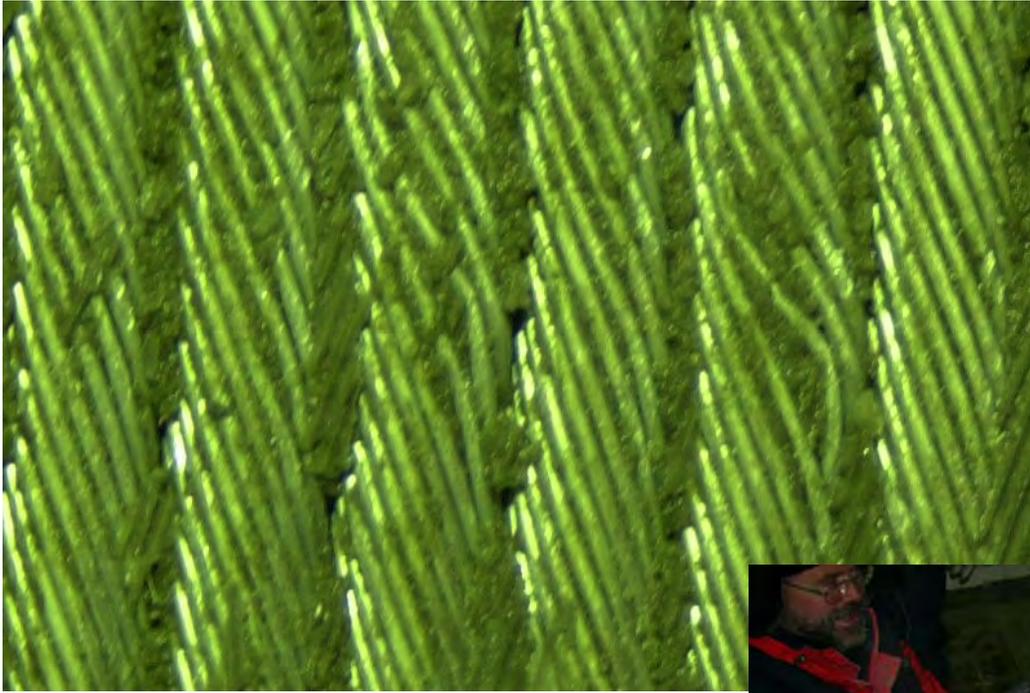
Lessons learnt

4. Drilling mode based on length and power saved filtering time
 - We had a really clean hole
 - Typically one filter-run per week for check from top to bottom with relatively high speed
 - During the first season we did several runs to filter the hole once and sieved a significantly bigger amount of cuttings in the much shorter hole



Liquid consumption for third season

- total D40 consumption +10.5 m³
- total HCFC F141b consumption +5.6 m³
- geometrically to fill the hole: -13.2 m³
- lost -2.9 m³:
 - -0.65 m³ with the chips
 - -0.60 m³ to raise liquid level in casing 82 m to 70 m
 - -1.40 m³ collected under the winch drum and brought home as waste
 - -0.25 m³ evaporation and spray



Winch games

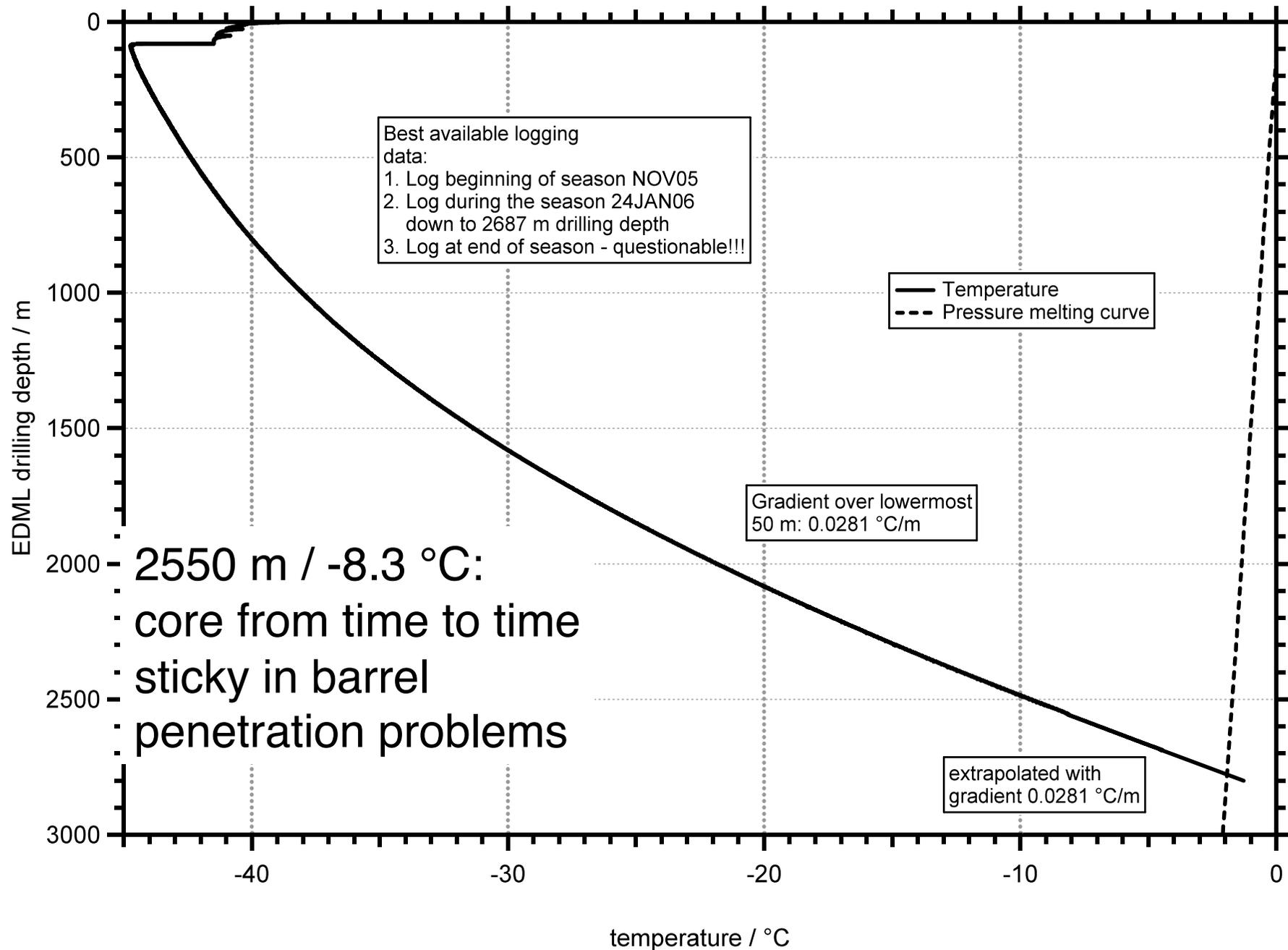


Lessons learnt

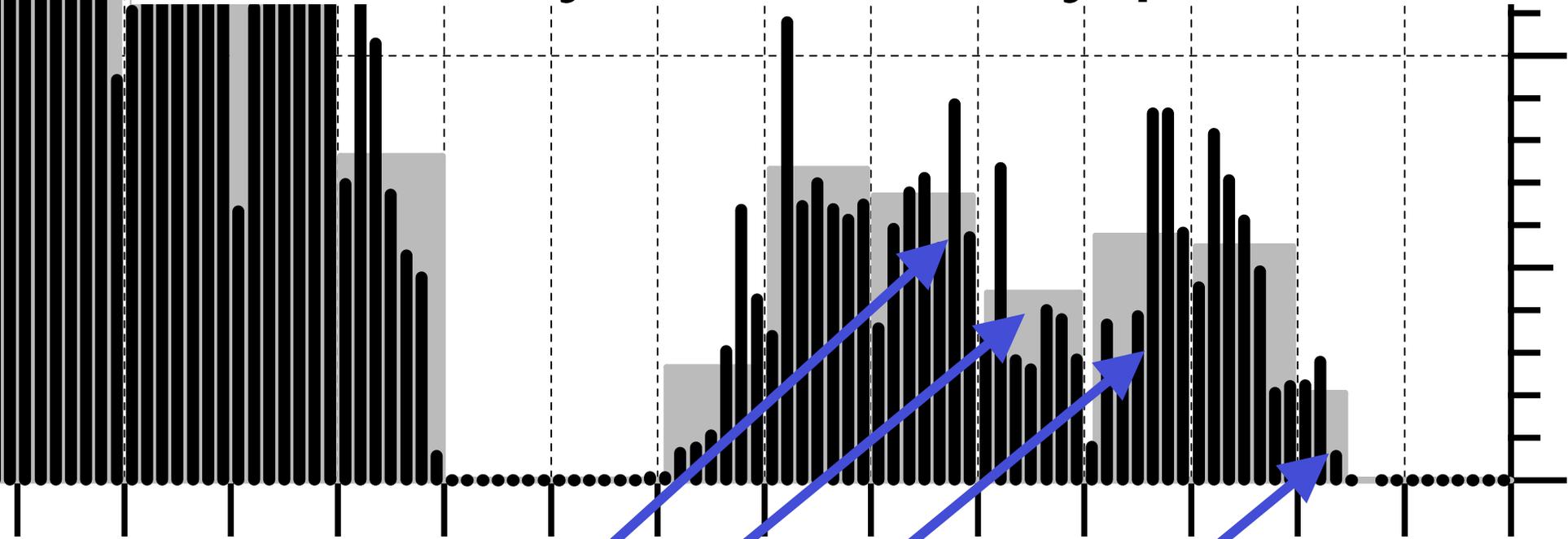
5. Spooling errors on the winch drum

- Persistent spooling errors for two seasons
- Icing and plastic liners for filling gaps; finally cable squeezed
- Re-tensioned cable with custom made capstan. Capstan with 8 grooves not enough friction and brake too small
- Reason for spooling error: Loose bolts on the winch drum, about $\frac{1}{2}$ cable too wide!!!
- Cable stretched again and no squeeze visible anymore

Logging temperature

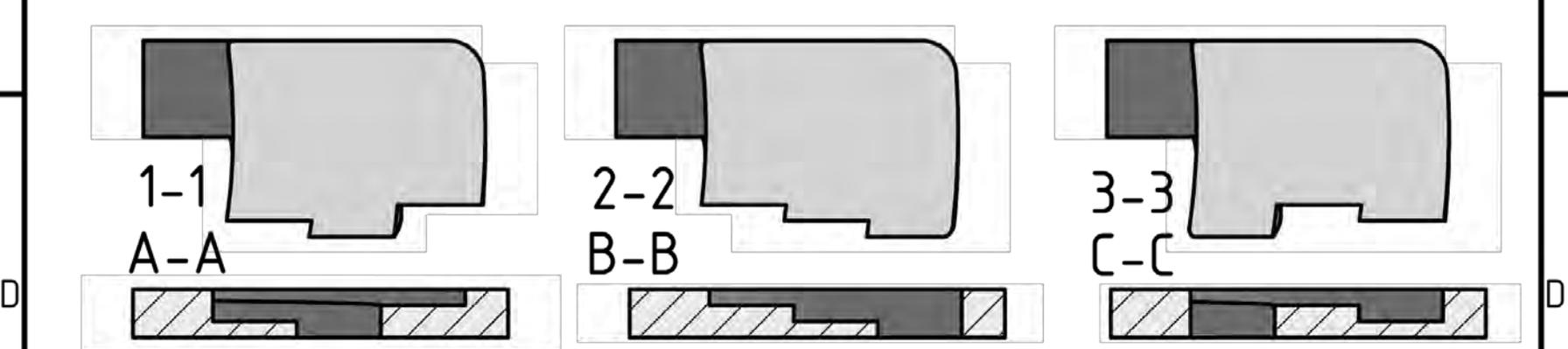
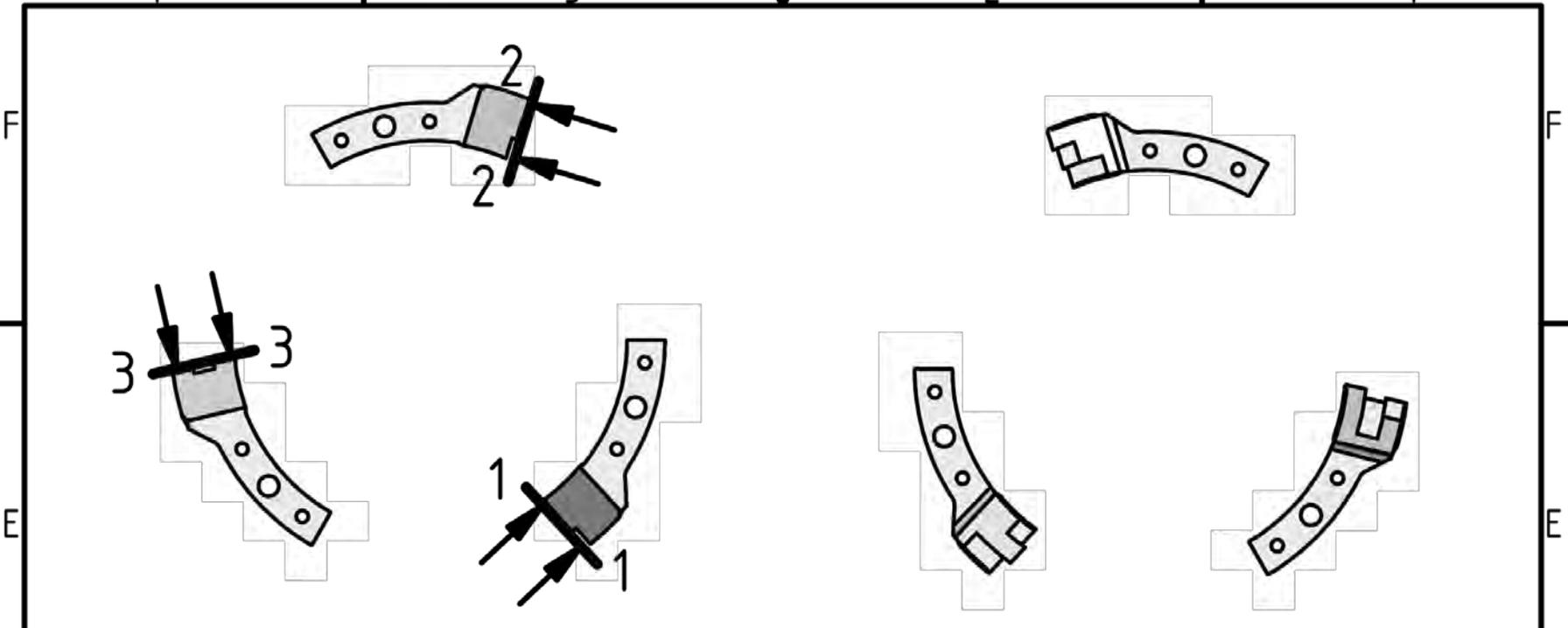


The daily and weekly production

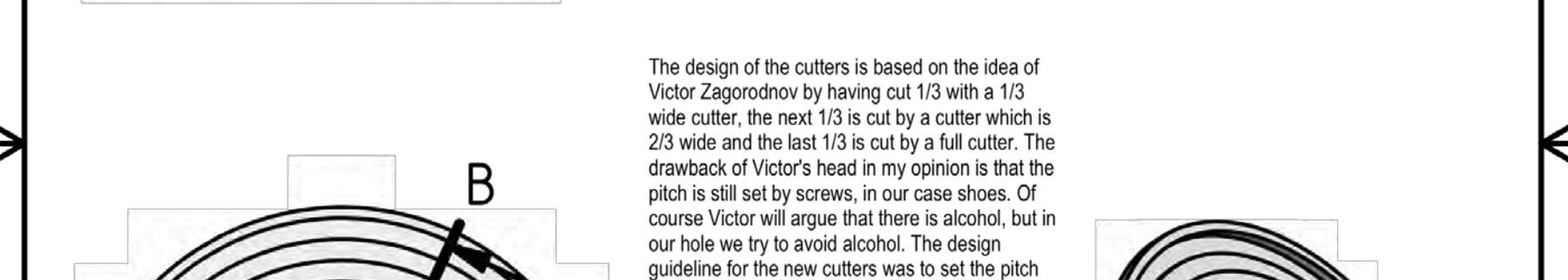


11.01.2004
18.01.2004
25.01.2004
26
Or On 26
as went in EWS 2692 m / -4.4 °C:
Wanted to t We are drowning
15.01.2006
22.01.2006
29.01.2006

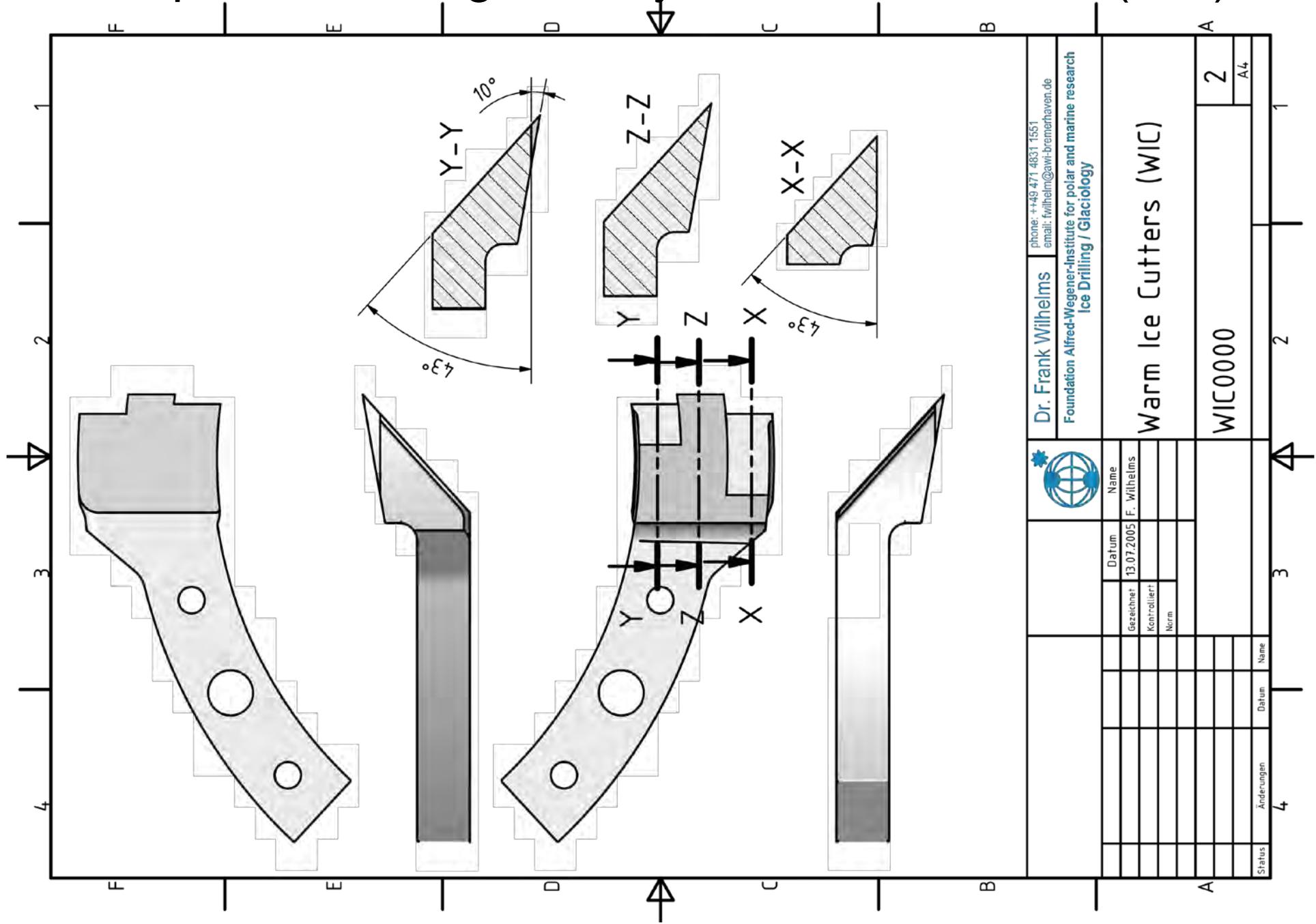
00:00 ti time



The design of the cutters is based on the idea of Victor Zagorodnov by having cut 1/3 with a 1/3 wide cutter, the next 1/3 is cut by a cutter which is 2/3 wide and the last 1/3 is cut by a full cutter. The drawback of Victor's head in my opinion is that the pitch is still set by screws, in our case shoes. Of course Victor will argue that there is alcohol, but in our hole we try to avoid alcohol. The design guideline for the new cutters was to set the pitch

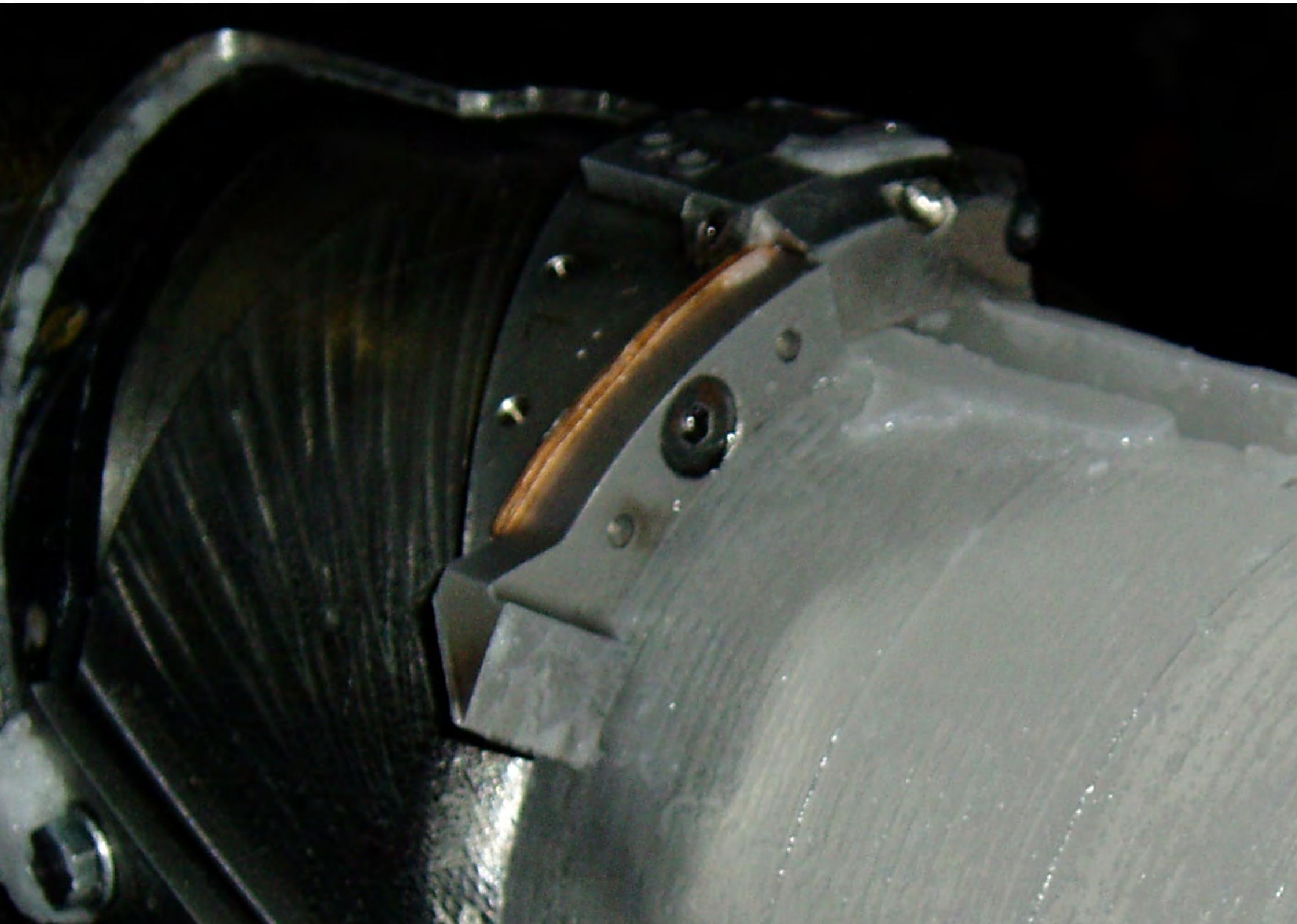


Proposed cutter geometry before the season (ctd.)



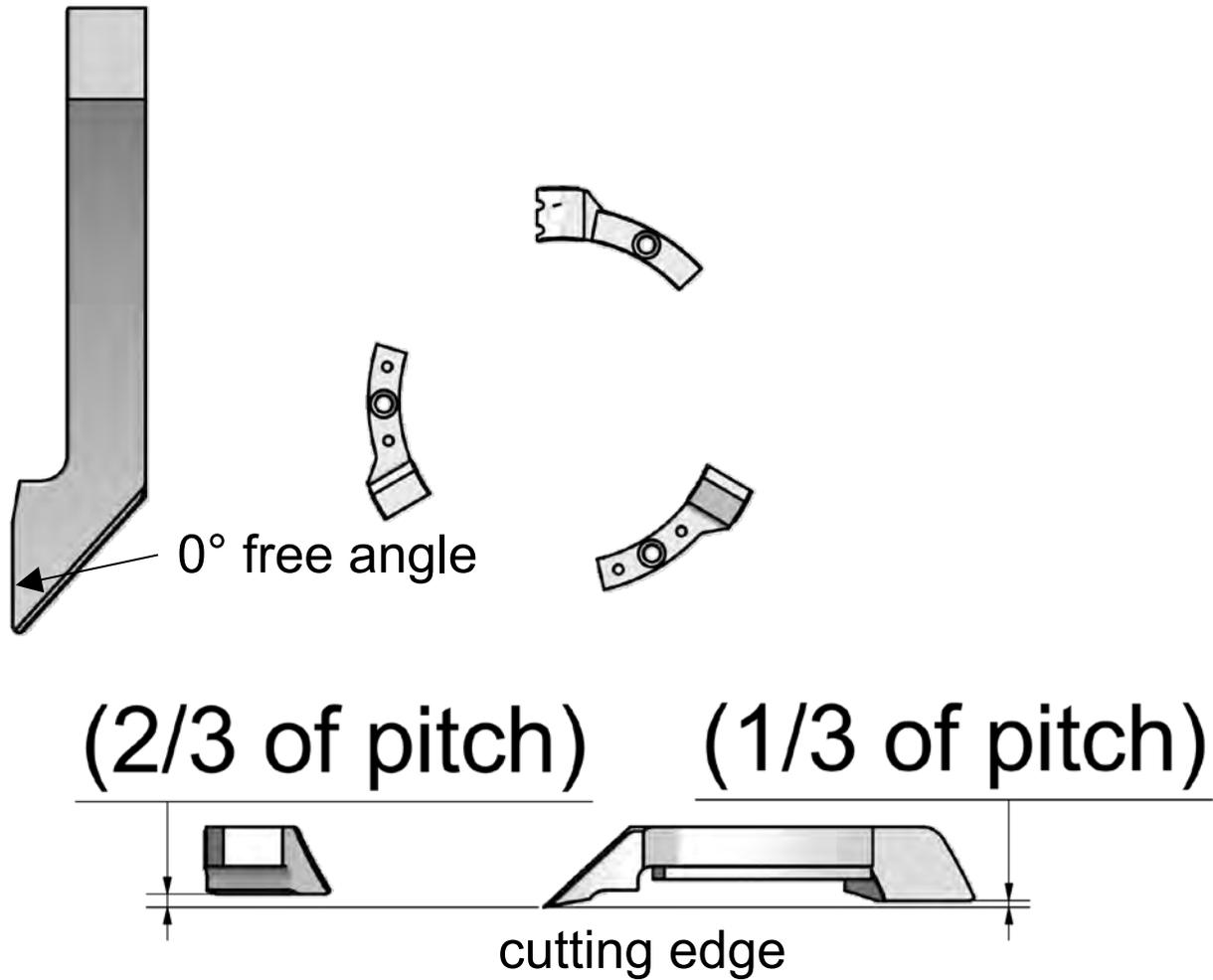


Handmade Shoes



One armed bandit

Two cutters as shoes

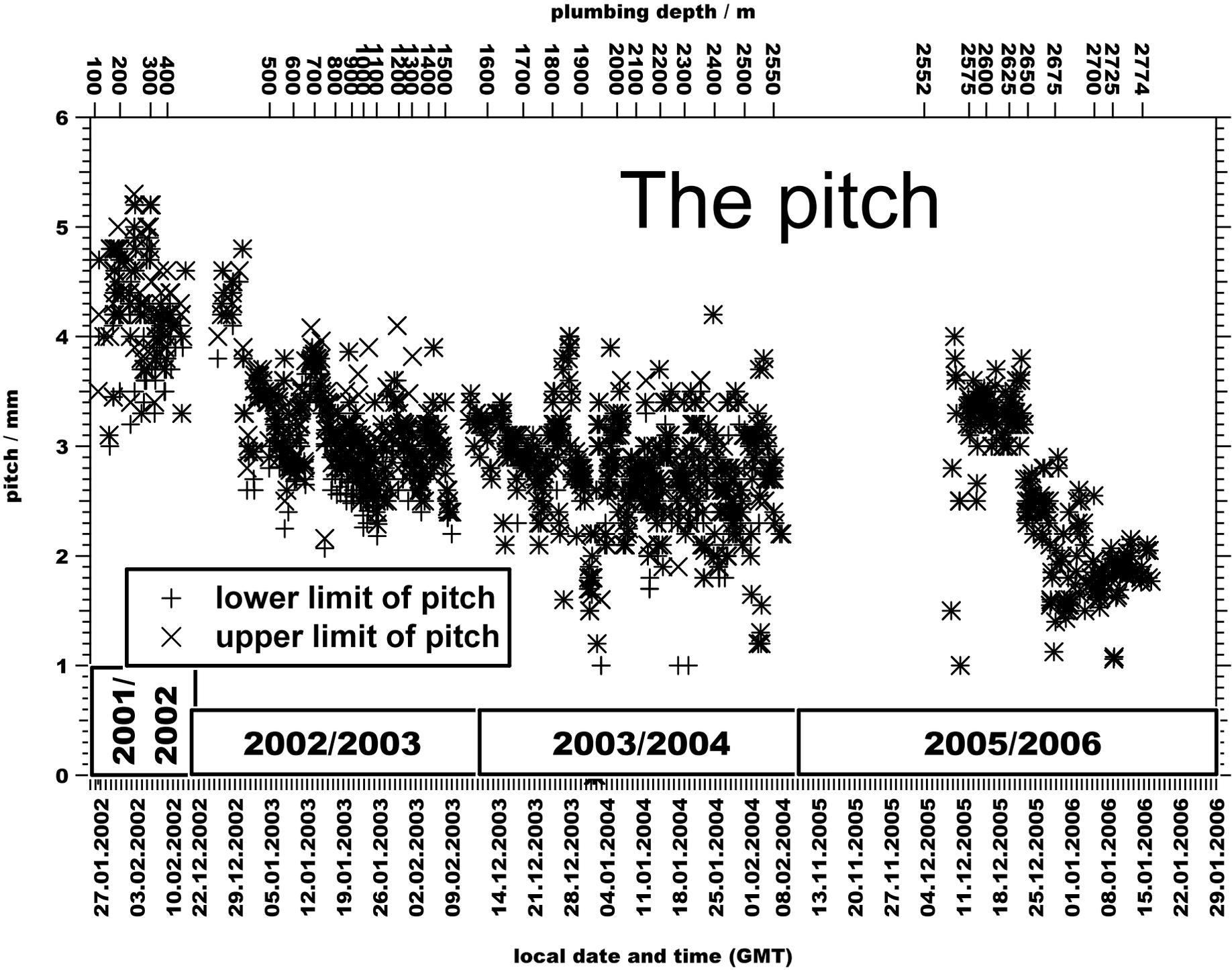




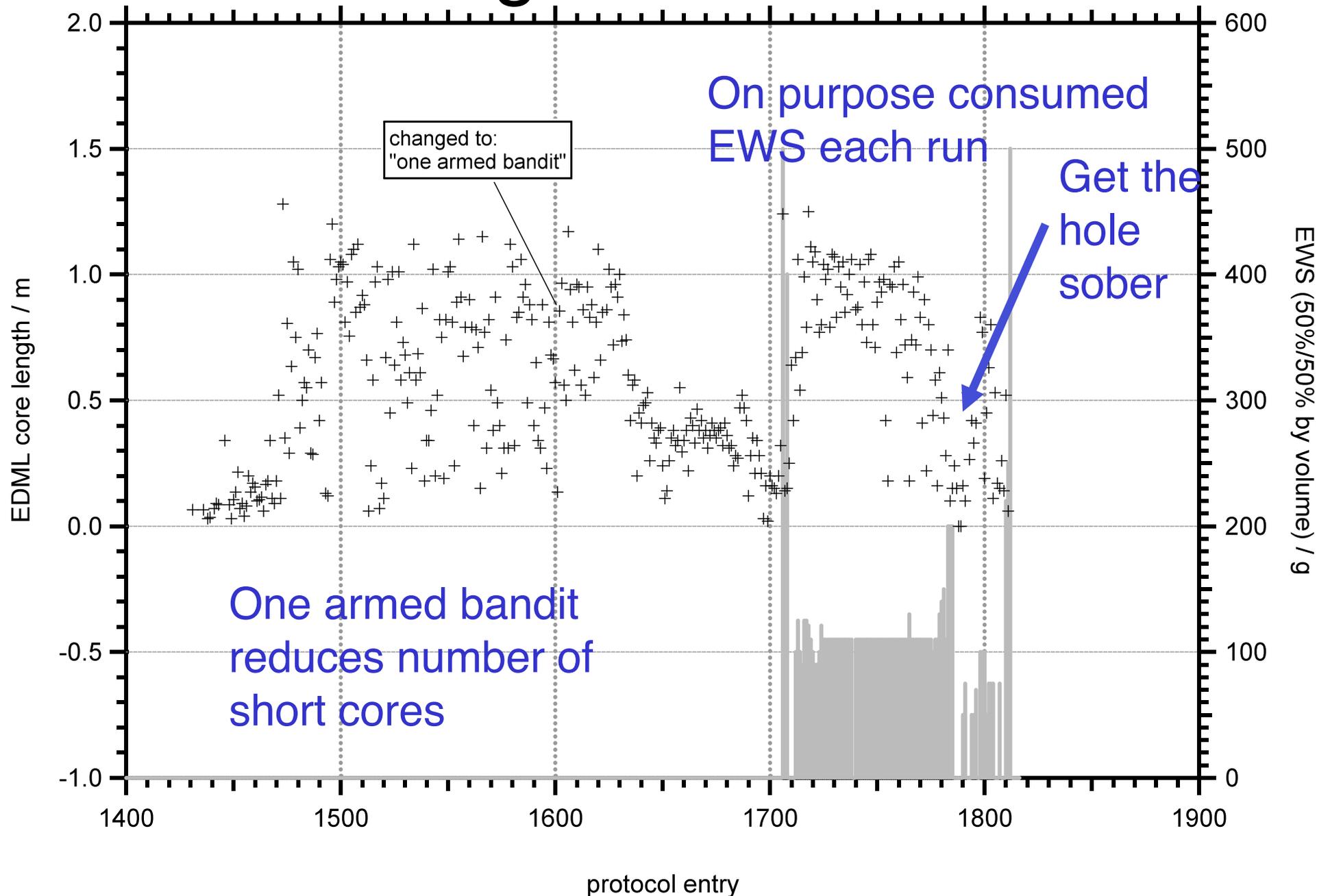
Coarser
chips

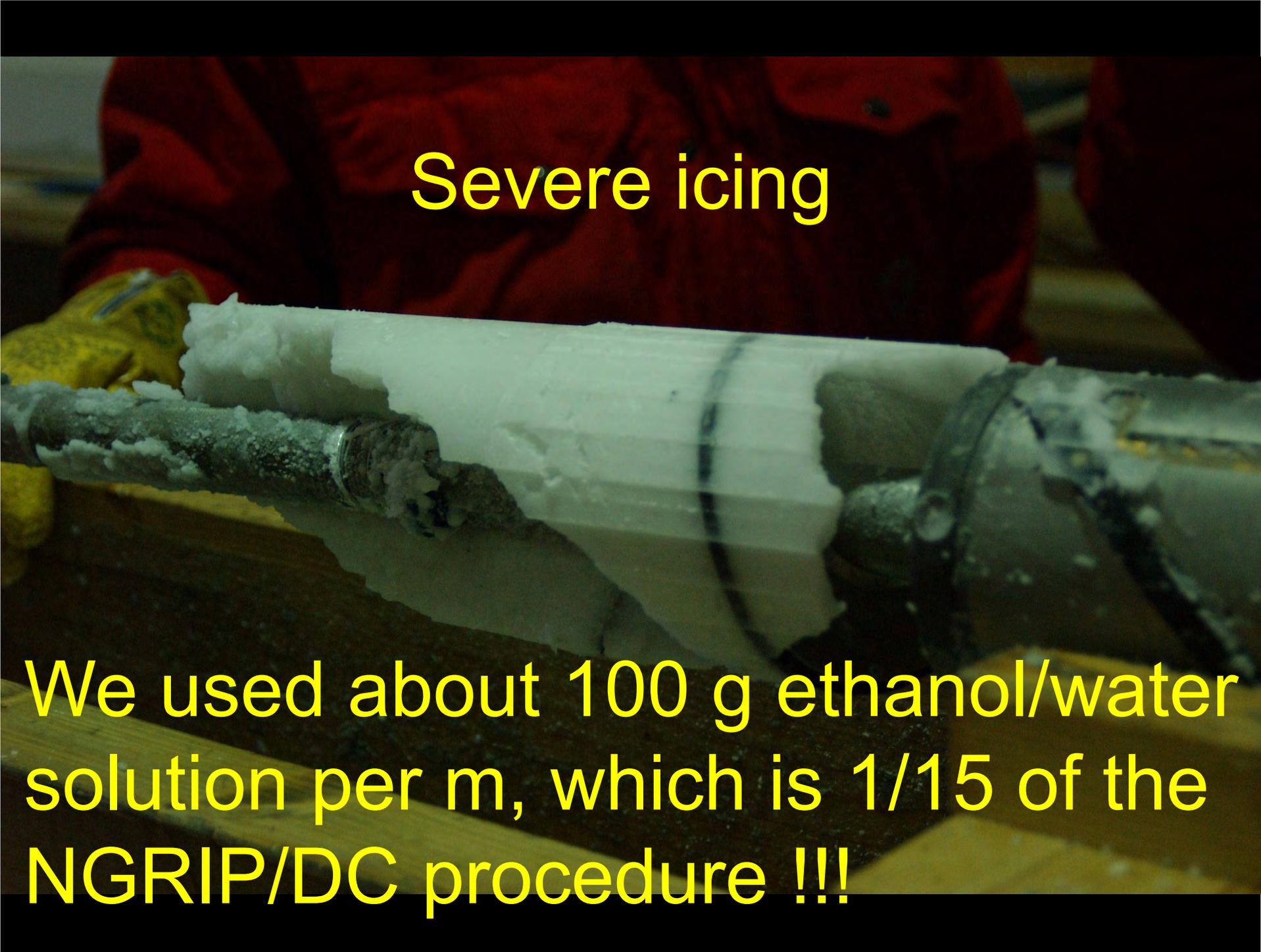


The pitch



Core length – OAB – EWS



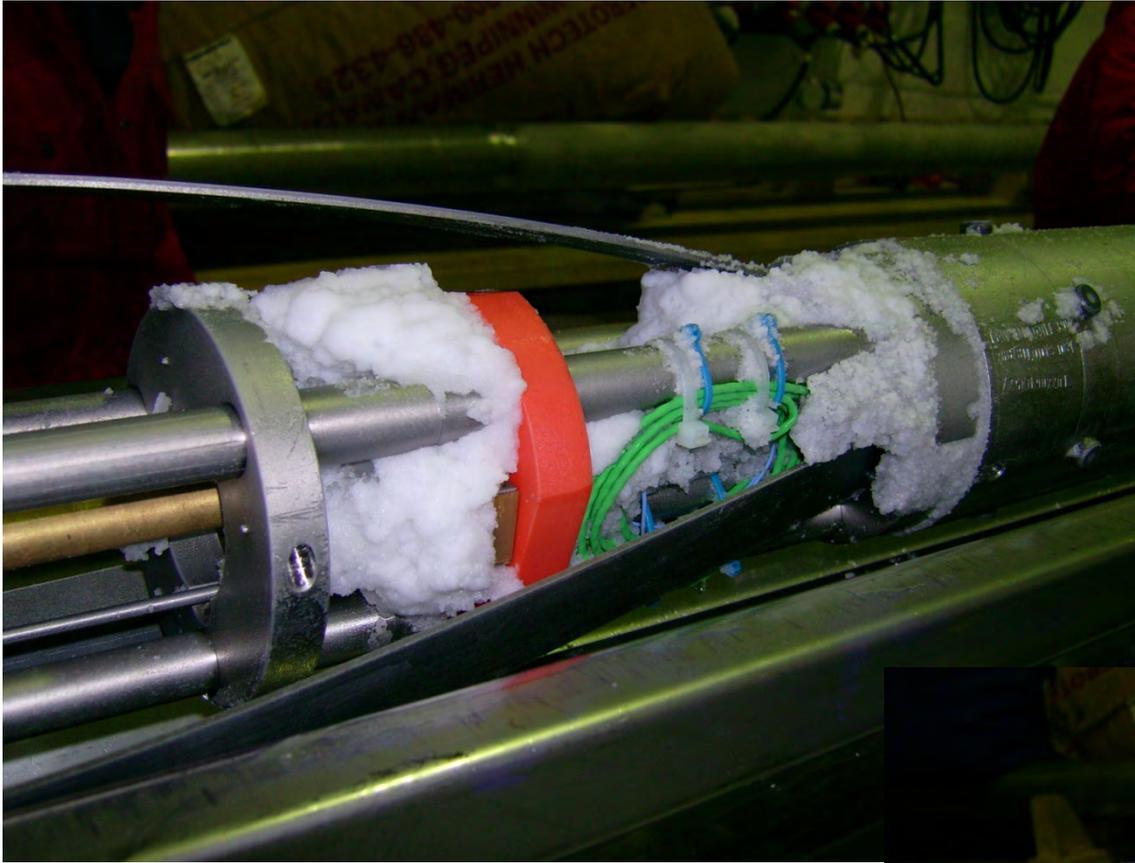


Severe icing

We used about 100 g ethanol/water solution per m, which is 1/15 of the NGRIP/DC procedure !!!

One armed bandit - Conclusions

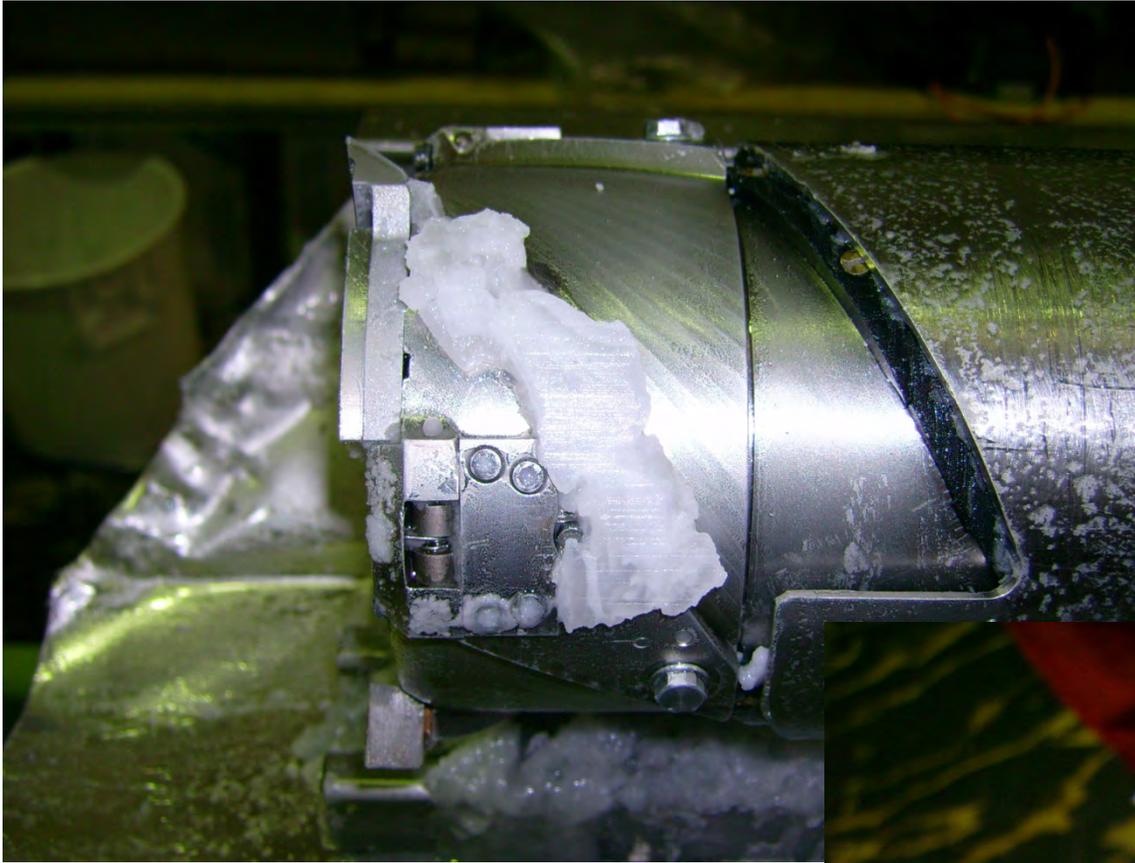
- To -5 °C with good penetration properties
- Managed with significantly less EWS, 1/15 th!
- Core would easily move out of barrel!
- Good for testing purpose, you only have to modify and sharpen one cutter
- Swarf breaking grooves helped, as swarfs are expected to be bigger
- Dome F small edge design helped
- Inclination decreased, we stopped with less than 1°



Drown
it!!!



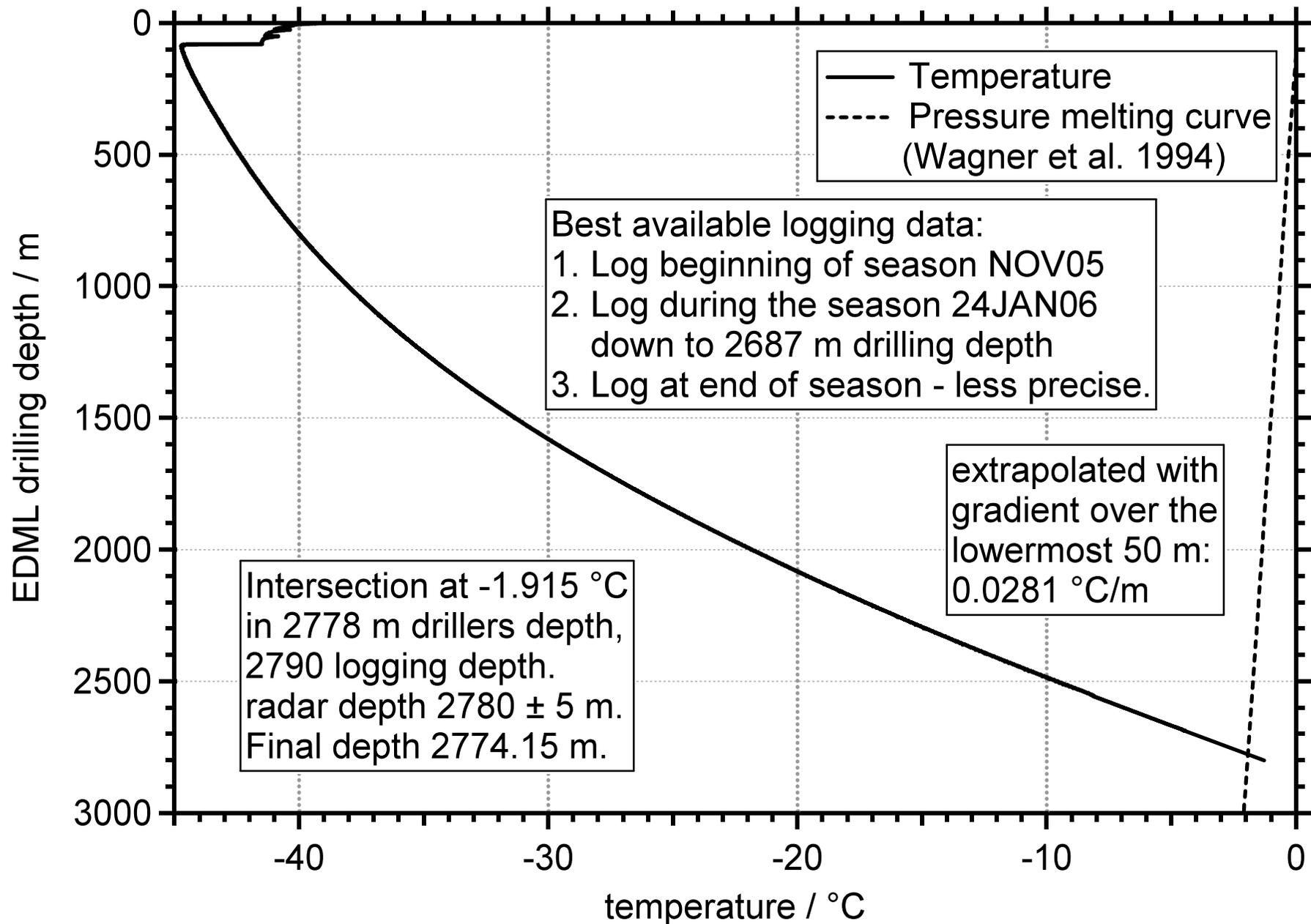
Icing Chips
cannot
enter
barrel!!!



Refreezing on the drill



Logging temperature





EUROPEAN PROJECT FOR ICE CORING IN ANTARCTICA

EPICA

**bottom
2774.15 m
17.01.2006**

Dronning Maud Land

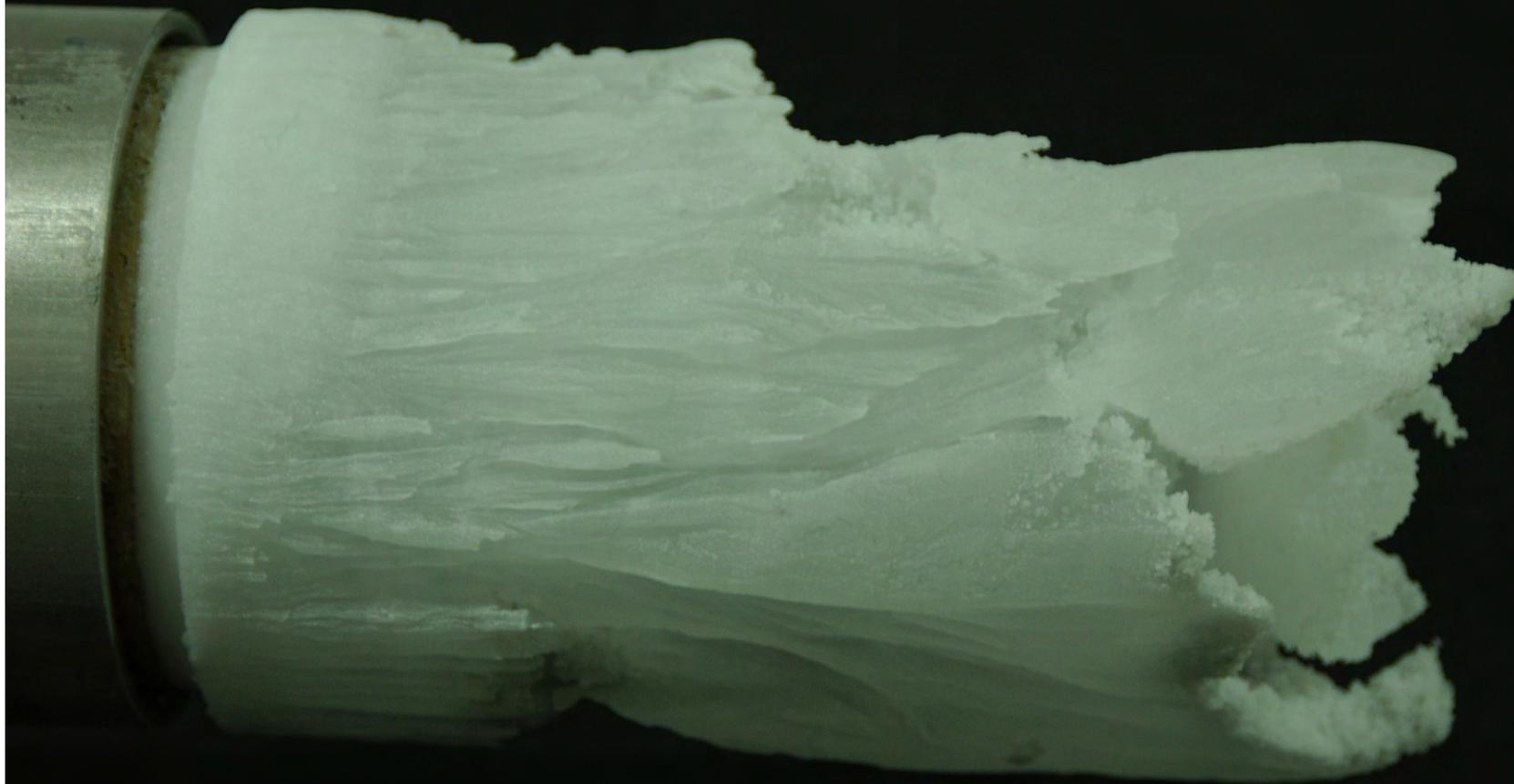
DOME CONCORDIA

DRONNING MAUD LAND

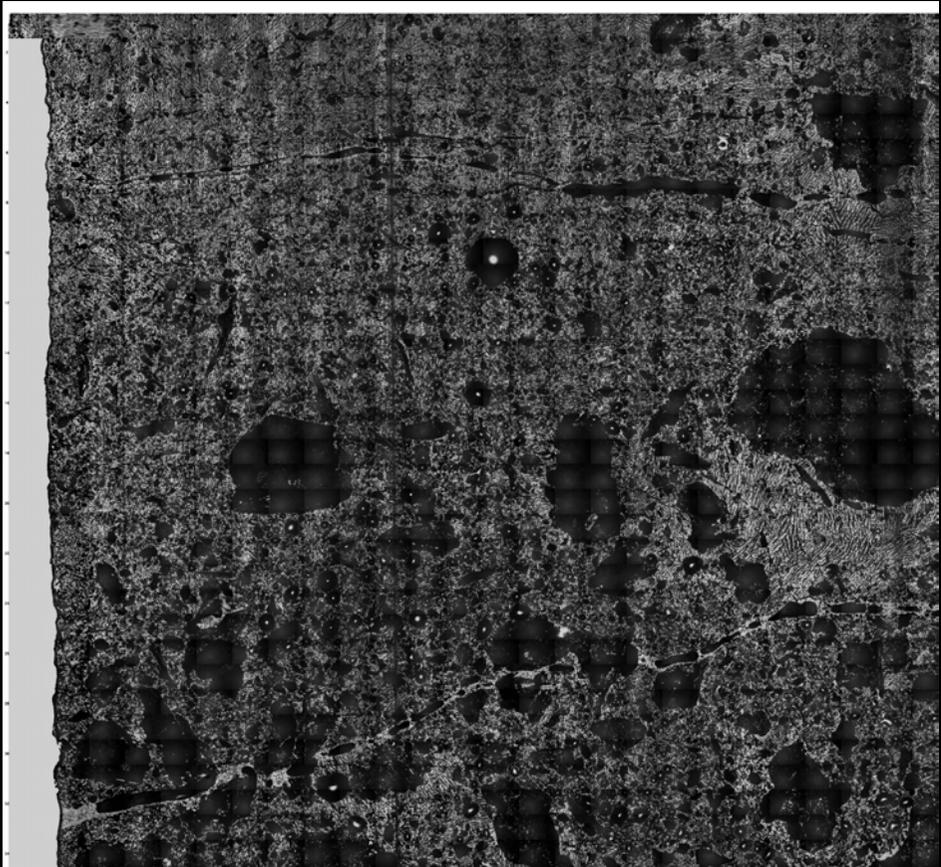
Lots of refrozen water



Ice Coring goes arts!



The white color from inclusions



HCFC-141b forms clathrate

The role of hydrochlorofluorocarbon densifiers in the formation of clathrate hydrates in deep boreholes and subglacial environments

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Frank WILHELMS²

¹GZG, Abt. Kristallographie, Universität Göttingen, Goldschmidtstrasse 1, D-37077 Göttingen, Germany
E-mail: murshed@uni-mainz.de

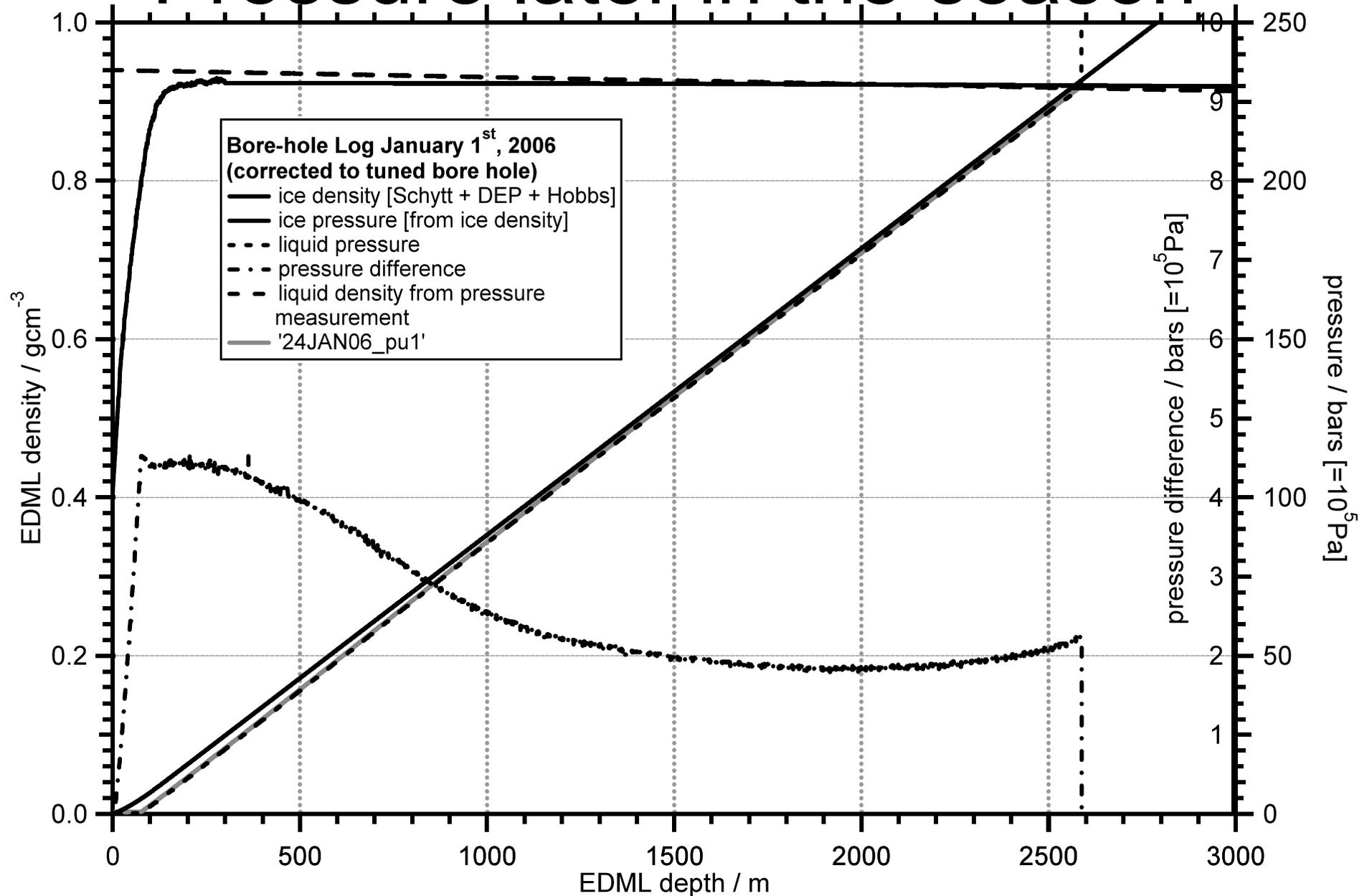
²Alfred-Wegener-Institut für Polar- und Meeresforschung, Am Handelshafen 12, D-27570 Bremerhaven, Germany

ABSTRACT. Clear evidence for the formation of mixed clathrate hydrates of air and hydrochlorofluorocarbon densifier (known as HCFC-141b, sometimes also called R-141b) is found by means of synchrotron X-ray diffraction and Raman spectroscopy on a sample recovered from the bottom of the EPICA Dronning Maud Land deep borehole in Antarctica. Subglacial water (SGW) appears to have reacted with the drilling liquid to build a large lump of clathrate hydrate. The hydrate growth may well have been accelerated by the stirring of the SGW–densifier mixture during drilling. Moreover, dissolved air in the SGW appears to have participated in the formation of mixed hydrates of air and HCFC-141b as evidenced by the concomitant appearance of Raman signals from both constituents. Our findings elucidate to some extent the meaning of earlier accounts of the formation of ‘heavy chips’ that may sink to the bottom of the borehole, possibly affecting or even impeding the drilling advance. These observations raise concerns with respect to the use of HCFC-141b densifiers in ice-core drilling liquids under warm ice conditions.

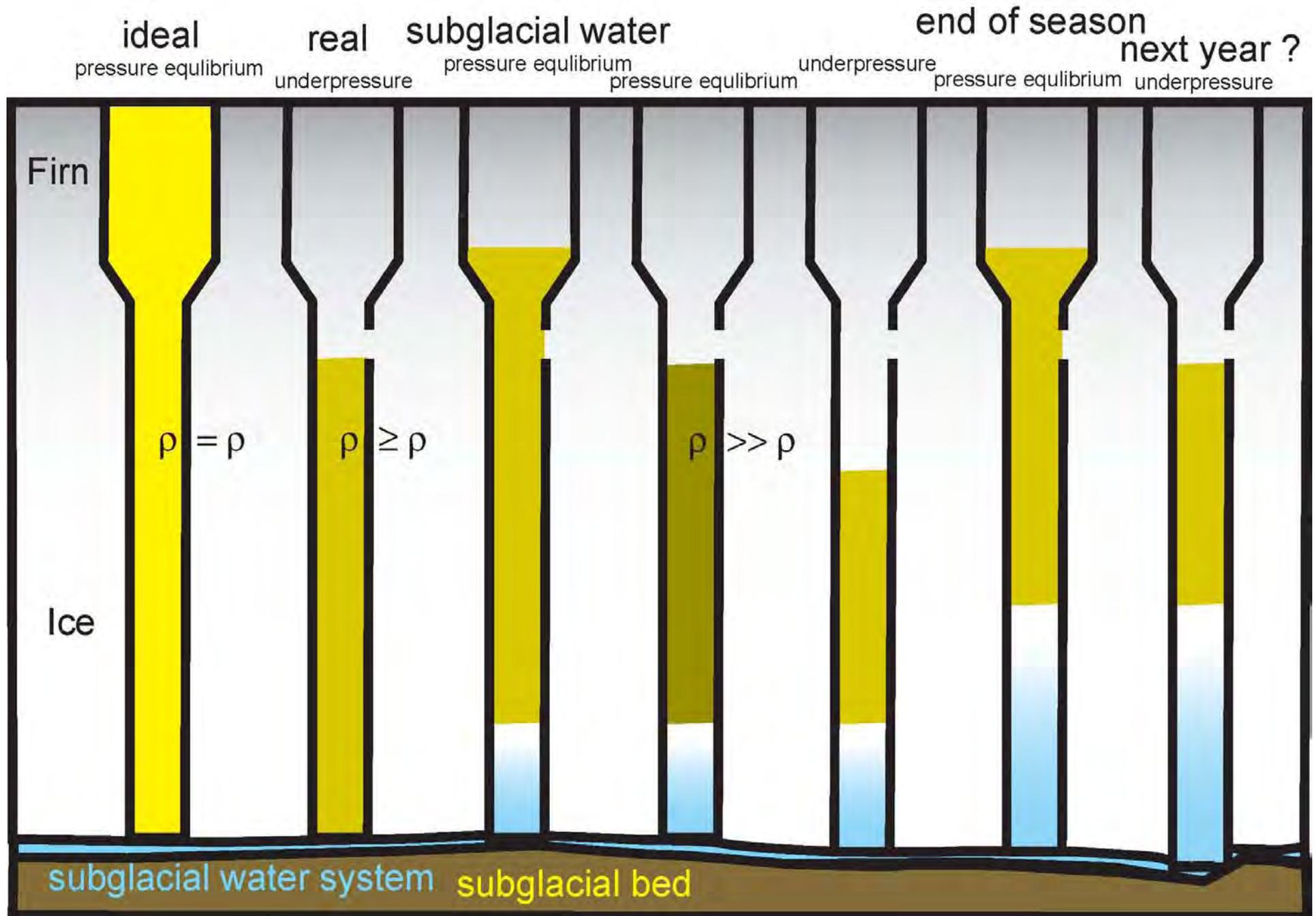
What we have

- approx. 13 kg white material with drill liquid from core barrel
- approx. 13 kg water from bailer not melted and refrozen
- approx. 10 kg water from bailer melted and refrozen in slabs
- lower 163 m of hole filled with refrozen subglacial water

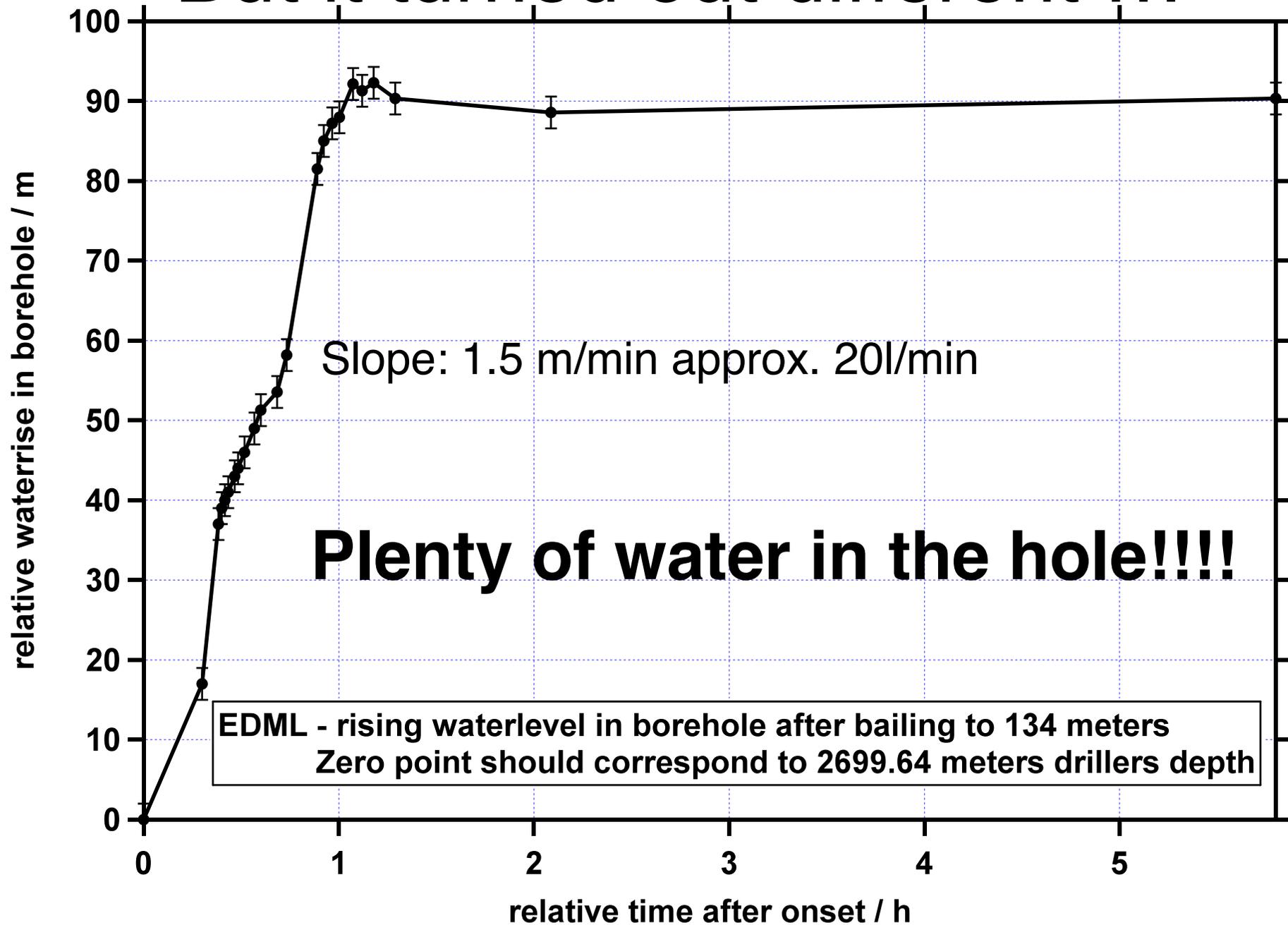
Pressure later in the season



The casing and what happened?



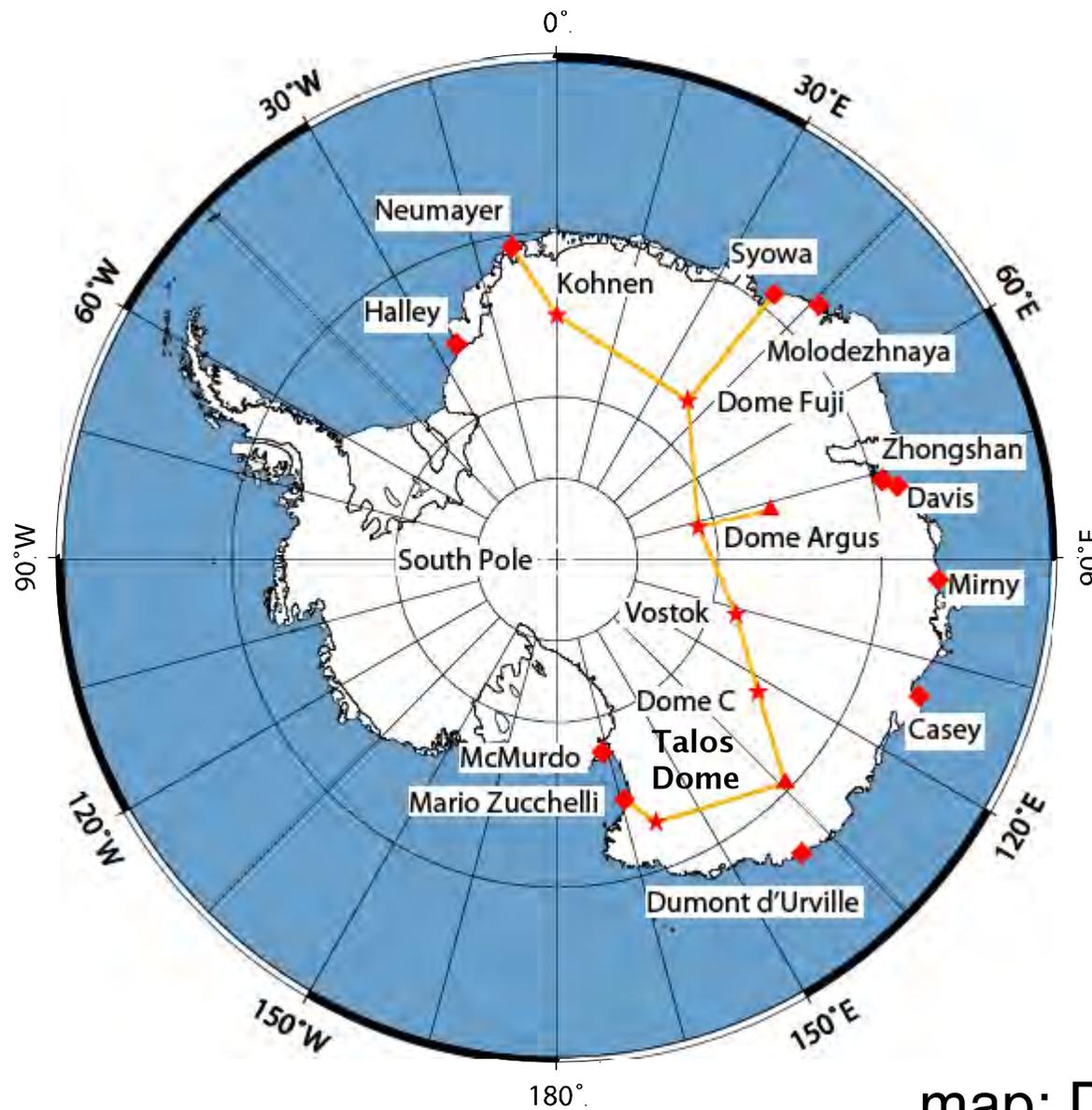
But it turned out different ...



Conclusions

- Smooth operation in 4 seasons deep drilling
- Roughly 25 weeks of drilling for the 2660 m of core production, which is an average of more than 100 m/week
- We drilled very cautious and saved more time than we lost
- The equipment was far from being ideal, but it did the job!
- More replicate units to just kick on
- Shift leaders, mechanic, electronics engineer for the entire project
- Drillers helpers can be changed every season

Linking Ice Cores and surveys in East Antarctica



map: Daniel Steinhage
Data: Antarctic Digital Database



Thank you!

bedrock reception

A special thank you to:
Steffen Bo Hansen, Henry Rufli, Laurent Augustin