

DEMYSTIFYING CRITICISM OF HYDROGEN PEROXIDE UTILIZATION IN RECIRCULATING AQUACULTURE SYSTEMS

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Aquaculture

Production systems



- ✓ Pond farms
- ✓ Offshore aquaculture
- ✓ Capture based aquaculture
- ✓ Combination of different species (IMTA)
- ✓ Land-based RAS

Environmental impact

Nutrient input/ eutrophication

Fouling

Diseases

STOCKING DENSITY



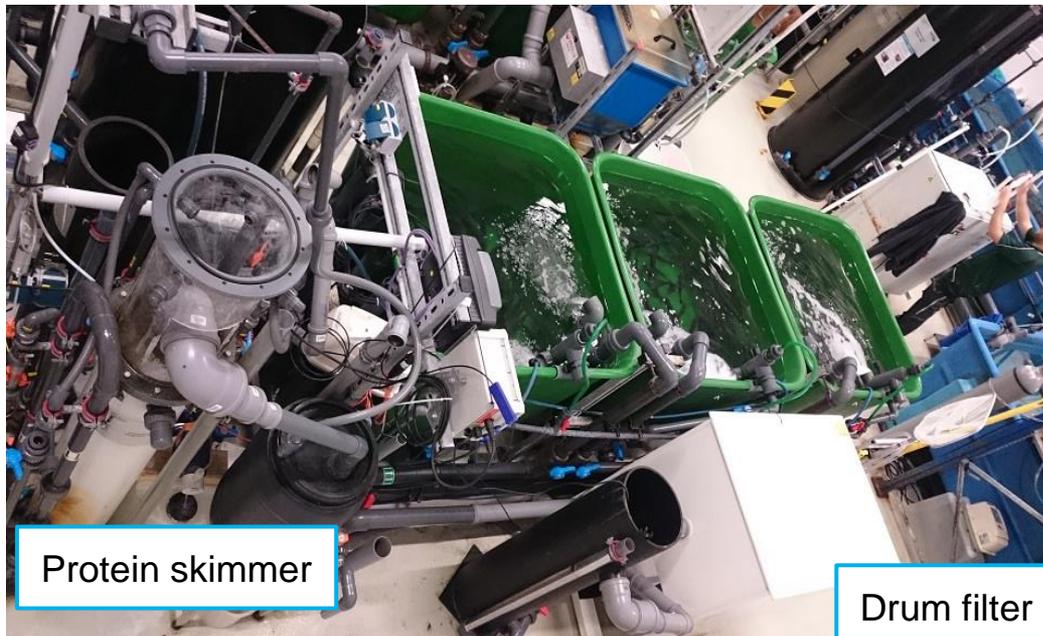
Bio-Salmon
10 kg/m³

Off-shore
20 kg/m³

Conventional
farm/juveniles
20-50 kg/m³

**Estimated \$8-10 billion market investment for
water treatment improvement**

Water treatment in RAS



Protein skimmer

Drum filter

Nitrification-Denitrification filters



Additional improvements:

- **Ozone**
- **UV-light**
- **Alternative methods e.g. Ultrasound**
- **Chemical disinfectants**

Water treatment in RAS

Methods	Pros and Contras
 <p>Ozone: requires investment in equipment, maintenance, and control units</p>	<p>Highly reactive, non-selective</p> <p>Produced in situ, with energy costs</p> <p>May be highly toxic at very low concentrations</p> <p>Costs between 7-16 €/day (without power supply) depending on generator size</p>
 <p>UV: requires investment in equipment and maintenance</p>	<p>Reactive, non-selective</p> <p>Produced in situ, with high energy costs</p> <p>Requires clear water for effectiveness</p> <p>Frequent costs due to lamp replacements</p>
 <p>Alternative methods e.g. ultrasound requires investment in equipment, control units and maintenance</p>	<p>Not tested at commercial scales</p> <p>Produces heat</p> <p>Effectiveness depends on target</p> <p>High costs for power supply</p>

Chemical disinfectants used in aquaculture



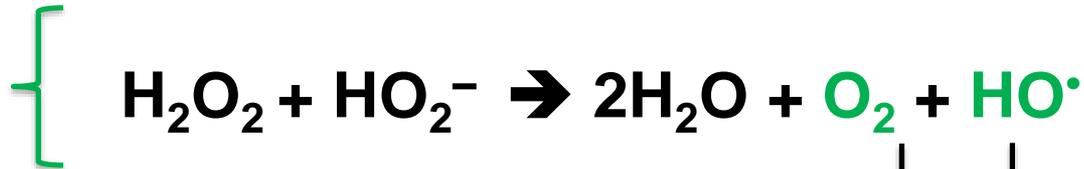
- ✓ Formalin and Glutaraldehyde
- ✓ Iodophors => Iodine
- ✓ Sodium or Calcium hypochlorite => Chlorine
- ✓ Sodium or Calcium hydroxide / Hydrochloric acid / Calcium oxide / Hydrochloric or Phosphoric acids => pH changes
- ✓ Commercial disinfectants e.g. Vikron (with potassium peroxymonosulfate (21.41%) and sodium chloride (1.5%))
- ✓ Cationic surfactant disinfectants e.g. Quaternary ammonium compounds (benzalkonium and benzethonium chlorides)
- ✓ Alcohols (isopropyl alcohol or ethanol at concentrations of 60 to 90%)
- ✓ Phenol derivatives

Hydrogen peroxide (H₂O₂) application

Decomposition via dismutation reaction



Green
oxidant



100 % Oxygen saturation

0 °C → 14.6 mg O₂/L

17 °C → 9.7 mg O₂/L = 20.6 mg/L H₂O₂

Improve **oxygenation** and water **disinfection**

1g H₂O₂ → 0.47 g O₂

FDA approved dosages for 35% H₂O₂ treatment: **250-500mg/L**

SMR(Min. O₂ requirement): 75 mg / kg Fish / h → **160 mg H₂O₂**

AMR(Max. O₂ requirement): 250 mg / kg Fish / h → **532 mg H₂O₂**

RAS 60kg (Real O₂ requirement): 333 mg / kg Fish / h → **709 mg H₂O₂**

Hydrogen peroxide (H₂O₂) application

Species	Application	Response	Reference
<i>Salmonids</i>	70-100 mg/L for 2 h	Affects the gills	Schmidt et al., 2006
<i>Atlantic Salmon</i>	1500 mg/L 4 times a day for 20 min	↑Glucose/Lactate/Cortisol with circadian stress responses	Vera and Migaud, 2016
<i>Scophthalmus maximus</i>	240/480 mg/L for 30min	↑Ventilation, erratic swimming and escape behavior	Avendaño-Herrera et al., 2006
<i>Dicentrarchus labrax</i>	50 mg/L for 1h	↑Stress response: Disorders in Na ⁺ , Mg ²⁺ and Ca ²⁺ ions in blood	Roque et al., 2010
<i>RAS rearing Oncorhynchus mykiss</i>	10-20 mg/L for 30 min-3h	High intensity RAS: NO ₂ -N and TAN were unaffected. Low intensity RAS: ↑NO ₂ -N (1mg/L) after 2 days, safe level: → 5mg/L	Pedersen and Pedersen, 2012
<i>Biofloc rearing Litopenaeus vannamei</i>	29-348 µl/L for 2h	↑oxygenation - ↑toxicity (melanoses) -↑NH ₄ -N and NO ₂ -N safe level: →14.3µl/L	Furtado et al., 2014

RAS-Hydrogen peroxide -Trail



Fish stock: 21.6 kg/m³
Initial mean weight: ~500 g
Final weight: 710 g
Temperature: 17-18°C
pH=7.8-8.2
Salinity: 32 ‰
Smart Digital S-DDA pump (Grundfos)
Dosage capacity: 2.5 ml/h- 7.5L/h

Aim of the project

Determine where in RAS H₂O₂ should be applied to achieve the best oxygenation and disinfection

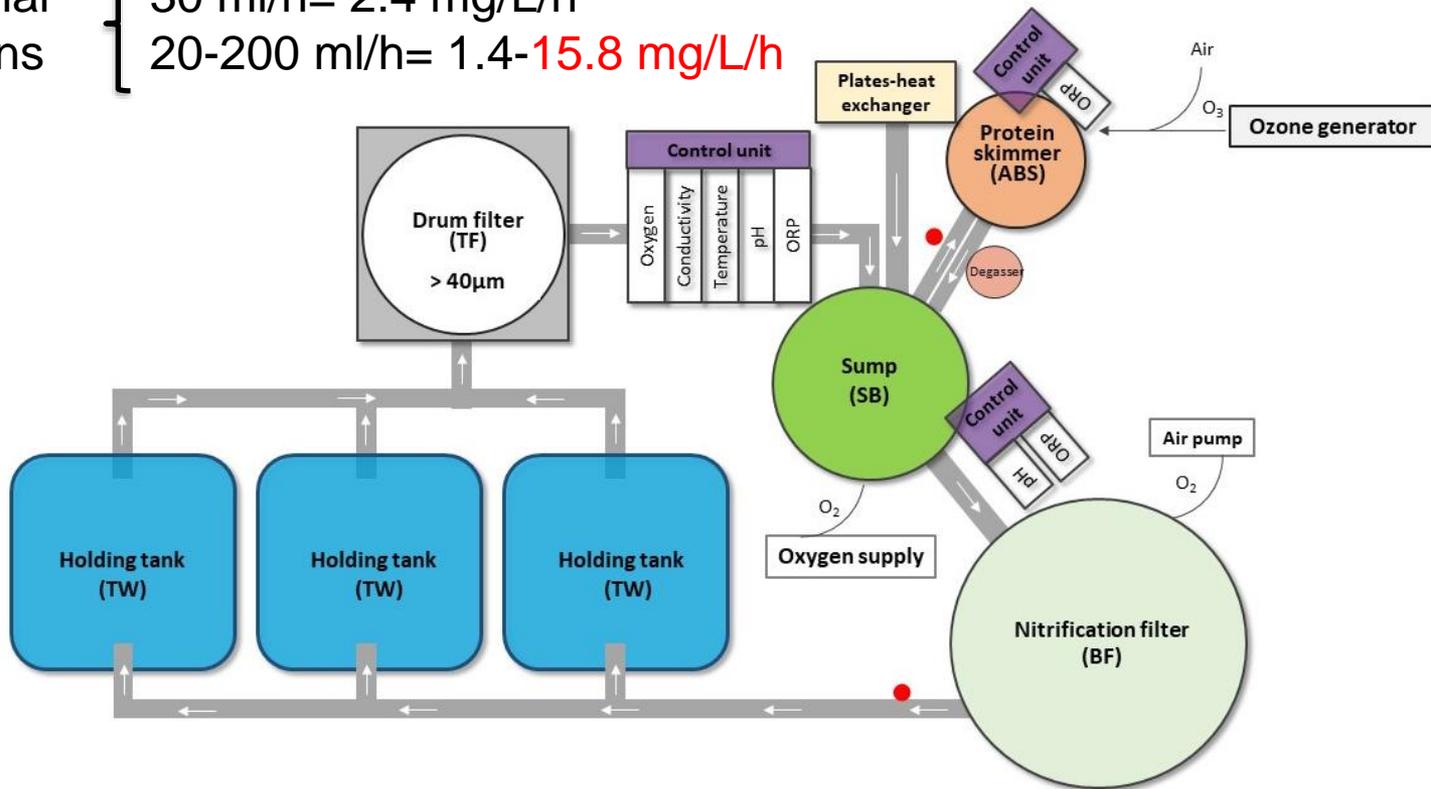


Dicentrarchus labrax

RAS-Hydrogen peroxide -Trail

Tested nominal concentrations

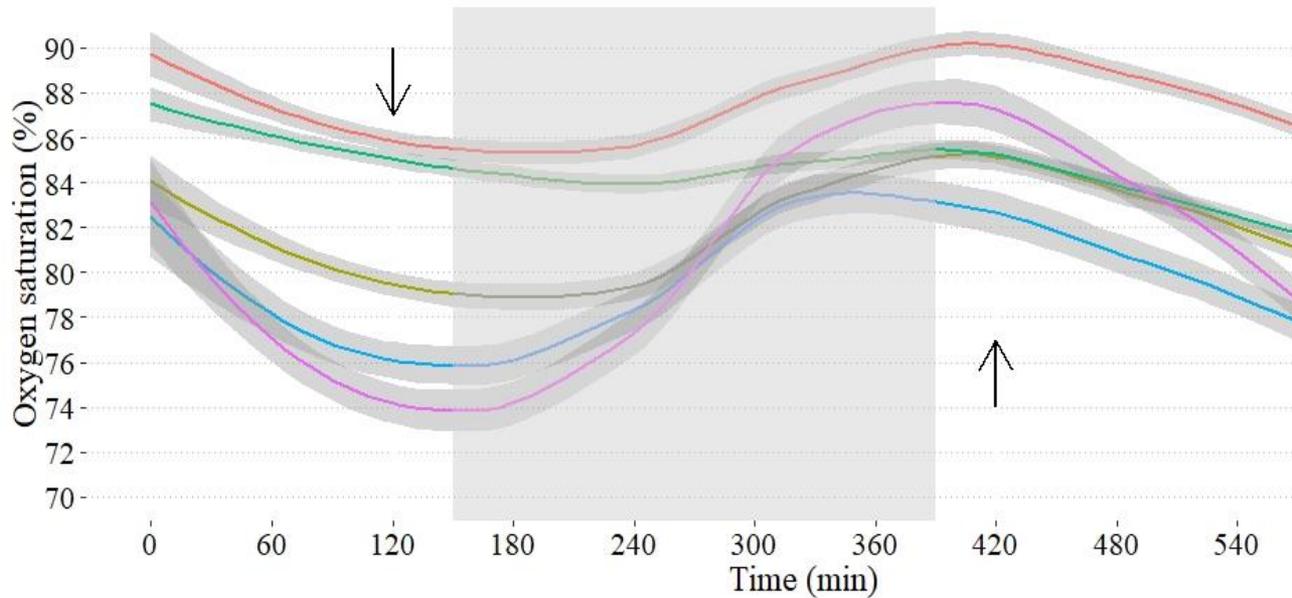
$30 \text{ ml/h} = 2.4 \text{ mg/L/h}$
 $20\text{-}200 \text{ ml/h} = 1.4\text{-}15.8 \text{ mg/L/h}$



Different system performance depending on the position of the dosage pumps (red dots) and system configuration

RAS-Hydrogen peroxide -Trail

Oxygenation



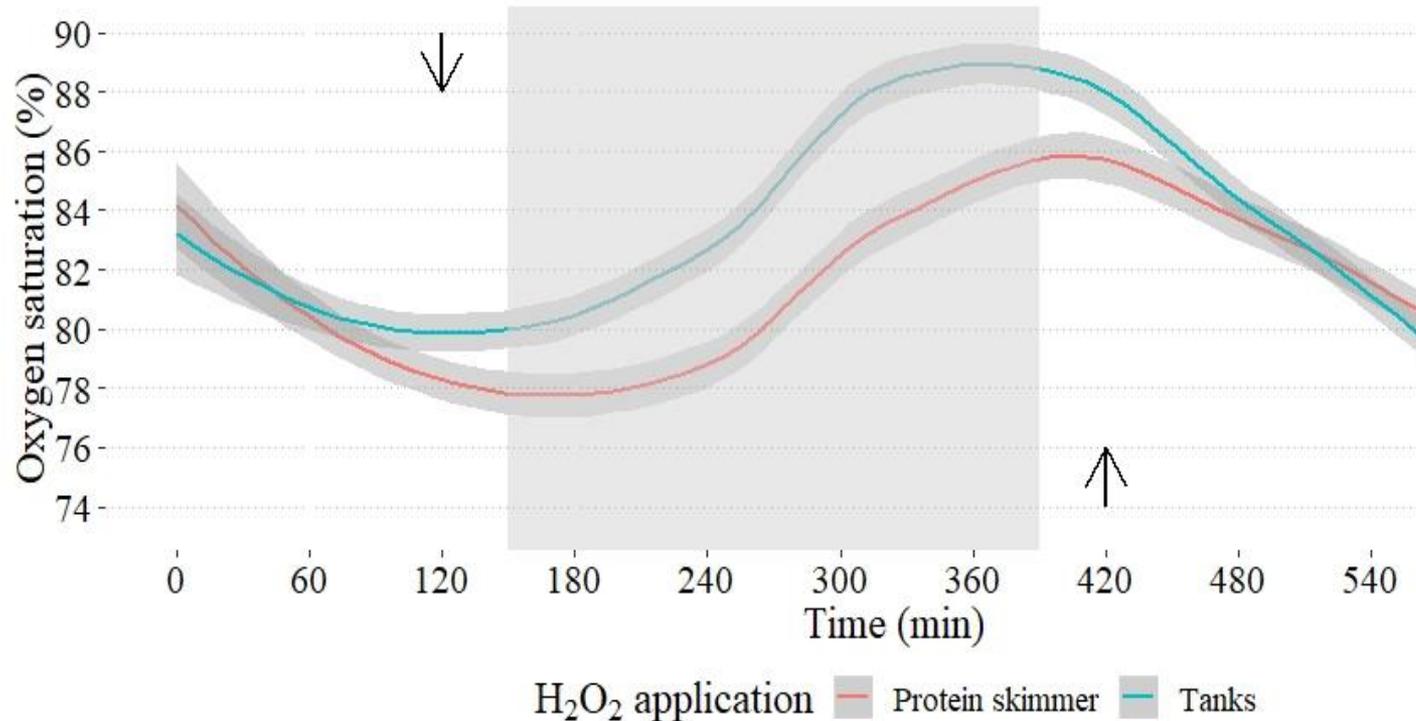
Application position
ABS=Protein skimmer
TW=Tanks

Assays

— ABS-30ml/h	— ABS-20-90ml/h
— TW-30ml/h	{ ABS+O ₃ -30ml/h } { ABS-No O ₂ -200ml/h } { TW+UV-30 ml/h }
— ABS+TW-30ml/h	

RAS-Hydrogen peroxide -Trail

Oxygenation



Application in the protein skimmer offered the best position for reaction with organic load but had the highest impact on the biofilter.

RAS-Hydrogen peroxide -Trail

Measured H₂O₂ concentrations

Assay 1 (ABS)

TW → Max: 0.5 mg/L

SB → Max: 2 mg/L

ABS → Max: 5 mg/L

BF → Max: 0.8mg/L

Assay 2 (TW)

TW → Max: 3.5 mg/L

SB → Max: 1.5 mg/L

ABS → Max: 1.5 mg/L

BF → Max: 0.5 mg/L

Assay 3 (ABS-TW)

TW → Max: 2.3 mg/L

SB → Max: 1.5 mg/L

ABS → Max: 4 mg/L

BF → Max: 1 mg/L

Assays 4 and 5 (with increasing doses and with or without combination with other disinfection methods)

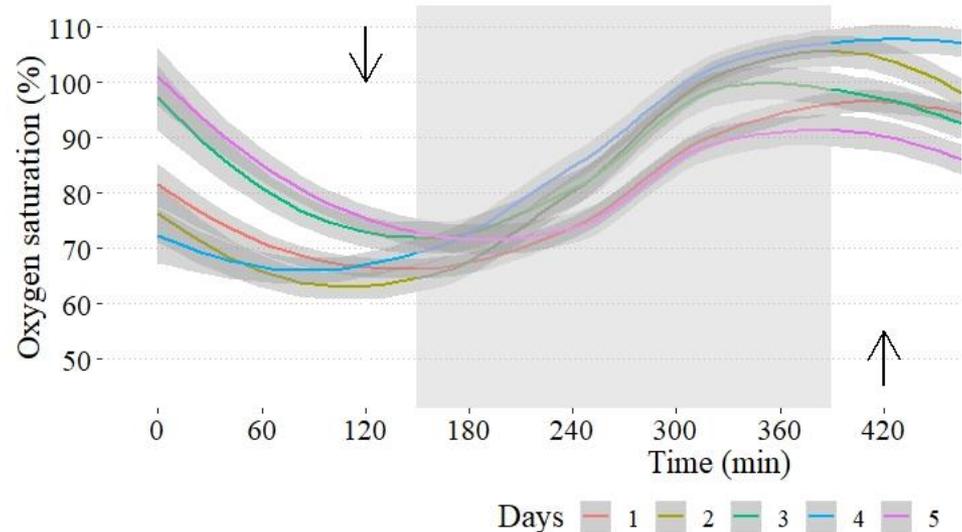
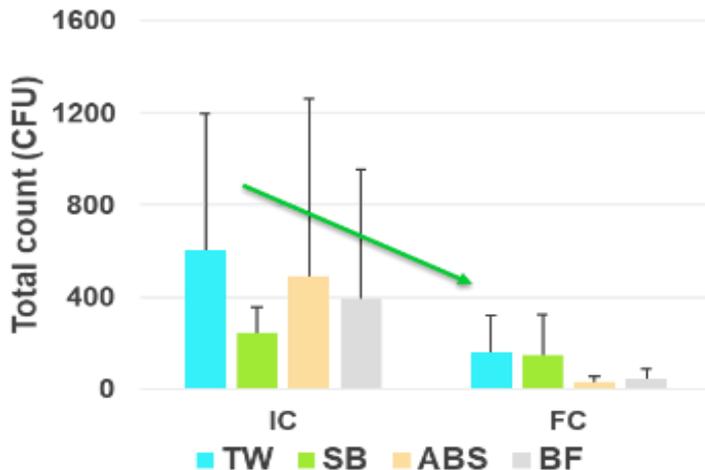
mg/L/h Appl.	1.4mg/L/h	2.4mg/L/h	2.4mg/L/h	7mg/L/h	15.8mg/L/h
	ABS	TW	ABS	ABS	ABS
TW	0.4	3.8	0.5	2	4.4
SB	2	1.2	1.8	4	6.8-10
ABS	3.7	1.3	4.4	17	10-25
BF	0.4	1.3	0.8	3	3-5

Equilibration in **1h**

Depletion to initial conditions after stopping dosage in **~1-1.5h**

RAS-Hydrogen peroxide -Trail

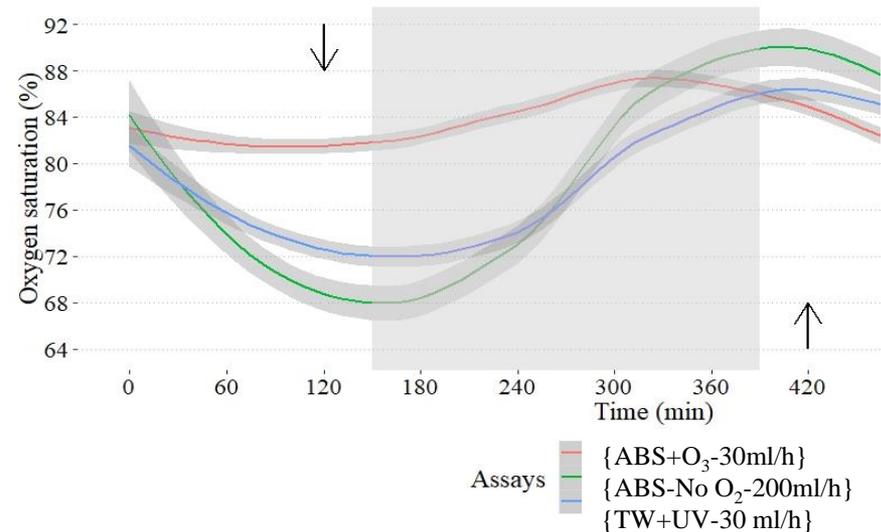
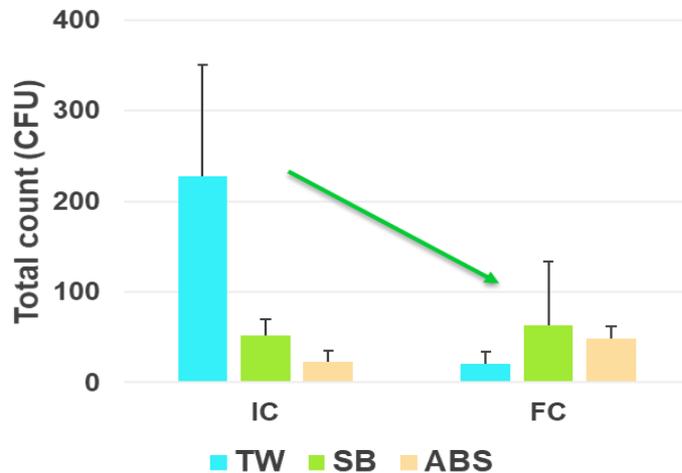
Hydrogen peroxide based oxygenation with 15.8 mg/L/h



Strong reduction of the bacterial load within each compartment with high variability at initial conditions due to application pattern (4h on/ 16 off, no additional disinfection in between)

RAS-Hydrogen peroxide -Trail

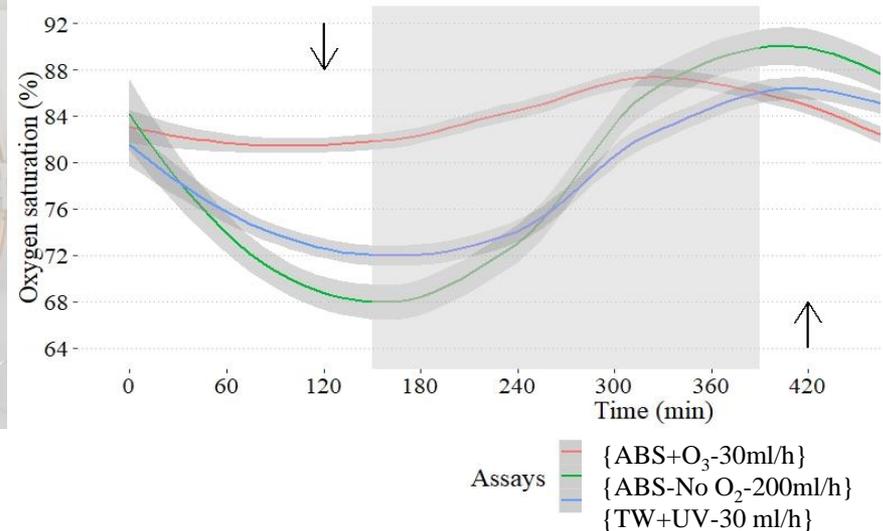
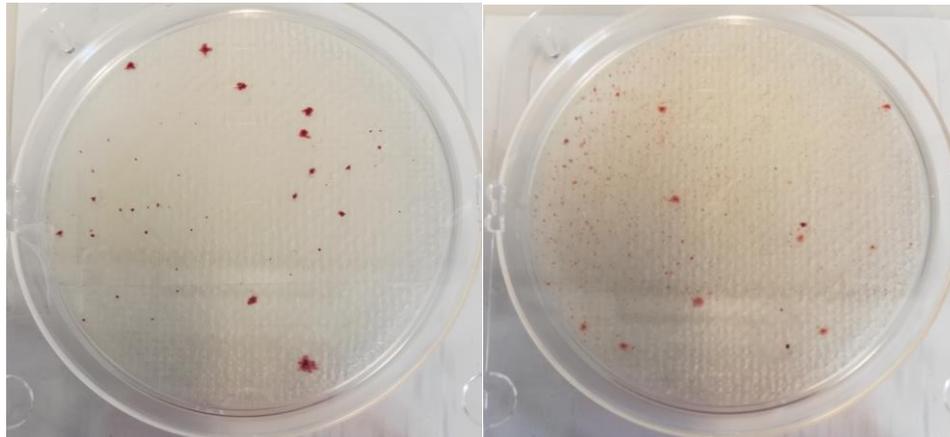
2.4 mg/L/h H₂O₂ in the protein skimmer combined with ozone



With Ozone: Strong reduction of bacterial load in the tanks but **application required adjustment** of the control parameters (ozonization was subdued by redox values achieved with H₂O₂).

RAS-Hydrogen peroxide -Trail

2.4 mg/L/h H_2O_2 to the tanks combined with UV



With UV: had better oxygenation of the tanks but lower disinfection effect and **possible change on bacterial composition.**

RAS-Hydrogen peroxide -Trail

Impact on the reared species



Cortisol Control: 59.8±49.5
Treatment: 62.2±43.5

Glucose Control: 131.0±34.9
Treatment: 155.1±45.3

- Stress in *D. labrax* is **genetically driven** and **dependent on size/age**. Individuals may have consistent high ($439.2 \pm 31.1 \mu\text{g/dl}$) or low ($247 \pm 85.1 \mu\text{g/dl}$) cortisol levels. Natural daily Glucose levels may vary between **100-170 mg/dl** (a,b,c)
- Levels of both markers **did not differ between control and treatment**; both tended to increase with increasing H_2O_2 doses and **showed high variability** more related to feeding stress response than to H_2O_2 dosage. The number of **fish showing conspicuously low cortisol levels increased**.

Benefit analysis

RAS by common operation

Costs for:

- Oxygenation: 0.20-0.61 €/day
- BF Oxygenation: 0.78 €/day
- Disinfection via O₃ Generator:
 - 7.67 €/day (small)
 - 13.15 €/day (medium)
 - 15.07 €/day (large)



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- 8.65-9.06 €/day (small)
 - 14.13-14.54 €/day (medium)
 - 16.05-16.46 €/day (large)

Without costs for power supply consumption, control units for O₃, and biosecurity related issues

RAS by H₂O₂ operation

Costs for:

- Oxygenation:
 - 0.50 €/day (30 ml/h)
 - 3.36 €/day (200 ml/h)
- BF Oxygenation: 0.78 €/day
- Disinfection via O₃: 0 €/day



-
- 1.28 €/day (30 ml/h)
 - 4.14 €/day (200 ml/h)

Without costs for dosage units, their power consumption, maintenance and H₂O₂ storage

Take home message

- Toxicity risk and species-specific thresholds
 - Handling and applicability
 - System knowledge and instructed staff
 - Selectivity upon bacterial groups
 - Controls for effectivity
 - Costs for investment, maintenance and operation
- Some aspects apply for all kinds of disinfection method

H₂O₂ advantages and disadvantages

- Savings in terms of oxygenation possible even at low concentrations
- Disinfection without environmental impact
- Fast removal from the system, cleaning effect and reduction of turbidity
- Transportation (applies to most chemical methods) and storage/decay if incorrect storage (solved by close dosage systems)

1. Budget in terms of H₂O₂ production:

- 1L (50%)=1Euro
- 1L (35%)=0.7Euro + dosage costs

2. Budget in terms of Oxygen

- In the BF: air compressor pump 120L air/h with 130W power consumption (0.78 Euro/day by 0.25 Euro/kWh)
- Oxygenation in tanks: pure oxygen=by 1-2 L/min

- In this study: 1-2 L/min were used for 65 Kg fish kept over the critical oxygen level
→ 1440-2880L/day=1.44-2.88 m³ oxygen/day

- 12 bottles of 200 bar oxygen=157 Euro + 60 Euro shipment each 2 weeks
→ 2400 bar =1540.8 m³ oxygen = 217 Euro

- 1.44 m³ oxygen/day = 0.20 Euro/day
- 2.88 m³ oxygen/day = 0.40 Euro/day

Benefit analysis

3. Budget in terms of Ozone production and disinfection

Ozone generator:

Price: 20000 Euro (5g Ozone/h)

40000 Euro (60g/h)

47000Euro (100g/h for 25-50 Kg feeds/day)

Maintenance: 800 Euro/year

Lifetime: 10 years

Additional power consumption

5 g Ozone/h are required for
1.25-2.5 Kg feeds/day



62.5-125 kg Fish
with 2% BW feeding

Investment: **5.48 Euro /day**
Maintenance: **2.19 Euro /day**
Power consumption



No other disinfection method is used in our system but under real conditions by higher stocking density

- Formaldehyde
- Hypochlorite
- UV (if clear water)

Thank you! Vielen Dank!